

OWNER'S MANUAL

Apr. 2, 1999

Retain This
Manual for
Reference

Model
ADV 9001

Ordering Parts

Warranty

Parts List

Chart

Weight Resistance

Assembly Instruction

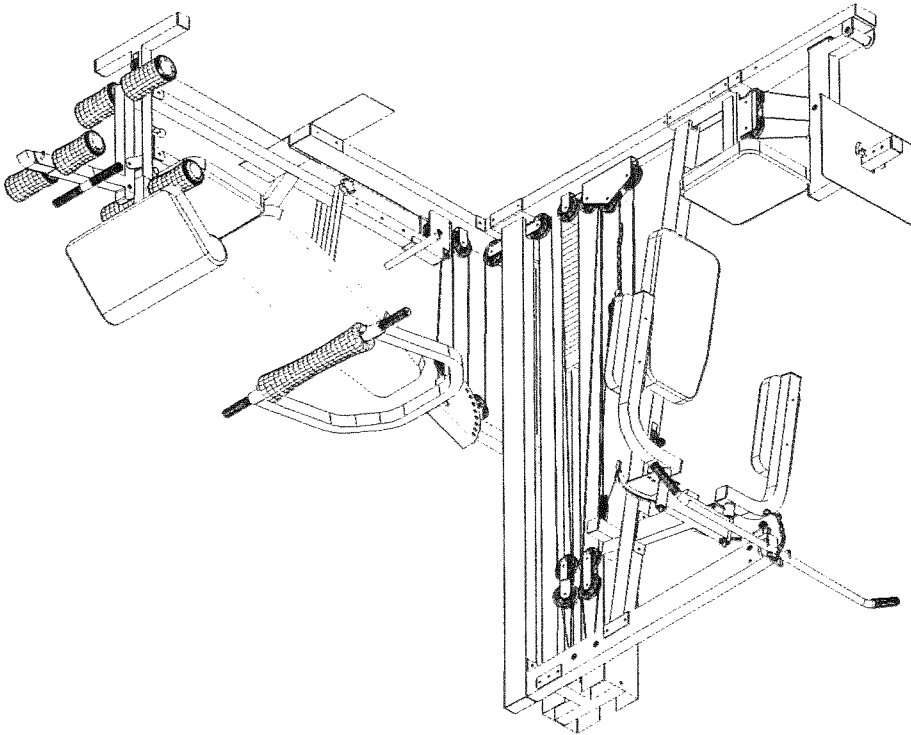
Hardware Identifier

Safety Notice

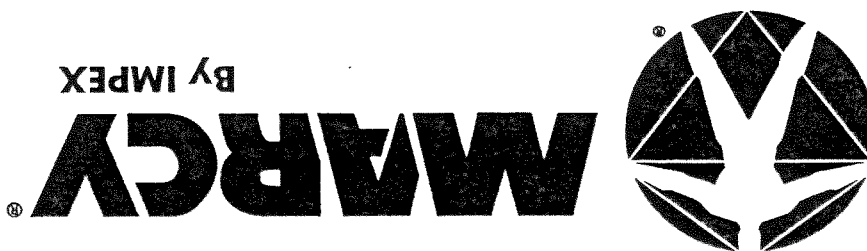
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NOTE:
Please read all
instructions carefully
before using this product

IMPEX INC.
14777 Don Julian Rd., City of Industry, CA 91746
(800) 999-8899 Fax (626) 961-9966
www.impex-fitness.com



ADVANTAGE HOME GYM



Toll-Free Customer Service Number
 1-800-999-8899
 Mon. - Fri., 9 a.m. - 5 p.m. PST

Thank you for selecting the Marcy Advantage Home Gym by IMPEX FITNESS PRODUCTS. For your safety and benefit, read this manual carefully before using the machine. As a manufacturer, we are committed to provide you complete customer satisfaction. If you have any questions, or find there are missing or damaged parts, we guarantee you complete satisfaction through direct assistance from our factory. To avoid unnecessary delays, please call our TOLL-FREE customer service number. Our Customer Service Agents will provide immediate assistance to you.

BEFORE YOU BEGIN

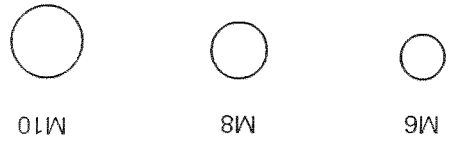
1	BEFORE YOU BEGIN.....
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HARDWARE IDENTIFIER

PLACE WASHER, END OF BOLT, OR SCREW ON CIRCLE TO CHECK FOR CORRECT SIZE.

MILLIMETERS

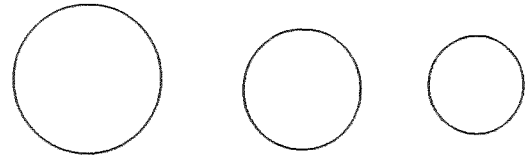


M10

M8

M6

INCHES



3/4"


5/8"

1/2"

REPLACEMENT PARTS

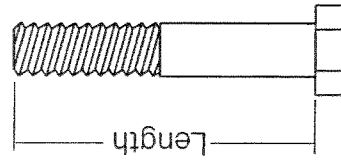
Thank you for purchasing IMPEX product. Although we go to great effort to ensure the quality of our products, occasionally errors or omissions occur. Should you find either a defective or missing part in this product, please contact us for a replacement at the telephone number.

QUESTION ?

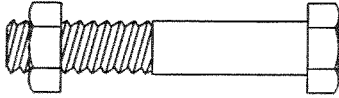


1-800-999-8899

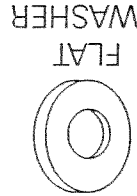
NOTE: When installing a Aircraft Nut (also called Nylon or Lock Nut), Please use two adjustable wrenches to tighten down the Nut. Hold down the Bolt with one wrench, and use the other wrench to turn the Nut clockwise.



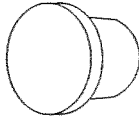
HEX HEAD BOLT



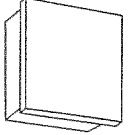
AIRCRAFT NUT



FLAT WASHER



ROUND PLUG



SQUARE PLUG

ASSEMBLY INSTRUCTION

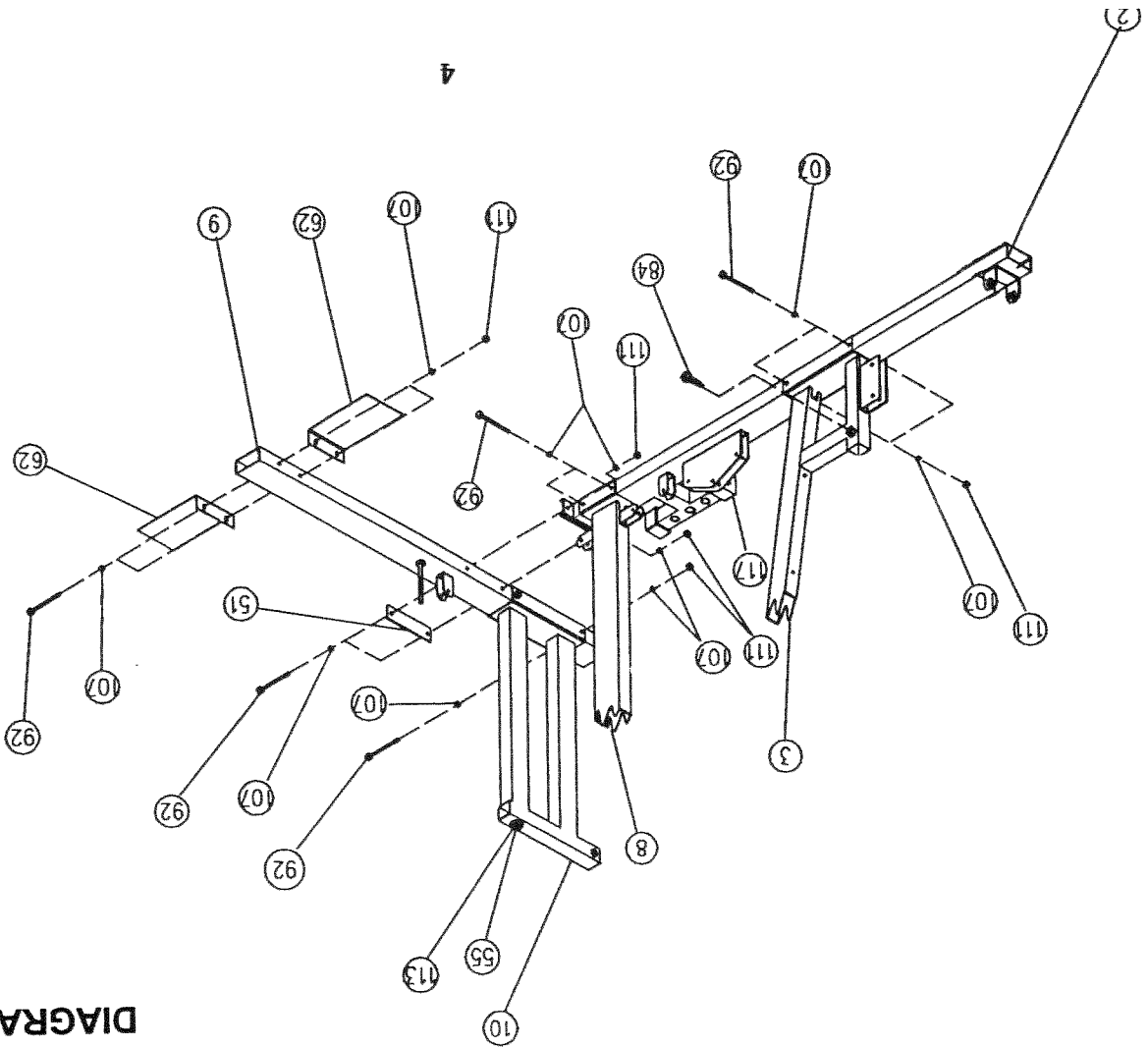
Tools required to assemble the machine:
Two Adjustable Wrenches and Allen Wrenches

NOTE: It is strongly recommended that this machine be assembled by two or more people to avoid possible injury.

STEP 1 (SEE DIAGRAM 1)

- A.) Place the Front Base Frame (#2) firmly on the floor. Attach the Rear Base Frame (#9) to the back of the Front Base Frame (#2). Secure it with two M10 x 4 3/4" Bolts (#92), four 7"x2" Washers (#107), and two M10 Aircraft Nuts (#111). Attach two Foot Plates (#62) to end of the Rear Base Frame (#9). Align the holes and secure it with two M10 x 4 3/4" Bolts (#92), four 7/8" Washers (#107), and two M10 Aircraft Nuts (#111). Note: Do not tighten all the nuts and bolts yet. Only finger-tighten them for now.
- B.) Attach the Bench Press Support (#10) to the back of the Rear Base Frame (#9). Secure it with two M10 x 4 3/4" Bolts (#92), four 7/8" Washers (#107), and two M10 Aircraft Nuts (#111).
- C.) Attach the Front Vertical Frame (#3) to the Front Base Frame (#2). Secure it with two M10 x 4 3/4" Bolts (#92), four 7/8" Washers (#107), and two M10 Aircraft Nuts (#111).
- D.) Attach the Rear Vertical Frame (#8) to the Front Base Frame (#2). Secure it with two M10 x 4 3/4" Bolts (#92), four 7/8" Washers (#107), and two M10 Aircraft Nuts (#111).

DIAGRAM 1



STEP 2 (SEE DIAGRAM 2)

- A.) Attach the Upper Frame (#7) to the top of the Front Vertical Frame (#3) and secure it with two M10 x 2 ½" Bolts (#95), four Ø7/8" Washers (#107), and two M10 Aircraft Nuts (#111).
- B.) Attach the end of Upper Frame (#7) to the top of the Rear Vertical Frame (#8) and secure it with a 5 ½" x 2" Bracket (#50), two M10 x 4 ½" Bolts (#92), three Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111).
- C.) Attach the Butterfly Station Backrest Pad (#76) to the Front Vertical Frame (#3). Secure it with three M8 x 3 ½" Allen Bolts (#100) and Ø¾" Washers (#108).
- D.) Place two Rubber Bumpers (#43) onto the Front Base Frame (#2). Align the two holes and push two Weight Plate Guide Rods (#18) through the Bumpers into the Front Base Frame (#2).
- E.) Slide nineteen selective Weight Plates (#47) from top of the Guide Rods (#18) down to the Front Base Frame (#2). **NOTE: The groove on the plates should always faces down and outside of the machine.** Insert the Selecting Rod (#44) into the center hole on the plates. Slide the Selector Stem (#46) onto the Guide Rods. Align the holes and secure the Selector Stem (#46) to the Selecting Rod (#44) with a M10 x 1½" Socket Bolt (#110). Please note that the Top Plate (#45) is already inside the Selector Stem (#46).
- F.) Attach the Top Socket Assembly (#5) to top of the Weight Plate Guide Rods (#18). Secure it to the Upper Frame (#7) with two M10 x 2 ¼" Bolts (#95), four Ø7/8" Washers (#107), two M10 Aircraft Nuts (#111) and one Bracket (#19).
- G.) Attach two Weight Plate Covers (#30) to the Top Socket Assembly (#5). Secure them with two M10 x 1" Bolts (#98) and Ø7/8" Washers (#107). Secure the bottom to the Front Base Frame (#2) with two M10 x 1" Bolts (#98) and Ø7/8" Washers (#107).

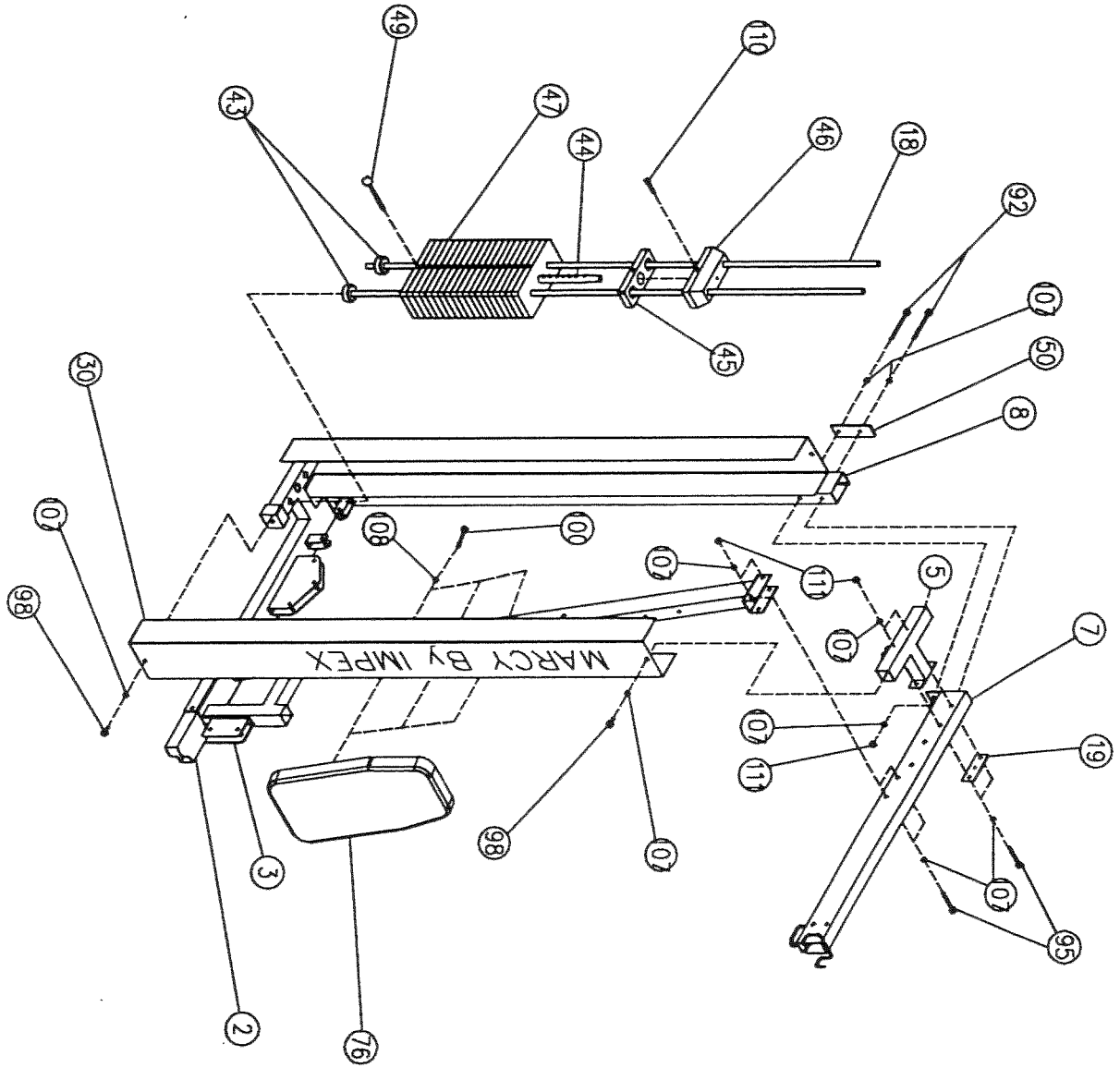


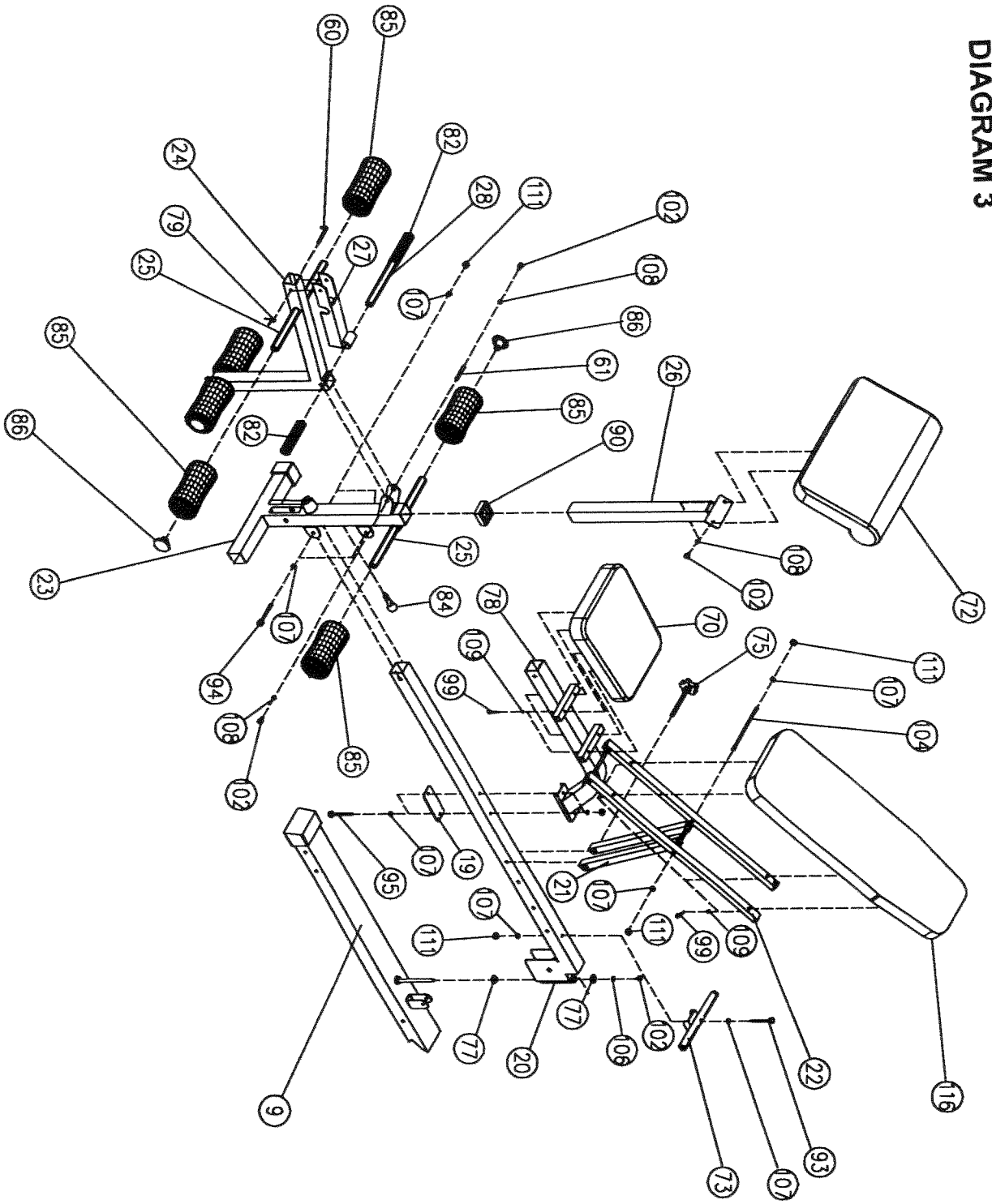
DIAGRAM 2

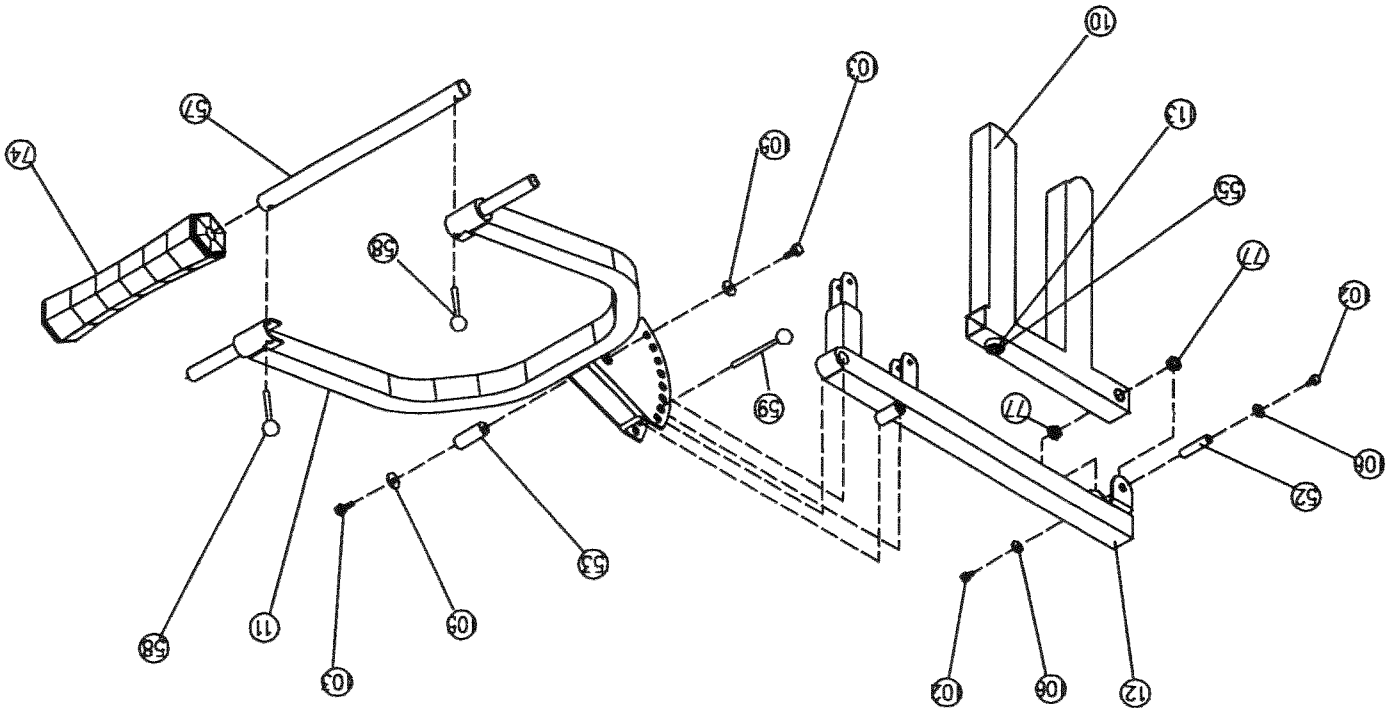
- A.) Attach the Horizontal Frame (#20) to the Front Leg (#23) and secure them with one M10 x 3" Bolt (#94), two $\varnothing 7/8$ " Washers (#107) and one M10 Aircraft Nut (#111).
 B.) Attach the Horizontal Frame (#20) onto the axle on the Rear Base Frame (#9).
 Secure it with one M8 x 5/8" Allen Bolt (#102), one $\varnothing 1$ " Washer (#106) and two $\varnothing 7/8$ " Bushings (#77).
 C.) Attach the Decline Stopper (#73) to the Horizontal Frame (#20). Secure it with one M10 x 3/4" Bolt (#93), two $\varnothing 7/8$ " Washers (#107) and one M10 Aircraft Nut (#111).
 D.) Attach the Main Seat Support (#78) to the Front Leg (#23). Secure it with one M10 x 3" Bolt (#94), two $\varnothing 7/8$ " Washers (#107) and one M10 Aircraft Nut (#111).
 E.) Attach the other end of Main Seat Support (#78) to the Horizontal Frame (#20). Place the Bracket (#19) underneath the Horizontal Frame and secure it with two M10 x 2 3/4" Bolts (#95), four $\varnothing 7/8$ " Washers (#107) and two M10 Aircraft Nuts (#111).
 F.) Attach the Backrest Supports (#22) to the pivot on the Main Seat Support (#78).
 Attach the Backrest Adjustment Bar (#21) to the Supports (#22) and secure them with one M10 x 7 3/4" Bolt (#104), two $\varnothing 7/8$ " Washers (#107) and two M10 Aircraft Nuts (#111). Attach the other end of Backrest Adjustment Bar (#21) to the Horizontal Frame (#20) and secure with a Long Knob (#75).
 G.) Attach the Bench Station Backrest Pad (#116) to the Backrest Supports (#22) and secure it with four M6 x 1 1/2" Bolts (#99) and four $\varnothing 1/2$ " Washers (#109).
 H.) Attach the Bench Press Seat (#70) to the Main Seat Support (#78) and secure it with four M6 x 1 1/2" Bolts (#99) and four $\varnothing 1/2$ " Washers (#109).
 I.) Insert the Axle (#61) into the Leg Developer (#24). Attach the Leg Developer (#24) to the Front Leg (#23) and secure it with two M8 x 5/8" Allen Bolts (#102) and $\varnothing 3/4$ " Washers (#108).
 J.) Insert three Foam Roll Tubes (#25) halfway through the holes on the Leg Developer. Push six Foam Rolls (#85) onto the Tubes. Plug six End Caps (#86) into the end of Tubes.
 K.) Attach the Arm Curl Handle (#27) to the Leg Developer (#24) and secure it with a 3" L-Shaped Pin (#60) and a Spring Clip (#79). Insert Arm Curl Tube (#28) halfway through the Arm Curl Handle (#27) and push two Grips (#82) onto the Tube.
 L.) Attach the Arm Curl Pad (#72) to the Arm Curl Stand (#26). Secure it with two M8 x 5/8" Allen Bolts (#102) and $\varnothing 3/4$ " Washers (#108). Insert the Stand into the opening on the Front Leg (#23) and secure it with a Quick Release Pin (#84).

(SEE DIAGRAM 3)

STEP 3

DIAGRAM 3





- A.) Attach two $\text{\O}7/8$ " Bushings (#77) to the Bench Press Support (#10). Attach the Bench Press Pivot Arm (#12) to the Bushings and insert a $\text{\O}5/8$ " x $2\frac{1}{2}$ " Axle (#52). Secure it with two M8 x $5/8$ " Allen Bolts (#102) and $\text{\O}1$ " Washers (#106).
- B.) Attach the Bench Press Arm (#11) to the Bench Press Pivot Arm (#12). Insert a $\text{\O}1$ " x $2\frac{1}{2}$ " Axle (#53) through the hole. Secure it with two M10 x $\frac{3}{4}$ " Allen Bolts (#103) and $\text{\O}1\frac{1}{8}$ " Washers (#105). Insert the Long Pin (#59) through the hole on Bench Press Arm (#11) to secure the position.
- C.) Push the Squat Foam Roll (#74) halfway onto the Squat Bar (#57). Attach the Bar to the Bench Press Arm (#11) and secure it with two Short Pins (#58). Note: Remove the Squat Bar when doing the Bench Press exercises.

DIAGRAM 4

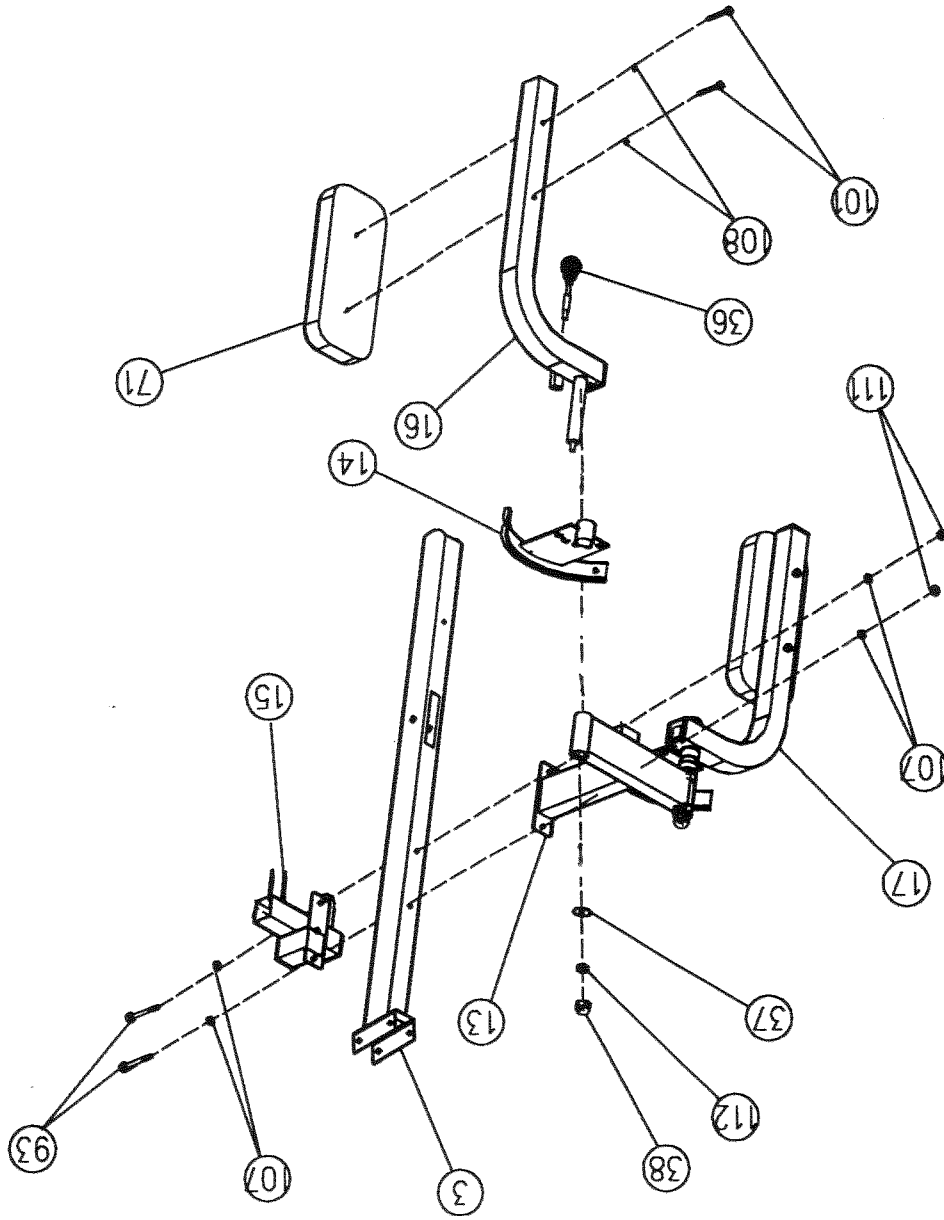
(SEE DIAGRAM 4)

STEP 4

STEP 5 (SEE DIAGRAM 5)

- A.) Attach the Butterfly Support (#13) and the Butterfly Pulley Frame (#15) to the Front Vertical Frame (#3). Secure them with two M10 x 3 3/4" Bolts (#93), four Ø7/8" Washers (#107), and two M10 Aircraft Nuts (#111).
- B.) Place A Butterfly Cable Guide (#14) onto the axle on the Left Butterfly Arm (#16). Insert the Left Butterfly Arm (#16) through the hole on the Butterfly Support (#13). Secure it with one Ø1 1/2" Washer (#37), M10 Aircraft Nut (#112) and Cone Shape Cap (#38).
- C.) Attach a Butterfly Pad (#71) to the Left Butterfly Arm (#16). Secure it with two M8 x 2 1/2" Allen Bolts (#101) and Ø 3/4" Washers (#108).
- D.) Repeat the above procedures C, D, and E to install the other Butterfly Arm.

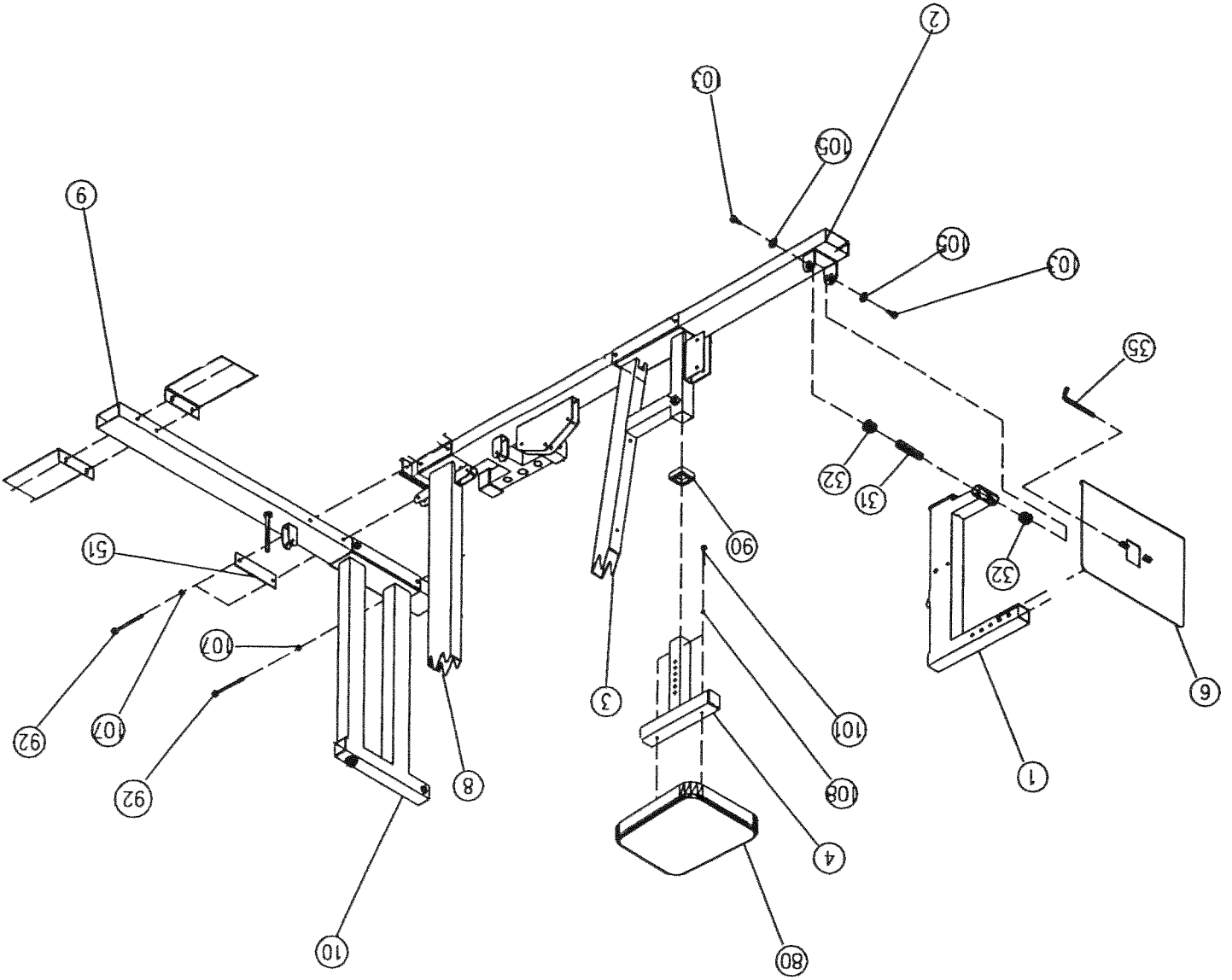
DIAGRAM 5



STEP 6 (SEE DIAGRAM 6)

- A.) Attach the Butterfly Station Seat (#80) to the Seat Post (#4). Secure it with two $\text{\O}3/4$ " Washers (#108) and $\text{M8} \times 2 \frac{1}{2}$ " Allen Bolts (#101).
- B.) Insert the Seat Post (#4) into the opening on the Front Vertical Frame (#3) and secure it with a Quick Release Pin (#84).
- C.) Attach two $\text{\O}1$ " Bushings (#32) to the Leg Press Frame (#1). Attach the Leg Press to the Bracket on the Front Base Frame (#2). Insert a Leg Press Axle (#31) through the hole. Secure it with two $\text{\O}1 \frac{1}{8}$ " Washers (#105) and $\text{M10} \times \frac{1}{4}$ " Allen Bolts (#103).
- D.) Slide the Leg Press Plate (#6) onto the Leg Press Frame (#1). Insert a 6" Pin to secure the position.

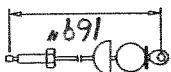
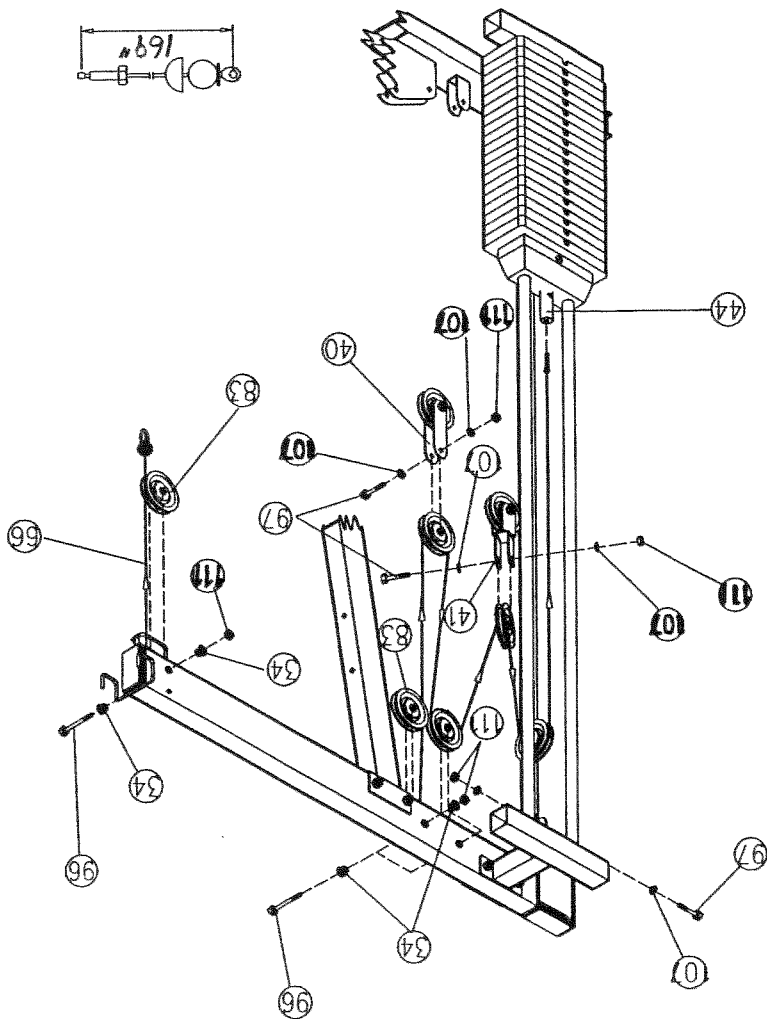
DIAGRAM 6



STEP 7 (SEE DIAGRAM 7 & 10)

- A.) Attach the 169" Upper Cable (#66) to the front of the Upper Frame (#7). Insert the Cable into the Upper Frame towards the back of the machine. If having trouble getting the Cable through, temporarily remove the two bolts that connect the Upper Frame to the Front Vertical Frame. (See Diagram 10 for direction of the cable)
- B.) Attach a Pulley (#83) to the beginning of the Cable. Secure it to the Upper Frame with one M10 x 2 1/2" Bolt (#96), two Ø1/2" Bushings (#34), and one M10 Aircraft Nut (#111).
- C.) Pull the end of the Cable downward through the slotted hole on the Upper Frame (#7). Attach a Pulley (#83) to the Upper Frame. Secure it with one M10 x 2 1/2" Bolt (#96), two Ø1/2" Bushings (#34), and one M10 Aircraft Nut (#111).
- D.) Attach another Pulley and two Double Floating Pulley Brackets (#40) to the Cable at mid-span. Secure it with one M10 x 1 1/4" Bolt (#97), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111). Let the Pulley and Bracket hanging for now.
- E.) Draw the Cable upward back to the Upper Frame. Install another pulley. Attach an Angled Double Pulley Bracket (#41) to the Pulley and secure it with one M10 x 1 1/4" Bolt (#97), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111). Let the Pulley and Bracket hanging for now.
- F.) Draw the Cable downward again and attach another Pulley to the cable. Attach an Angled Double Pulley Bracket (#41) to the Pulley and secure it with one M10 x 1 1/4" Bolt (#97), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111). Let the Pulley and Bracket hanging for now.
- G.) Draw the Cable upward to the Top Socket Assembly (#5). Install a Pulley (#83) with one M10 x 1 1/4" Bolt (#97), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111). Pull the Cable downward towards the Selector Stem (#46). Screw the Bolt on the end of the Cable into the Selecting Rod (#44).

DIAGRAM 7



STEP 8 (SEE DIAGRAM 8, 10 & 11)

- A.) Locate the 398" Leg Press Cable (#69). Attach one end of the Cable to the Leg Press. Secure it with one M10 x 1" Bolt (#98), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111).
- B.) Draw the Cable towards the bracket on the Front Vertical Frame (#3). Install a Pulley (#83) with one M10 x 1 ½" Bolt (#97), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111). (See Diagram 10 for direction of the cable.)
- C.) Draw the Cable back to the Leg Press. Install another Pulley with one M10 x 2 ½" Bolt (#96), two Ø1/2" Bushings (#34), and one M10 Aircraft Nut (#111).
- D.) Draw the Cable back to the bracket on the Front Vertical Frame. Install another Pulley. Draw the Cable towards back of the machine through the holes on the bottom of the Front Vertical Frame. (See Diagram 10 for direction of the cable.)
- E.) Draw the Cable to the small bracket on the Base Frame. Install a Pulley with one M10 x 1 ½" Bolt (#97), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111).
- F.) Draw the Cable upward towards the Angled Double Pulley Bracket (#41) previously install in STEP 7F. Install a Pulley then draw the Cable downward towards the bracket on the bottom of the Rear Vertical Frame (#8). Install another pulley then draw the Cable through the bottom of the Rear Vertical Frame.
- G.) Install another Pulley on the back of the Rear Vertical Frame. Draw the Cable upward to the bracket underneath the Bench Press Pivot Arm (#12). Install another Pulley.
- H.) Draw the Cable downward to the bracket on the Rear Base Frame (#9). Install a Pulley. Then draw the Cable back up again to the Bench Press Pivot Arm (#12). Install a Pulley.
- I.) Draw the Cable downward through the opening on the Horizontal Frame (#20). Install a Pulley. (See Diagram 11 for direction of the Cable.)
- J.) Draw the Cable towards the other end of the Horizontal Frame (#20). Install a Pulley to the bottom of the Front Leg (#23). Draw the Cable through the slotted hole on the Front Leg then attach the end of the Cable to the Leg Developer.

STEP 9 (SEE DIAGRAM 9)

- A.) Attach one end of the 98" Butterfly Cable (#68) to the Butterfly Cable Guide (#14). Secure it with one M10 x 1" Bolt (#98), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111). Attach the other end of the Cable to the other Cable Guide. See Diagram 9.
- B.) Draw the Cable (#68) to the bracket underneath the Butterfly Pulley Frame (#15). Attach Pulley (#83) to the bracket. Secure it with one M10 x 1 ½" Bolt (#97), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111). Repeat the same procedure to install the other side.
- C.) Pull the Cable downward and attach a Pulley (#83) in the mid-span. Attach a Single Floating Pulley Bracket (#39) to the Pulley and secure it with one M10 x 1 ½" Bolt (#42) to the Bracket with one M10 x 1" Bolt (#98), two Ø7/8" Washers (#107), and one M10 Aircraft Nut (#111). Let the Chain hanging for now.

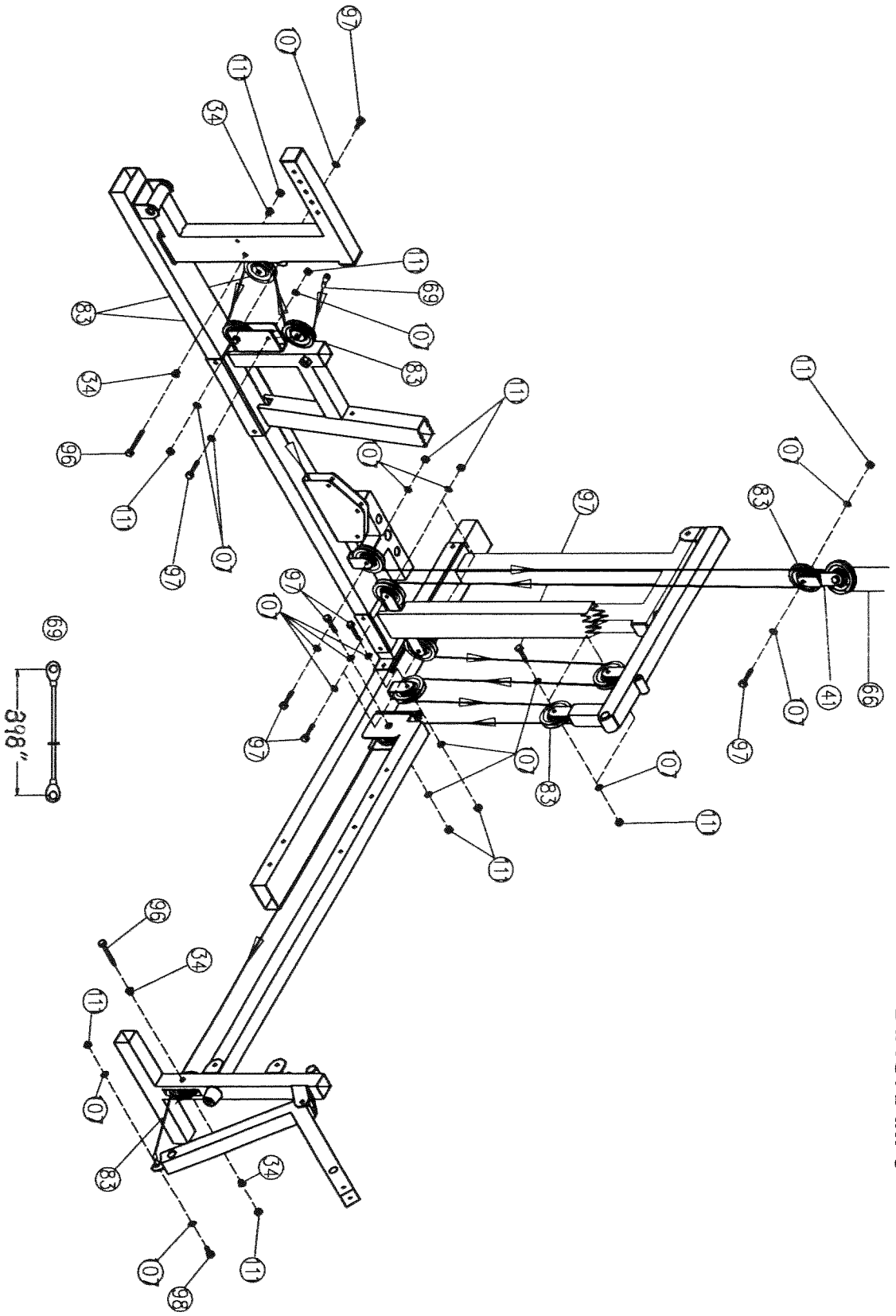


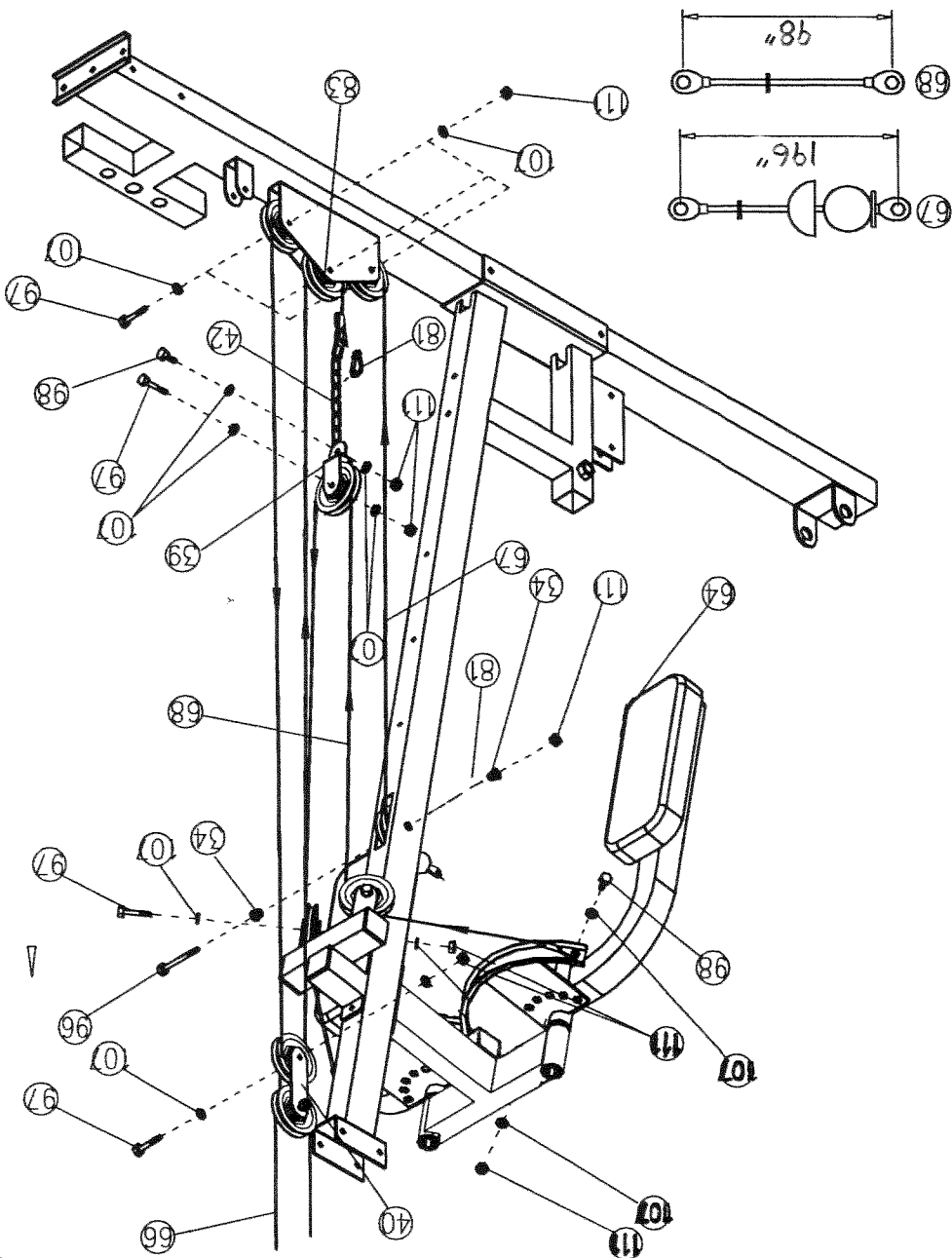
DIAGRAM 8

STEP 10

(SEE DIAGRAM 9 & 10)

- A.) Insert the 196" AB Cable (#67) through the slotted hole on the Front Vertical Frame (#3). Install a Pulley (#83) to the hole and secure it with one M10 x 2 1/2" Bolt (#96), two Ø7/8" Washers (#107), two Ø1/2" Bushings (#34), and one M10 Aircraft Nut (#111).
- B.) Draw the Cable downward between the two Plates. Install two Pulleys (#83) with two M10 x 1 1/2" Bolts (#97), four Ø7/8" Washers (#107), and two M10 Aircraft Nuts (#111). (See Diagram 10 for direction of the Cable.)
- C.) Draw the Cable upward towards the Double Floating Bracket (#40) previously installed in STEP 7D. Install a Pulley (#83). Draw the Cable downward back towards the two Plates. Install another Pulley then draw the Cable upward again towards the Chain (#42) previously installed in STEP 9C. Secure it with a

DIAGRAM 9



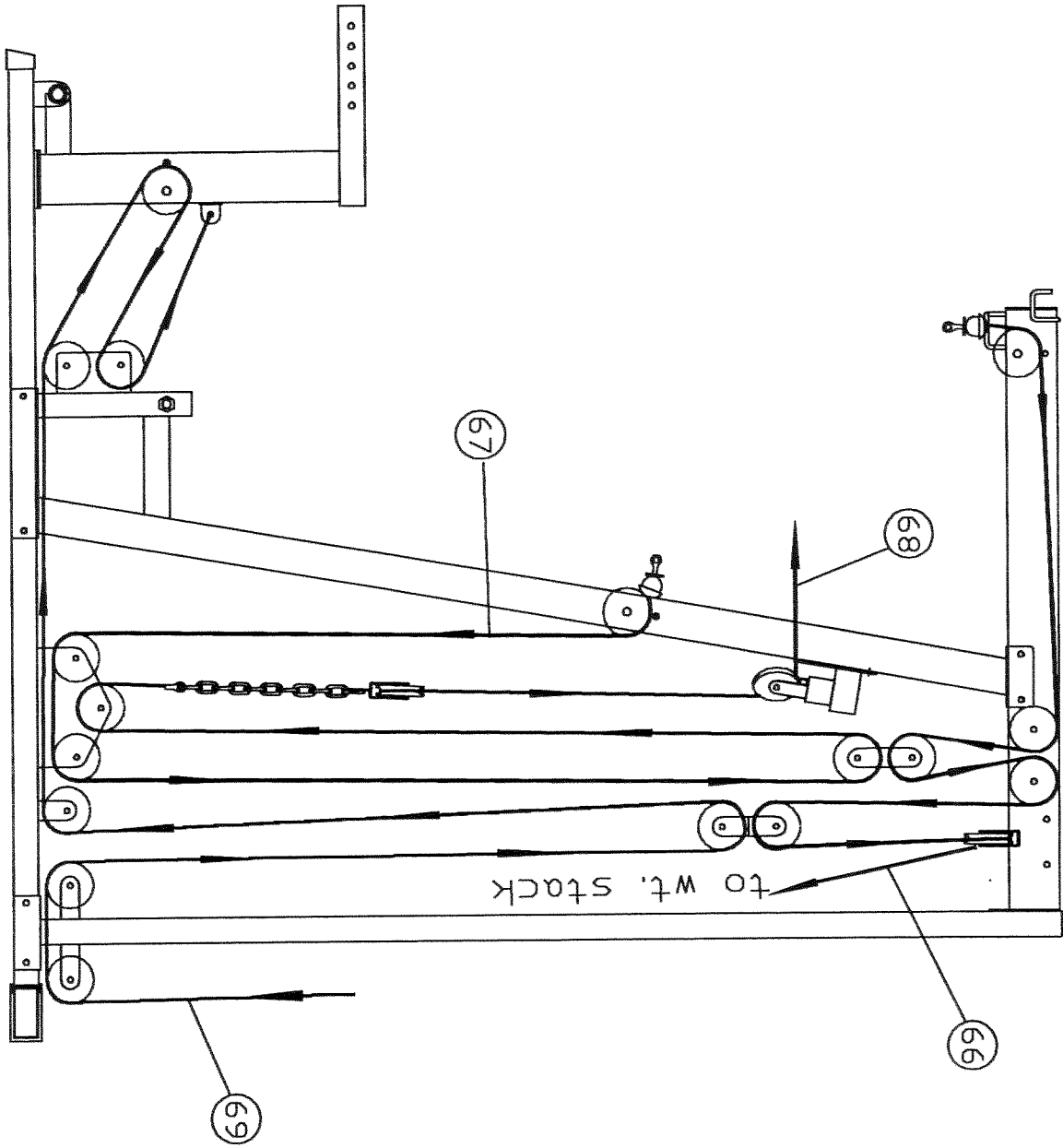


DIAGRAM 10

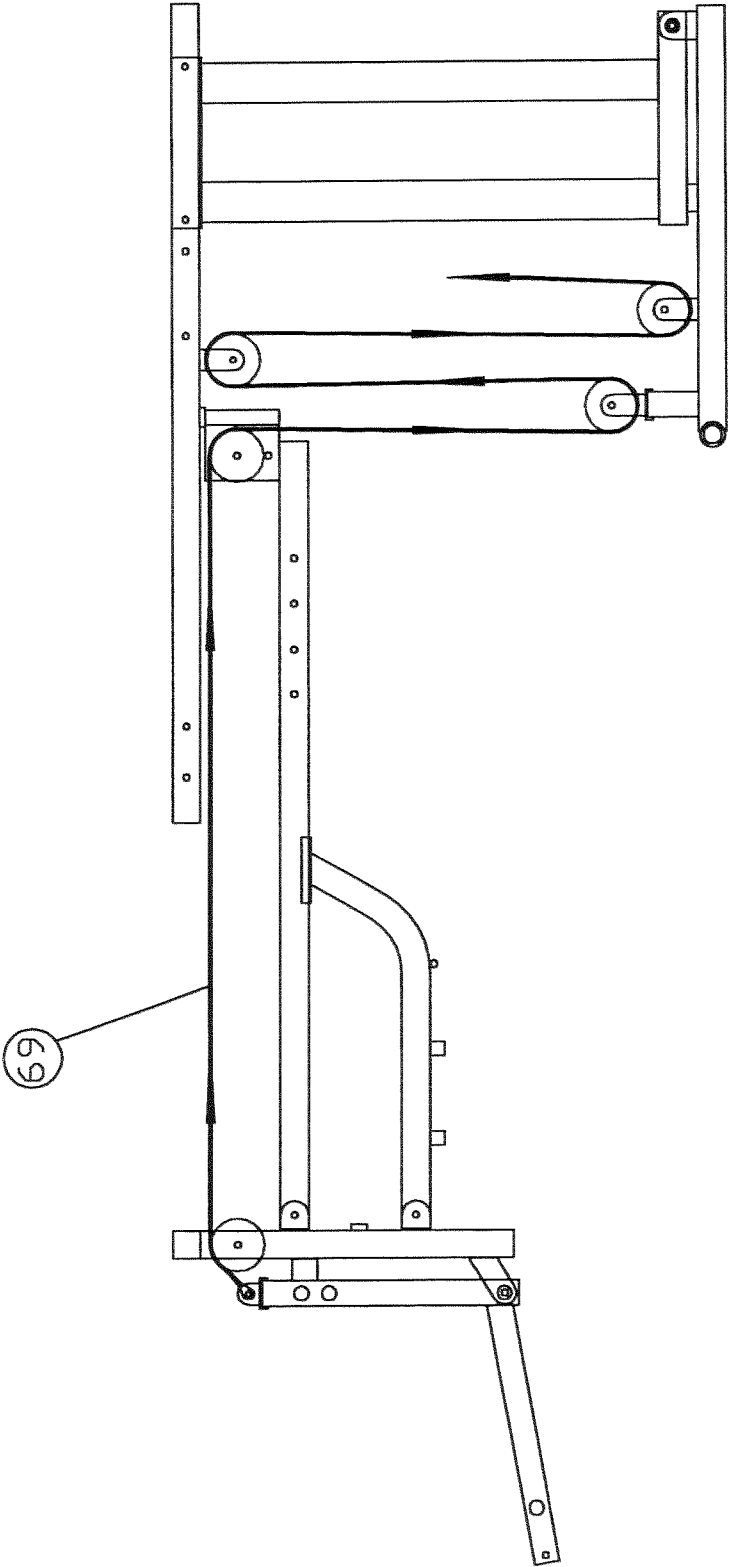


DIAGRAM 11

WEIGHT RESISTANCE CHART

This chart shows the approximate weight resistance at each station. The "Top" refers to the 10 lb. selector stem. The other numbers refer to the number of plates below the stem.

WEIGHT PLATES	BENCH PRESS (lbs.)	LEG/ARM CURL (lbs.)	HIGH PULLEY (lbs.)	LEG PRESS (lbs.)	AB PULLEY (lbs.)	BUTTER FLY (lbs.)
Top	10	10	10	10	10	5
1	20	20	20	20	20	10
2	30	30	30	30	30	15
3	40	40	40	40	40	20
4	50	50	50	50	50	25
5	60	60	60	60	60	30
6	70	70	70	70	70	35
7	80	80	80	80	80	40
8	90	90	90	90	90	45
9	100	100	100	100	100	50
10	110	110	110	110	110	55
11	120	120	120	120	120	60
12	130	130	130	130	130	65
13	140	140	140	140	140	70
14	150	150	150	150	150	75
15	160	160	160	160	160	80
16	170	170	170	170	170	85
17	180	180	180	180	180	90
18	190	190	190	190	190	95
19	200	200	200	200	200	100

- Weight resistance shown for the butterfly station is for each arm.
- Actual resistance may vary.

PARTS LIST

Part No.	Description	Qty
1.	Leg Press Frame	1
2.	Front Base Frame	1
3.	Front Vertical Frame	1
4.	Seat Post	1
5.	Top Socket Assembly	1
6.	Leg Press Plate	1
7.	Upper Frame	1
8.	Rear Vertical Frame	1
9.	Rear Base Frame	1
10.	Bench Press Support	1
11.	Bench Press Arm	1
12.	Bench Press Pivotal Arm	1
13.	Butterfly Support	2
14.	Butterfly Cable Guide	2
15.	Butterfly Pulley Frame	1
16.	Left Butterfly	1
17.	Right Butterfly	1
18.	Weight Plate Guide Rod	2
19.	Bracket	2
20.	Horizontal Frame	1
21.	Backrest Adjustment Bar	1
22.	Backrest Support	2
23.	Front Leg	1
24.	Leg Developer	1
25.	Foam Roll Tube	3
26.	Arm Curl Stand	1
27.	Arm Curl Handle	1
28.	Arm Curl Tube	1
29.	Lat Bar	1
30.	Weight Plate Cover	2
31.	Leg Press Axle	1
32.	Ø1" Bushing	10
33.	Cushion Pad	1
34.	Ø1/2" Bushing	12
35.	6" L-Shaped Pin	1
36.	Long Pull Pin	2
37.	Ø1 1/2" Washer	2
38.	Cone Shape Cap	2
39.	Single Floating Pulley Bracket	1
40.	Double Floating Pulley Bracket	2
41.	Angled Double Pulley Bracket	1
42.	Chain	2
43.	Rubber Bumper	2
44.	Selecting Rod	1
45.	Top Plate	1
46.	Selector Stem	1
47.	Weight Plate	19
48.	Manual	1
49.	Selector Pin	1
50.	5 1/2" x 2" Bracket	1
51.	7" x 2" Bracket	1
52.	Ø5/8" x 2 3/4" Axle	1
53.	Ø1" x 2 1/2" Axle	1
54.	1 3/4" Bumper	1
55.	1 1/2" Bumper	1
56.	Rotating Handle	2
57.	Squat Bar	1
58.	Short Pin	2
59.	Long Pin	1
60.	3" L-Shaped Pin	1
61.	Leg Developer Axle	1
62.	Foot Plate	2
63.	4" x 2" End Plug	2
64.	AB Strap	1
65.	4" x 2" End Cap	3
66.	169" Upper Cable	1
67.	196" AB Cable	1
68.	98" Butterfly Cable	1
69.	398" Leg Press Cable	1
70.	Bench Press Seat	1
71.	Butterfly Pad	2
72.	Arm Curl Pad	1
73.	Decline Stopper	1
74.	Squat Foam Roll	1
75.	Long Knob	1
76.	Butterfly Station Backrest Pad	1
77.	Ø7/8" Bushing	4
78.	Main Seat Support	1
79.	Spring Clip	1
80.	Butterfly Station Seat	1
81.	Clip	3
82.	Grip	4
83.	Pulley	26
84.	Quick Release Pin	2
85.	Foam Roll	6
86.	End Cap	6
87.	2" Square Flat End Cap	17
88.	1" Square End Cap	2
89.	Ø1" Round End Cap	2
90.	2" Sleeve	2
91.	2" End Cap	3
92.	M10 x 4 3/4" Bolt	12

Part No.	Description	Qty
93.	M10 x 3 3/4" Bolt	3
94.	M10 x 3" Bolt	2
95.	M10 x 2 3/4" Bolt	6
96.	M10 x 2 1/2" Bolt	6
97.	M10 x 1 3/4" Bolt	20
98.	M10 x 1" Bolt	9
99.	M6 x 1 1/2" Bolt	8
100.	M8 x 3 1/4" Allen Bolt	3
101.	M8 x 2 1/2" Allen Bolt	6
102.	M8 x 5/8" Allen Bolt	7
103.	M10 x 3/4" Allen Bolt	6
104.	M10 x 7 3/4" Bolt	1
105.	Ø 1 1/8" Washer	6
106.	Ø 1" Washer	3
107.	Ø 7/8" Washer	101
108.	Ø 3/4" Washer	13
109.	Ø 1/2" Washer	8
110.	M10 x 1 1/2" Socket Bolt	1
111.	M10 Aircraft Nut	55
112.	M12 Aircraft Nut	2
113.	M6 x 5/8" Screw	2
114.	Single Cross Pull Handle	1
115.	1 3/4" Square End Cap	2
116.	Bench Station Backrest Pad	1
117.	2" Square Rubber Cap	2

IMPEX INC.

LIMITED WARRANTY

IMPEX Inc. ("IMPEX") warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of two years on the Frame from the date of purchase. This warranty extends only to the original purchaser. IMPEX's obligation under this Warranty is limited to replacing or repairing, at IMPEX's option.

All returns must be pre-authorized by IMPEX. Pre-authorization may be obtained by calling IMPEX Customer Service Department at 1-800-999-8899. All freights on products returned to IMPEX must be prepaid by the customer. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by a IMPEX authorized service center or for products used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by IMPEX.

IMPEX is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or other damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyments or use, costs of removal, installation or other consequential damages or whatsoever natures. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal right. You may also have other rights which vary from state to state.

**IMPEX INC.
14777 Don Julian
City of Industry, CA 91746**

ORDERING REPLACEMENT PARTS

Replacement parts can be ordered by calling our Customer Service Department toll-free at 1-800-999-8899 during our regular business hours: Monday through Friday, 9 am until 5 pm Pacific standard time. Or, e-mail to us at info@impex-fitness.com

When ordering replacement parts, always give the following information.

1. Model
2. Description of Parts
3. Part Number
4. Date of Purchase