

NOTE:  
Please read all instructions  
carefully before using this  
product

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Model  
MP-2500

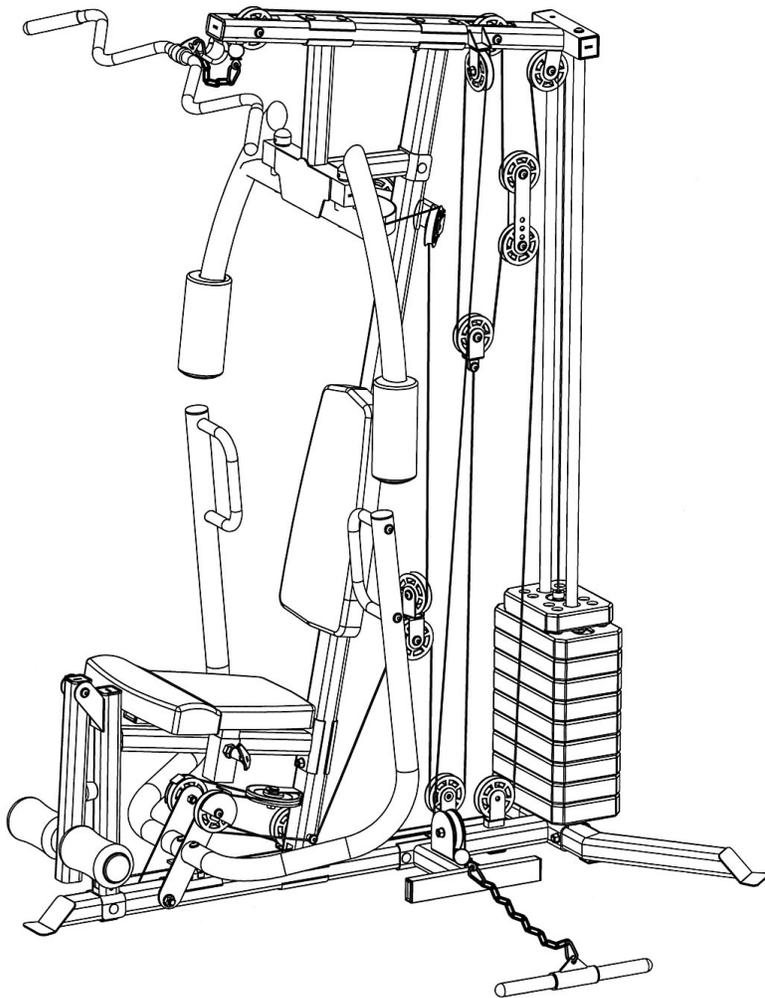
Retain This  
Manual for  
Reference

11-06-07

OWNER'S  
MANUAL

# IMPEX

## MARCY PLATINUM MP-2500 HOME GYM



**IMPEX<sup>®</sup> INC.**

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Tel: (800) 999-8899 Fax: (626) 961-9966

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## BEFORE YOU BEGIN

Thank you for selecting the MARCY PLATINUM MP2500 HOME GYM by IMPEX<sup>®</sup> INC. For your safety and benefit, read this manual carefully before using the machine. As a manufacturer, we are committed to provide you complete customer satisfaction. If you have any questions, or find there are missing or damaged parts, we guarantee you complete satisfaction through direct assistance from our factory. To avoid unnecessary delays, *please call our TOLL-FREE customer service number*. Our Customer Service Agents will provide immediate assistance to you.

**Toll-Free Customer Service Number**

**1-800-999-8899**

**Mon. - Fri. 9 a.m. - 5 p.m. PST**

**[www.impex-fitness.com](http://www.impex-fitness.com)**

**[info@impex-fitness.com](mailto:info@impex-fitness.com)**

# **IMPORTANT SAFETY NOTICE**

## **PRECAUTIONS**

This exercise machine is built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before you assemble or operate your machine. In particular, note the following safety precautions:

1. **Keep children and pets away from the machine at all times. DO NOT leave children unattended in the same room with the machine.**
2. Only one person at a time should use the machine.
3. If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms, STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.
4. Position the machine on a clear, leveled surface. DO NOT use the machine near water or outdoors.
5. Keep hands away from all moving parts.
6. Always wear appropriate workout clothing when exercising. DO NOT wear robes or other clothing that could become caught in the machine. Running or aerobic shoes are also required when using the machine.
7. Use the machine only for its intended use as described in this manual. DO NOT use attachments not recommended by the manufacturer.
8. Do not place any sharp object around the machine.
9. Disabled person should not use the machine without a qualified person or physician in attendance.
10. Before using the machine to exercise, always do stretching exercises to properly warm up.
11. Never operate the machine if the machine is not functioning properly.

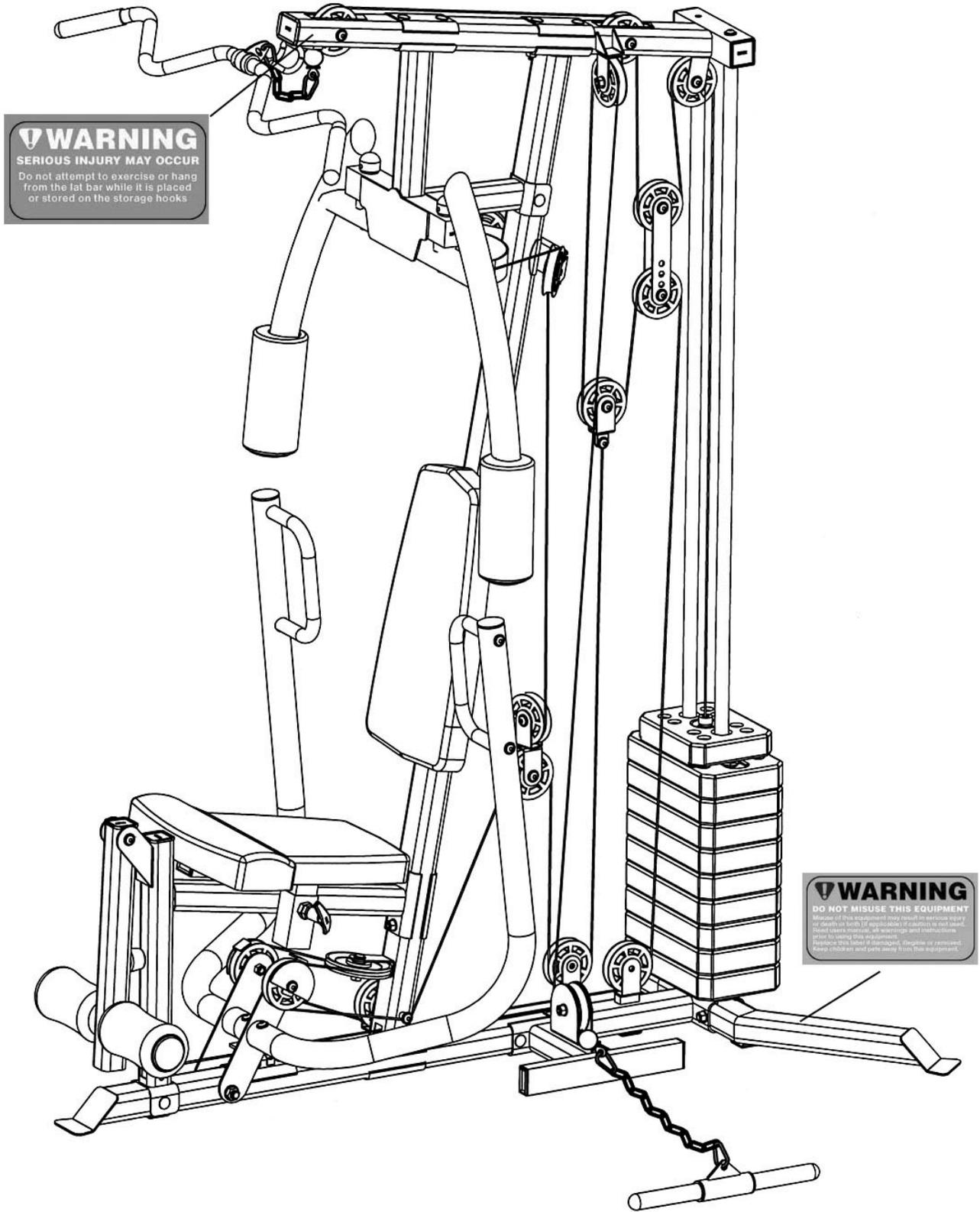
## **CARE AND MAINTENANCE**

1. Lubricate moving parts with WD-40 or light oil periodically.
2. Inspect and tighten all parts before using the machine.
3. The machine can be cleaned using a damp cloth and mild non-abrasive detergent. DO NOT use solvents.
4. Maximum user's weight: 300 lbs.

**WARNING: BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR PHYSICIAN. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PERSONS WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING ANY FITNESS EQUIPMENT. IMPEX INC. ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.**

**SAVE THESE INSTRUCTIONS.**

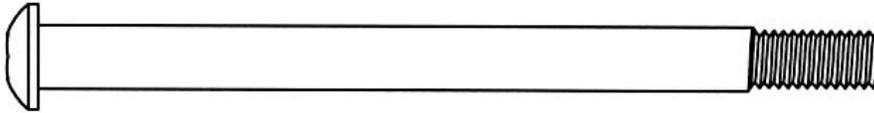
# WARNING LABEL REPLACEMENT



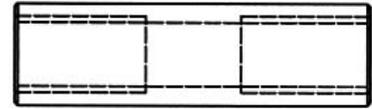
The warning labels shown here have been placed on the Rear Stabilizer and Upper Frame. If the labels are missing or illegible, please call customer service at 1-800-888-8899 for replacements. Apply the labels in the location shown.

# HARDWARE PACK

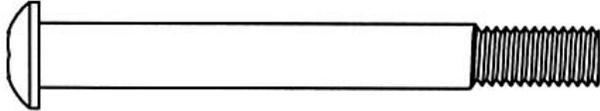
NOTE: The following parts are not drawn to scale. Please use your own ruler to measure the size.



#79 M10 x 5  $\frac{1}{2}$ " Allen Bolt (Qty 1)



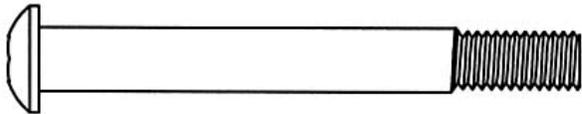
#58 Leg Developer Axle (Qty 1)



#80 M10 x 3  $\frac{1}{2}$ " Allen Bolt (Qty 1)



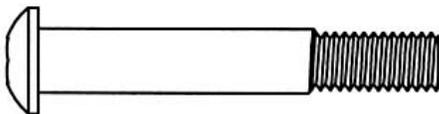
#73  $\varnothing\frac{7}{8}$ " x  $\frac{5}{8}$ " Pulley Bushing (Qty 2)



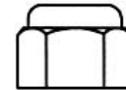
#83 M10 x 3  $\frac{3}{8}$ " Allen Bolt (Qty 2)



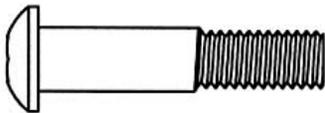
#95 M6 Aircraft Nut (Qty 2)



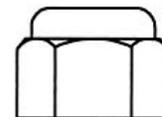
#81 M10 x 2  $\frac{1}{2}$ " Allen Bolt (Qty 5)



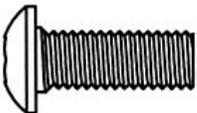
#92 M10 Aircraft Nut (Qty 40)



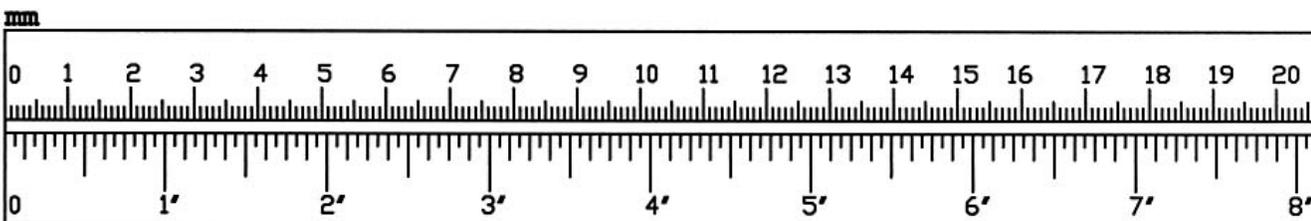
#82 M10 x 1  $\frac{3}{4}$ " Allen Bolt (Qty 15)



#96 M12 Aircraft Nut (Qty 2)

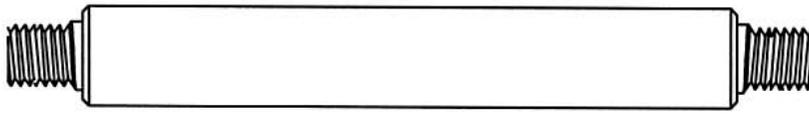


#84 M10 x 1" Allen Bolt (Qty 2)

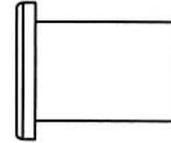


# HARDWARE PACK

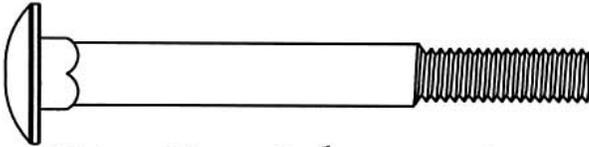
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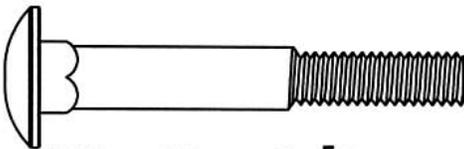
#31 Front Press Axle (Qty 1)



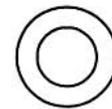
#55  $\varnothing \frac{7}{8}''$  x 1'' Pulley Bushing (Qty 4)



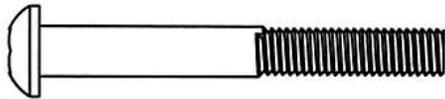
#89 M10 x 3  $\frac{1}{2}''$  Carriage Bolt (Qty 6)



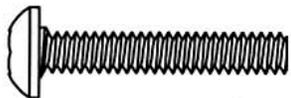
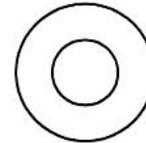
#90 M10 x 2  $\frac{5}{8}''$  Carriage Bolt (Qty 8)



#94  $\varnothing \frac{5}{8}''$  Washer (Qty 4)

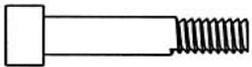


#87 M8 x 2  $\frac{1}{2}''$  Allen Bolt (Qty 2)

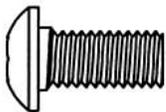
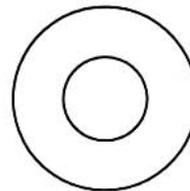


#86 M8 x 1  $\frac{5}{8}''$  Allen Bolt (Qty 2)

#93  $\varnothing \frac{3}{4}''$  Washer (Qty 72)

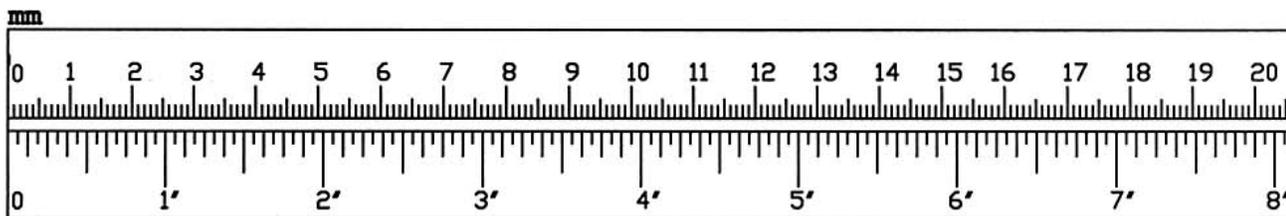


#91 M6 x 1  $\frac{1}{4}''$  Allen Bolt (Qty 2)

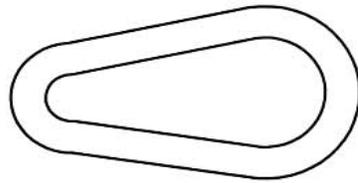


#85 M10 x  $\frac{3}{4}''$  Allen Bolt (Qty 12)

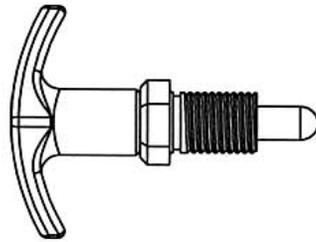
#97  $\varnothing 1''$  Washer (Qty 2)



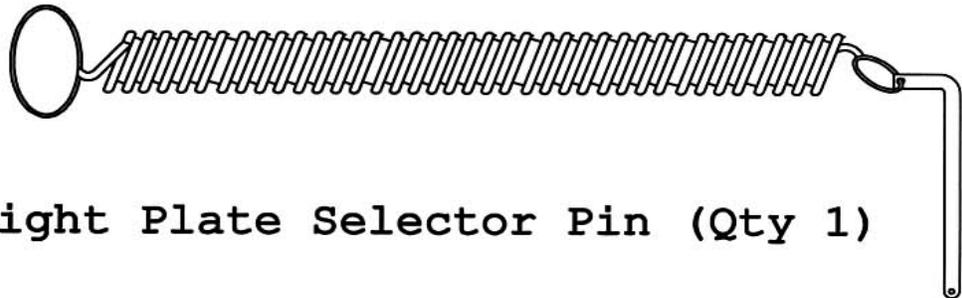
# HARDWARE PACK



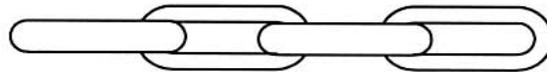
#78 Hook (Qty 4)



#64 T-shaped Lock Pin (Qty 1)



#74 Weight Plate Selector Pin (Qty 1)



#75 Short Chain (Qty 1)



#76 Long Chain (Qty 1)

# ASSEMBLY INSTRUCTION

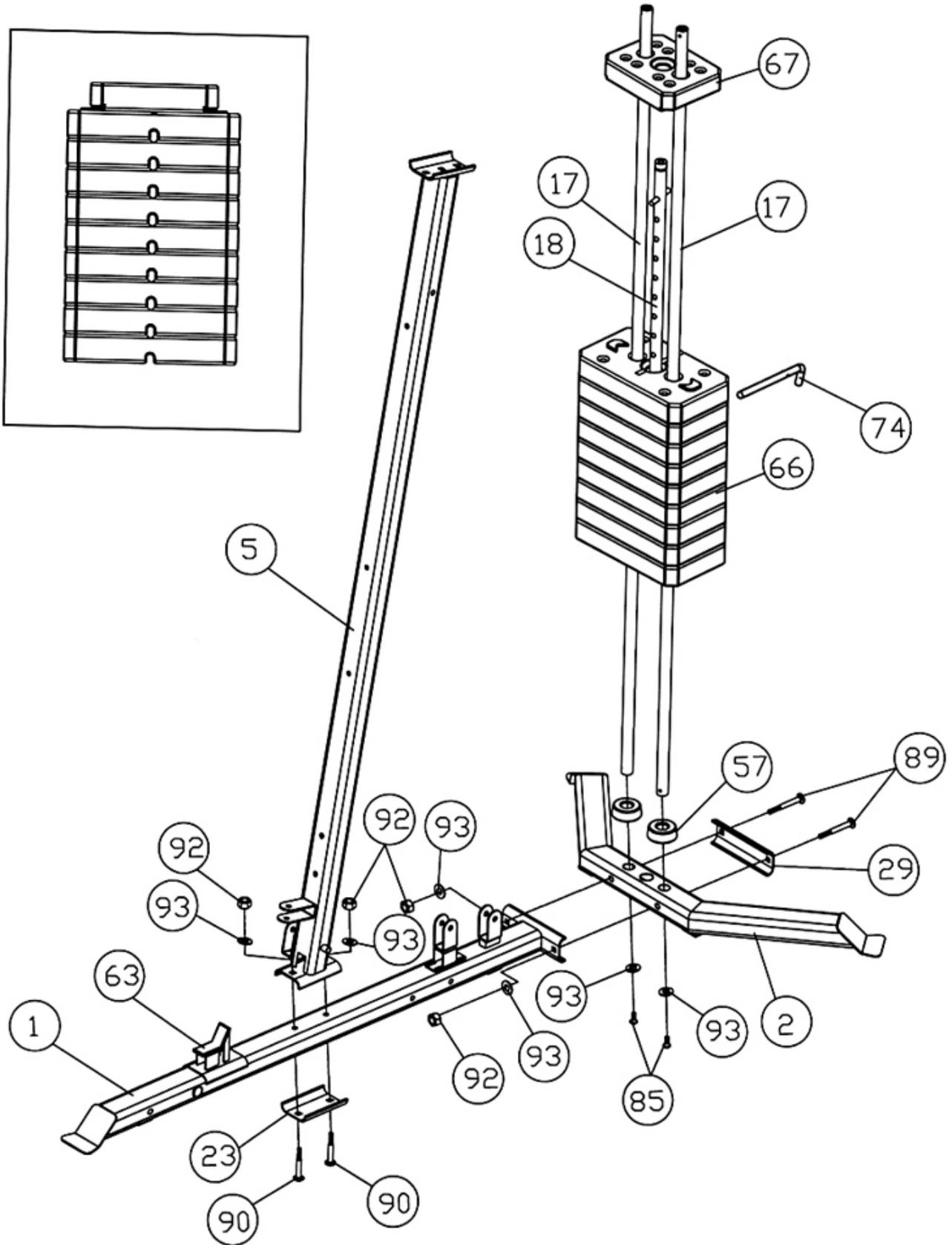
**Tools Required Assembling the Machine: Two Adjustable Wrenches and Allen Wrenches.**

**NOTE: It is strongly recommended this machine be assembled by two or more people to avoid possible injury.**

## **STEP 1 (See Diagram 1)**

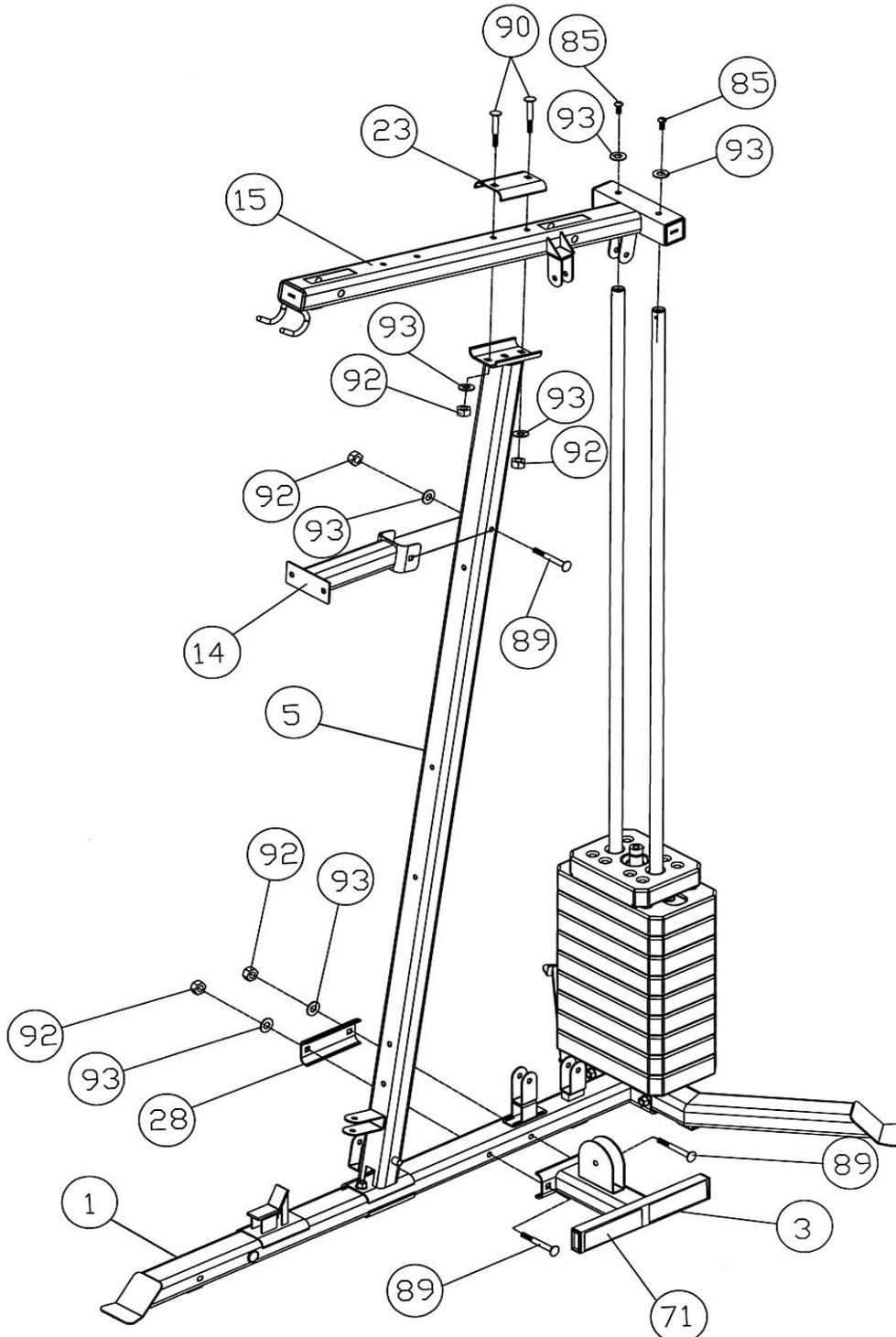
- A.) Insert two Guide Rods (#17) into the holes on the Rear Stabilizer (#2). Secure each Guide Rod with one M10 x  $\frac{3}{4}$ " Allen Bolt (#85) and  $\varnothing \frac{3}{4}$ " Washer (#93) from the bottom. Slide two  $\varnothing 2 \frac{3}{8}$ " Rubber Bumpers (#57) onto the two Guide Rods.
- B.) Attach the Vertical Frame (#5) onto the Main Base Frame (#1). Secure it with two M10 x  $2 \frac{5}{8}$ " Carriage Bolts (#90), one  $2 \frac{3}{4}$ " x  $4 \frac{3}{4}$ " Bracket (#23), two  $\varnothing \frac{3}{4}$ " Washers (#93), and two M10 Aircraft Nuts (#92). DO NOT tighten the Nuts and Bolts yet.
- C.) Attach the Main Base Frame to the Rear Stabilizer. Secure them together with two M10 x  $3 \frac{1}{2}$ " Carriage Bolts (#89), one 2" x 7" Bracket (#29), two  $\varnothing \frac{3}{4}$ " Washers (#93), and two M10 Aircraft Nuts (#92).
- D.) Slide nine Weight Plates (#66) onto the Guide Rods. Make sure the deep groves on all the Plates face down and toward the back. Insert the Selector Rod (#18) through the center hole on the Weight Plates. Slide the Weight Selector Stem (#67) onto the Guide Rods. Attached the ring on the Weight Plate Selector Pin (#74) to the Selector Rod (#18).
- E.) Use the Weight Plate Selector Pin (#74) to select desired number of Weight Plates to exercise. NOTE: Each Plate weights approximately 10 lbs. Please refer to the Weight Resistance Chart on page 28.

DIAGRAM 1



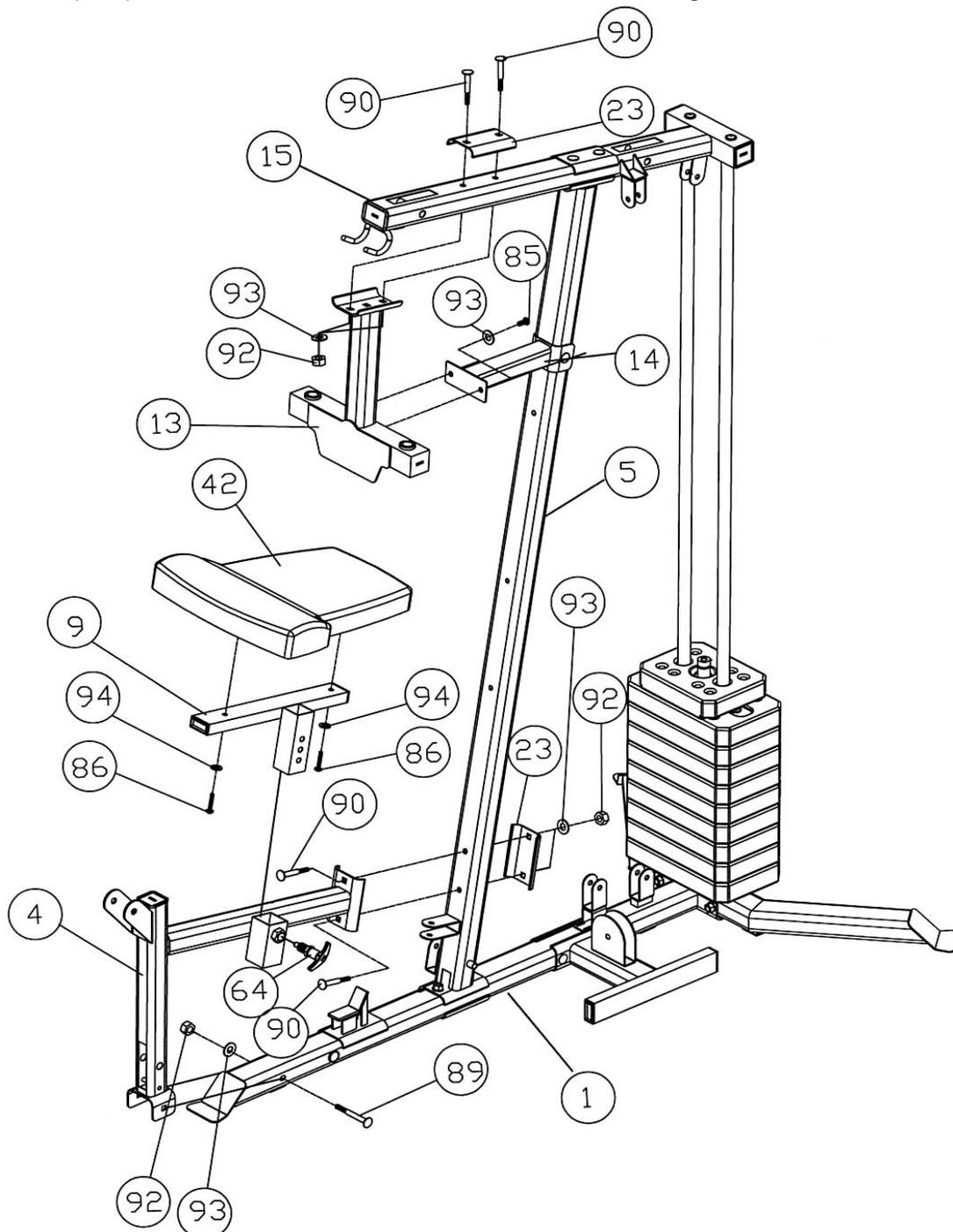
**STEP 2 (See Diagram 2)**

- A.) Attach the Upper Frame (#15) onto the two Guide Rods (#16). Secure it with two M10 x  $\frac{3}{4}$ " Allen Bolts (#85) and  $\varnothing \frac{3}{4}$ " Washers (#93). DO NOT tighten the Bolts yet.
- B.) Place the Upper Frame onto the Vertical Frame (#5). Secure it with two M10 x  $2 \frac{5}{8}$ " Carriage Bolts (#90), one  $2 \frac{3}{4}$ " x  $4 \frac{3}{4}$ " Bracket (#23), two  $\varnothing \frac{3}{4}$ " Washers (#93), and two M10 Aircraft Nuts (#92).
- C.) Securely tighten all Nuts and Bolts previously installed.
- D.) Attach the Stopper Frame (#14) to the Vertical Frame. Secure it with one M10 x  $3 \frac{1}{2}$ " Carriage Bolt (#89),  $\varnothing \frac{3}{4}$ " Washer (#93), and M10 Aircraft Nut (#92).
- E.) Attach the Low Pulley Base Frame (#3) to the Main Base Frame (#1). Secure it with two M10 x  $3 \frac{1}{2}$ " Carriage Bolts (#89), one  $2$ " x  $5 \frac{1}{2}$ " Bracket (#28), two  $\varnothing \frac{3}{4}$ " Washers (#93), and two M10 Aircraft Nuts (#92).



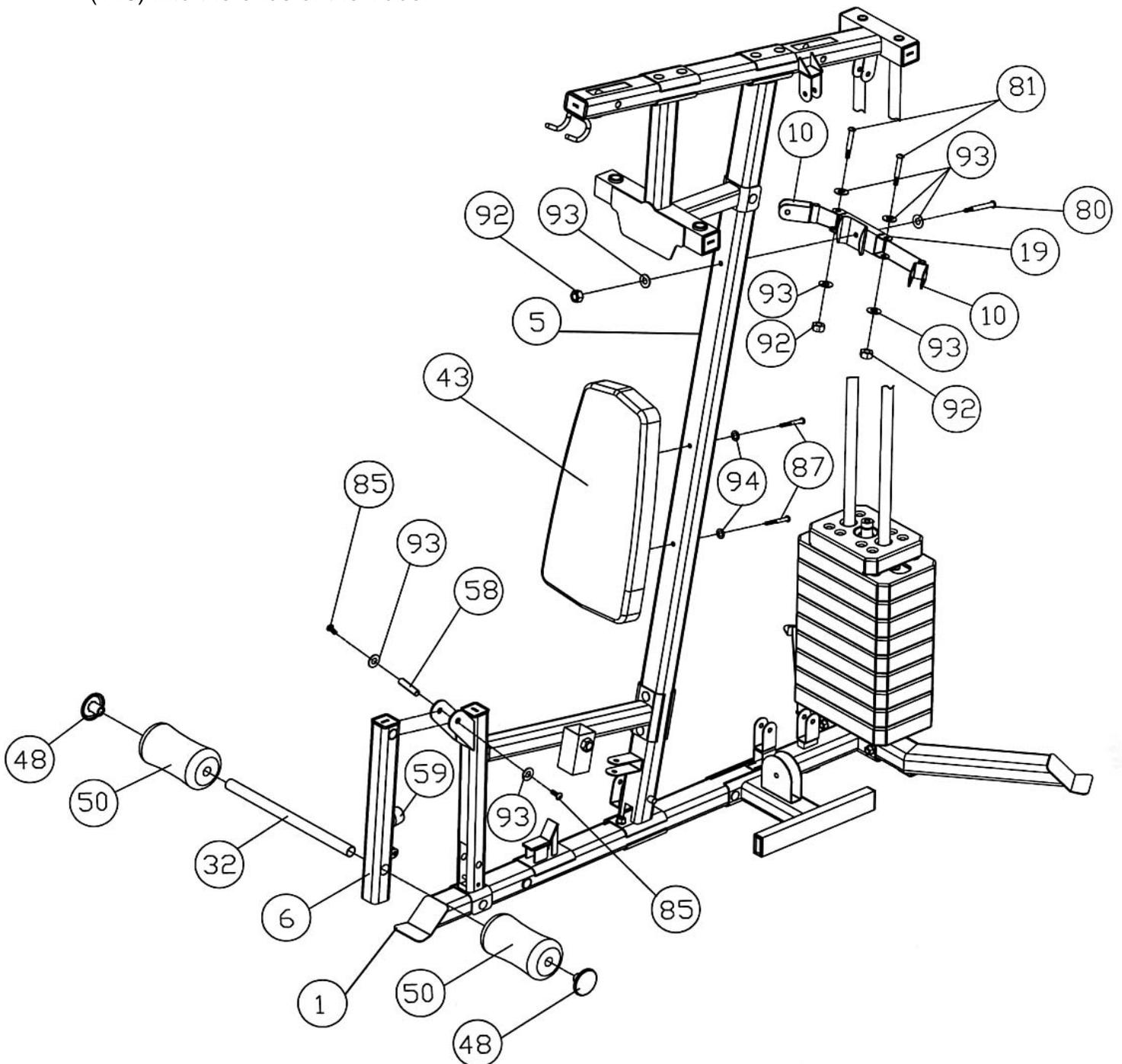
### STEP 3 (See Diagram 3)

- A.) Attach the Butterfly Base (#13) to the Upper Frame (#15) and the Stopper Frame (#14). Secure it to the Upper Frame with two M10 x 2 5/8" Carriage Bolts (#90), one 2 3/4" x 4 3/4" Bracket (#23), two Ø 3/4" Washers (#93), and two M10 Aircraft Nuts (#92). Secure it to the Stopper Frame with two M10 x 3/4" Allen Bolts (#85) and Ø 3/4" Washers (#93).
- B.) Attach the Seat Support Frame (#4) onto the Main Base Frame (#1). Secure it with one M10 x 3 1/2" Carriage Bolt (#89), Ø 3/4" Washer (#93), and M10 Aircraft Nut (#92).
- C.) Attach the Seat Support Frame to the Vertical Frame (#5). Secure it with two M10 x 2 5/8" Carriage Bolts (#90), one 2 3/4" x 4 3/4" Bracket (#23), two Ø 3/4" Washers (#93), and two M10 Aircraft Nuts (#92).
- D.) Attach the Seat Pad (#42) to the Seat Post (#9). Secure it with two M8 x 1 5/8" Allen Bolts (#86) and Ø 5/8" Washers (#94).
- E.) Insert the Seat Post into the opening on the Seat Support Frame. Thread the T-shaped Lock Pin (#64) into the hole to lock the Seat at selected height.



#### STEP 4 (See Diagram 4)

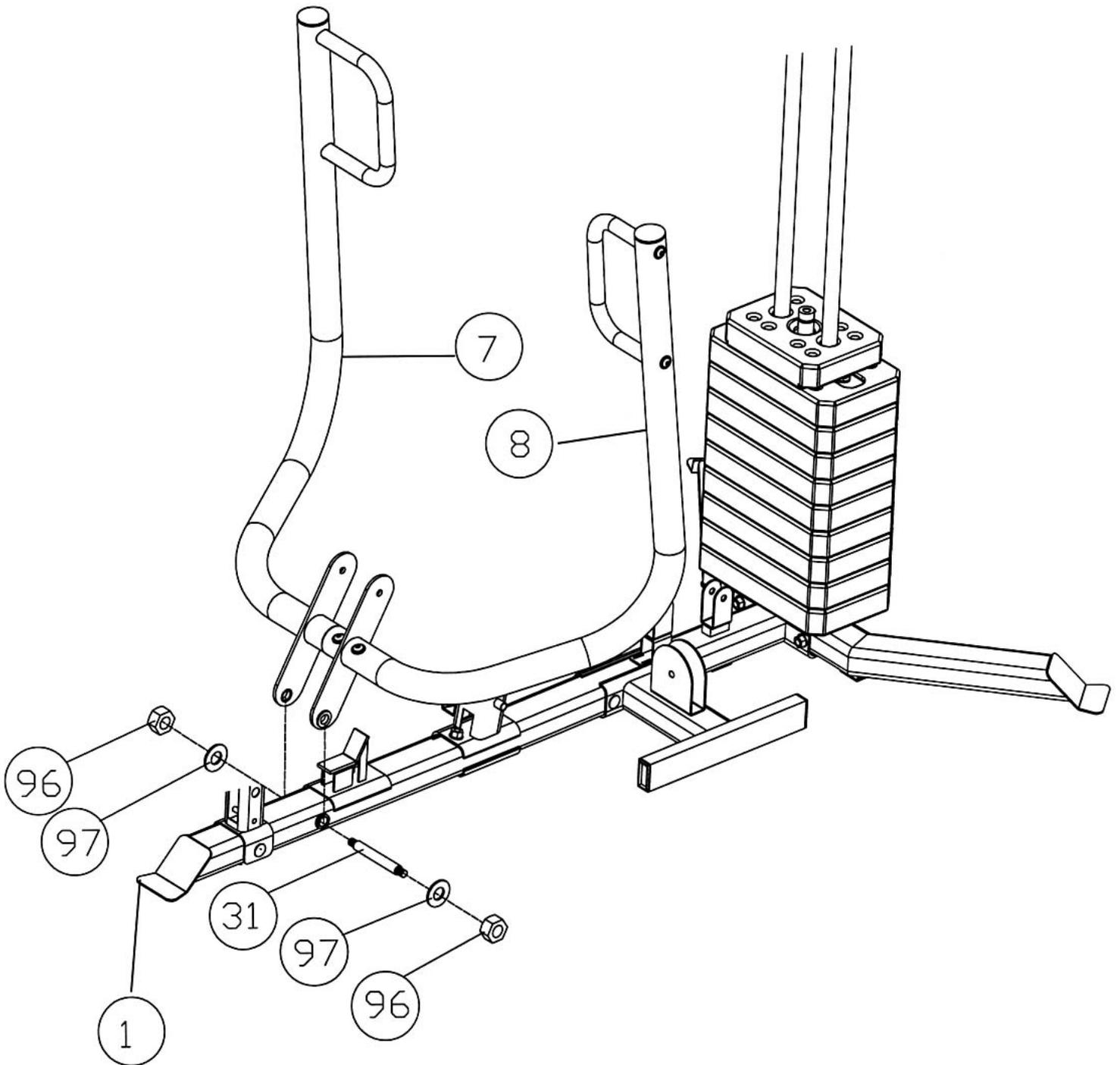
- A.) Attach the Butterfly Pulley Bracket (#19) to the Vertical Frame (#5). Secure it with one M10 x 3 1/2" Allen Bolt (#80), two Ø 3/4" Washers (#93), and one M10 Aircraft Nut (#92).
- B.) Attach two Swivel Pulley Brackets (#10) to the Butterfly Pulley Bracket. Secure each Swivel Pulley Bracket with one M10 x 2 1/2" Allen Bolt (#81), two Ø 3/4" Washers (#93), and one M10 Aircraft Nut (#92).
- C.) Attach the Backrest Board (#43) to the Vertical Frame. Secure it with two M8 x 2 1/2" Allen Bolts (#87) and two Ø 5/8" Washers (#94).
- D.) Attach the Leg Developer (#6) to the open bracket on the Seat Support Frame (#4). Secure it with a Leg Developer Axle (#58), two Ø 3/4" Washers (#93), and two M10 x 3/4" Allen Bolts (#85).
- E.) Insert a Foam Tube (#32) halfway through the holes on the Leg Developer. Push two Foam Rolls (#50) onto the Foam Tube from both ends. Plug two Foam Roll End Caps (#48) into the ends of the Tube.



**STEP 5 (See Diagram 5)**

- A.) Attach the Right & Left Front Press (#7 & #8) onto the Main Base Frame (#1) from both sides.
- B.) Align the holes. Insert a Front Press Axle (#31) through the holes. Secure the Axle with one Ø1" Washer (#97) and M12 Aircraft Nut (#96) on each side.

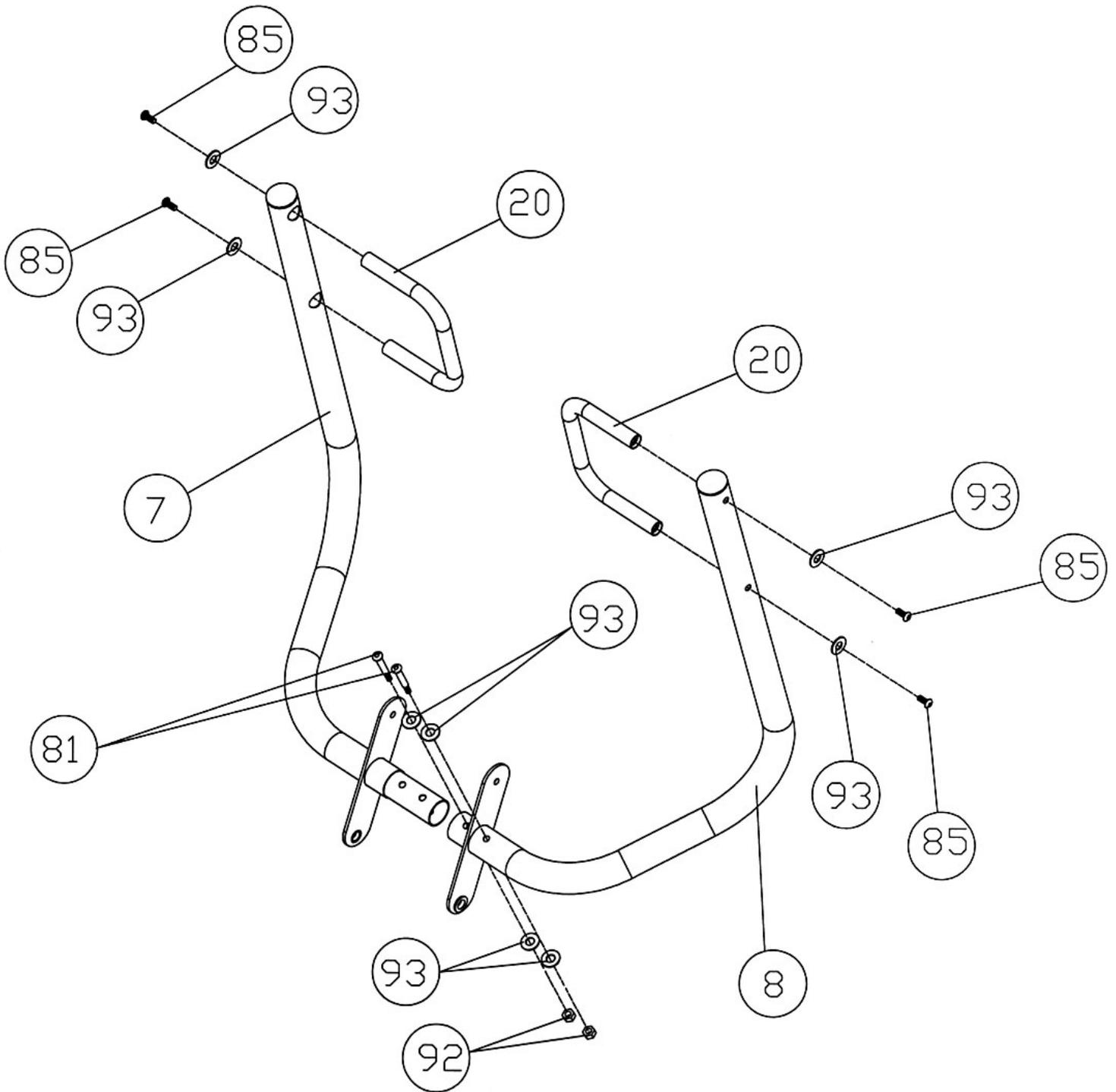
**DIAGRAM 5**



**STEP 6 (See Diagram 6)**

- A.) Secure the Right Front Press (#7) and the Left Front Press (#8) together with two M10 x 2 1/2" Allen Bolts (#81), four Ø 3/4" Washers (#93), and two M10 Aircraft Nuts (#92).
- B.) Attach one Front Press Handle (#20) to the holes on the Right Front Press (#7). Secure it with two M10 x 3/4" Allen Bolts (#85) and Ø 3/4" Washers (#93). Repeat the same step to install the other side.

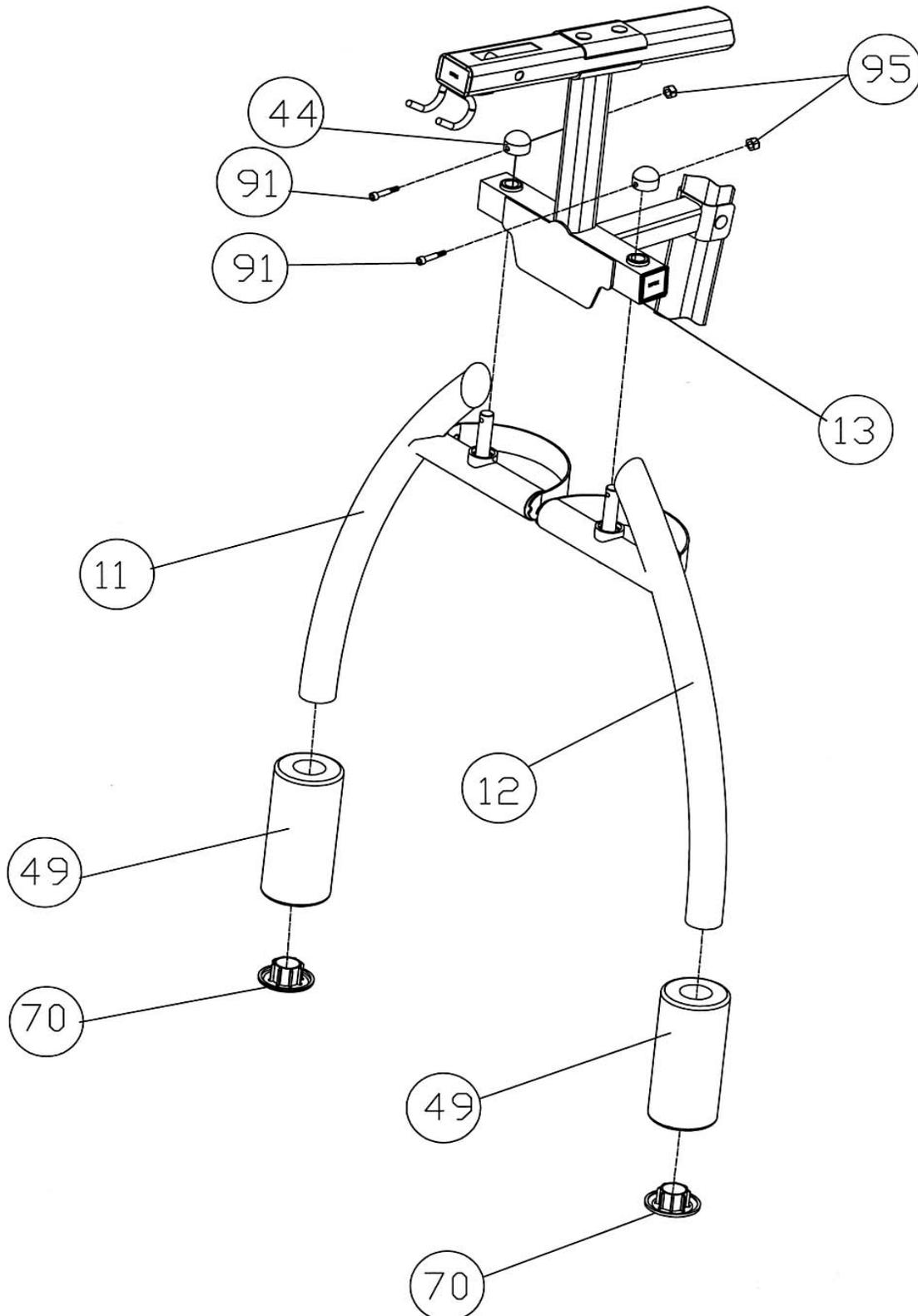
**DIAGRAM 6**



### Step 7 (See Diagram 7)

- A.) Insert the axle on the Right Butterfly (#11) through the holes on the Butterfly Base (#13). Cover the axle with a Lock Ring (#44). Secure the Lock Ring to the axle with one M6 x 1 ¼" Allen Bolt (#91) and M6 Aircraft Nut (#95).
- B.) Push a Butterfly Large Foam Roll (#49) onto the Right Butterfly. Push a Butterfly Foam Roll End Cap (#70) into the end of Right Butterfly.
- C.) Repeat Procedure A & B above to install the Left Butterfly (#12).

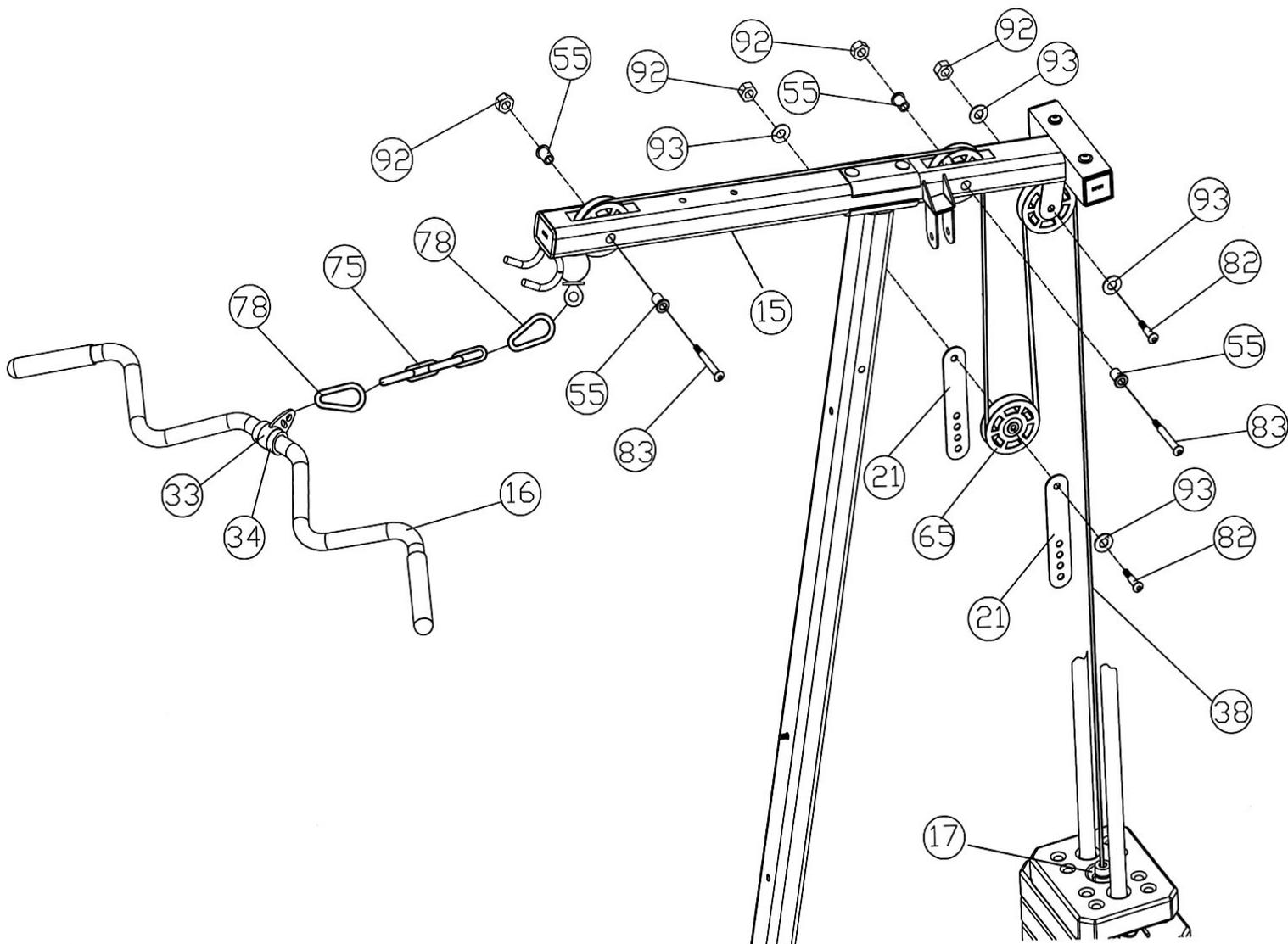
**DIAGRAM 7**



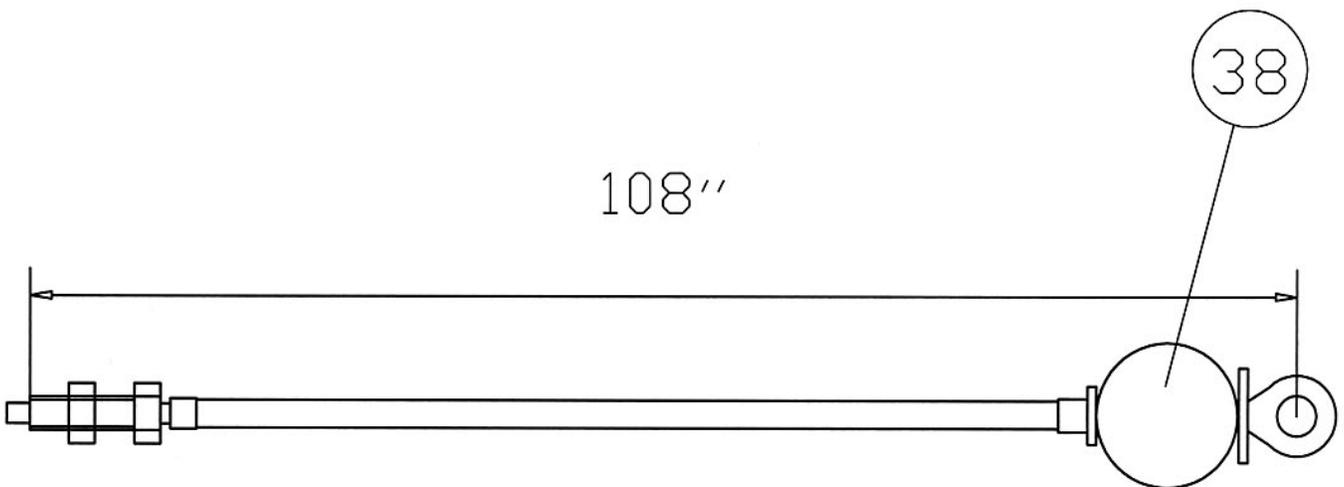
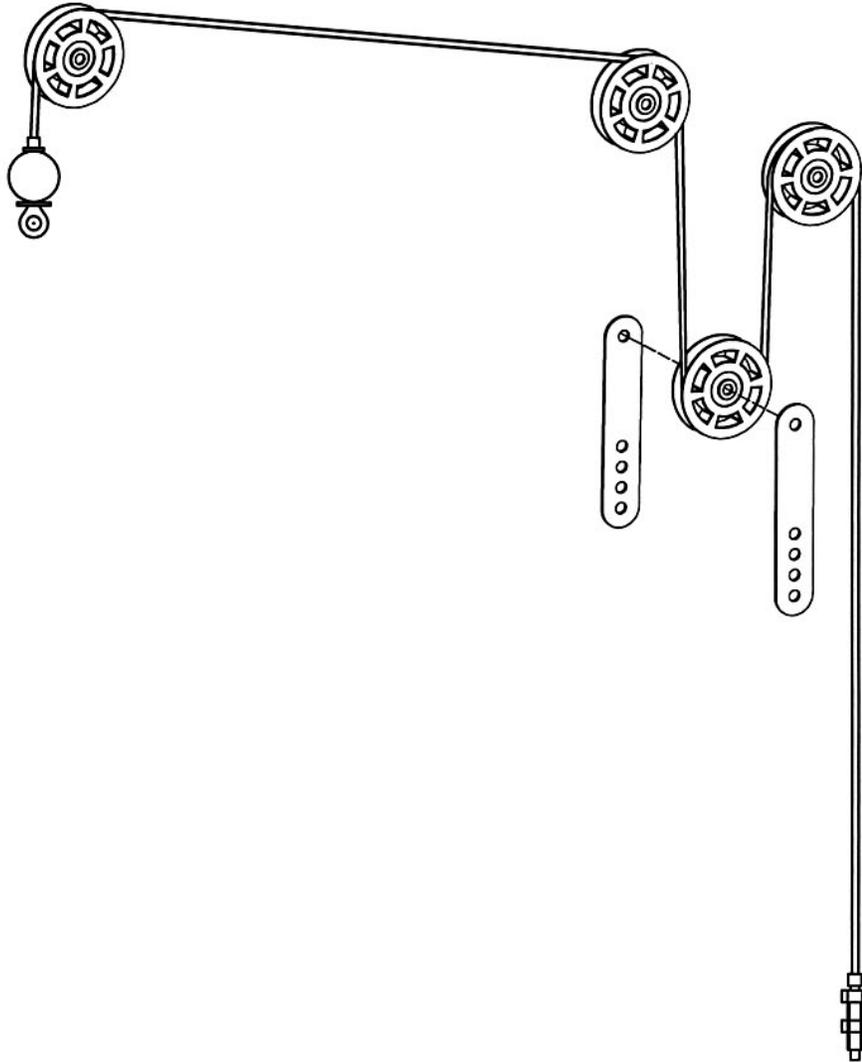
## STEP 8 (See Diagram 8 & Upper Cable Loop Diagram)

- A.) Attach the 108" Upper Cable (#38) to the opening on the front of Upper Frame (#15). Make sure the ball stopper is underneath the Frame. Attach a Pulley (#65) to the Cable.
- B.) Secure the Pulley to the opening with one M10 x 3 3/8" Allen Bolt (#83), two Ø 7/8" x 1" Pulley Bushings (#55), and one M10 Aircraft Nut (#92).
- C.) Draw the Cable over the Pulley along the Upper Frame towards the back of the machine to the opening in the middle of Upper Frame. Repeat Procedure B above to install a Pulley.
- D.) Draw the Cable around the Pulley then downward. Attach a Pulley to the top hole on the Double Floating Pulley Brackets (#21). Secure a Pulley to the brackets with one M10 x 1 3/4" Allen Bolt (#82), two Ø 3/4" Washers (#93), and one M10 Aircraft Nut (#92). Let the Bracket hanging for now.
- E.) Draw the Cable around the Pulley then upward to the open bracket between the two Guide Rods. Repeat Procedure E above to install a Pulley.
- F.) Draw the Cable around the Pulley then downward to the Selector Rod (#17). Securely thread the Head Bolt at end of the Cable into the Selector Rod.
- G.) Connect the Lat Bar (#16) to the Cable with two Hooks (#78) and one Short Chain (#75).

### DIAGRAM 8

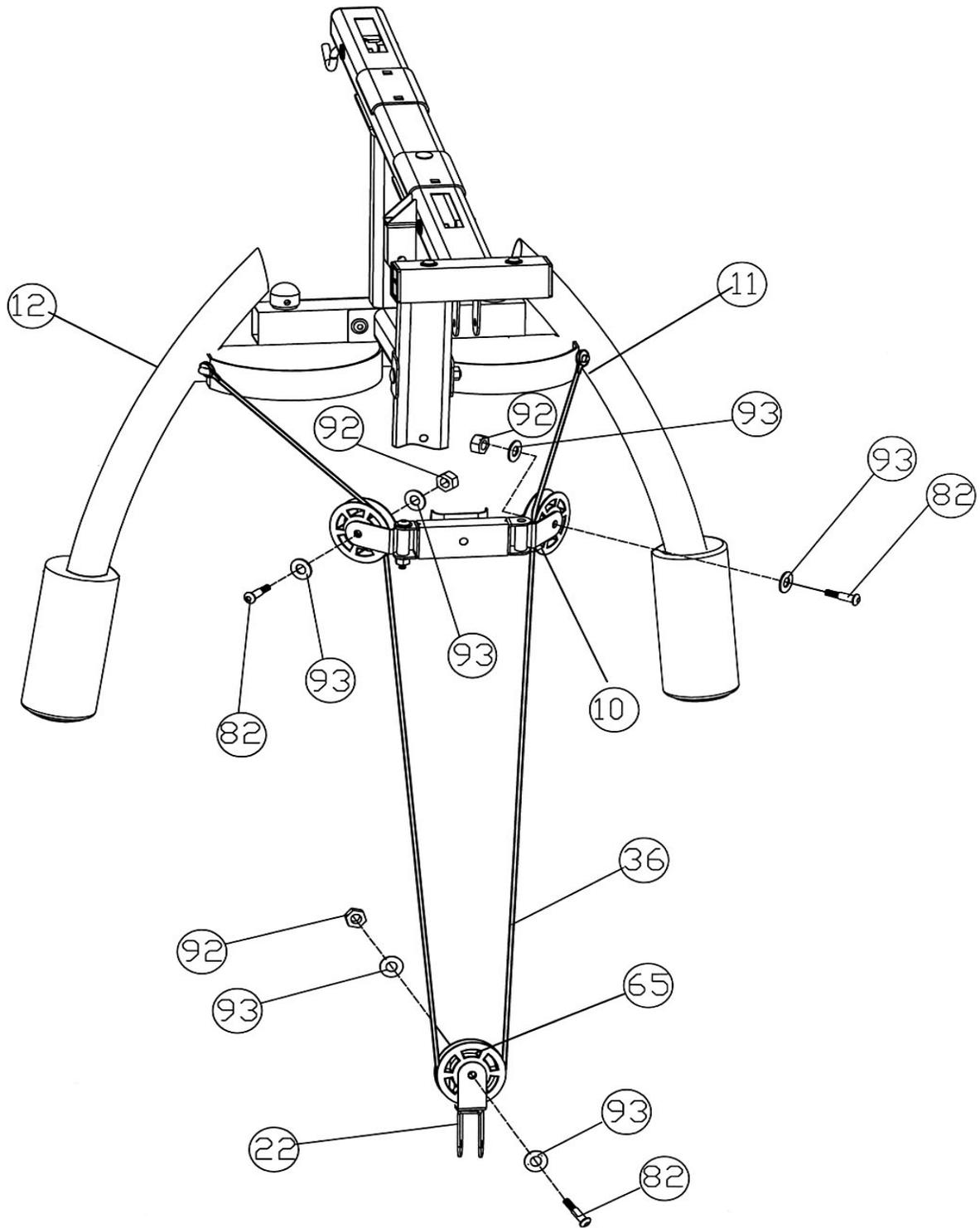


# Upper Cable Loop Diagram

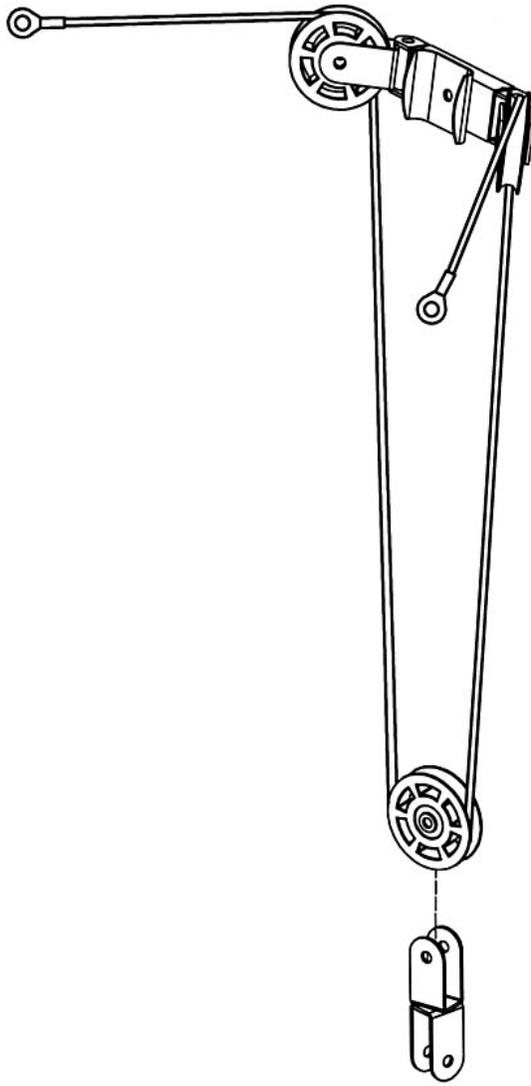


**STEP 9 (See Diagram 9 & Butterfly Cable Loop Diagram)**

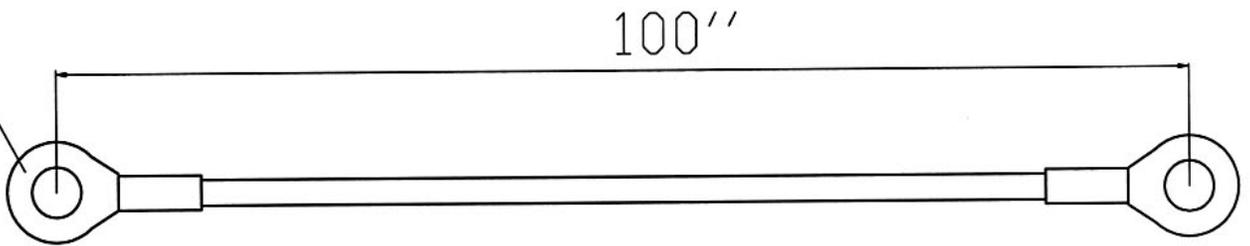
- A.) Clip one end of the 100" Butterfly Cable (#36) onto the Right Butterfly (#11).
- B.) Draw the Cable to the right open Swivel Pulley Bracket (#10).
- C.) Attach a Pulley (#65) to the Bracket. Secure it with one M10 x 1 3/4" Allen Bolt (#82), two Ø 3/4" Washers (#93), and one M10 Aircraft Nut (#92).
- D.) Draw the Cable over the Pulley then downward.
- E.) Attach a Pulley to an Angled Double Floating Pulley Bracket (#22). Repeat Procedure C to install a Pulley.
- F.) Draw the Cable around the Pulley. Let the Bracket hanging for now.
- G.) Draw the Cable upward to the left open Swivel Pulley Bracket.
- H.) Draw the Cable over the Pulley and clip the end onto the Left Butterfly (#12).



# Butterfly Cable Loop Diagram



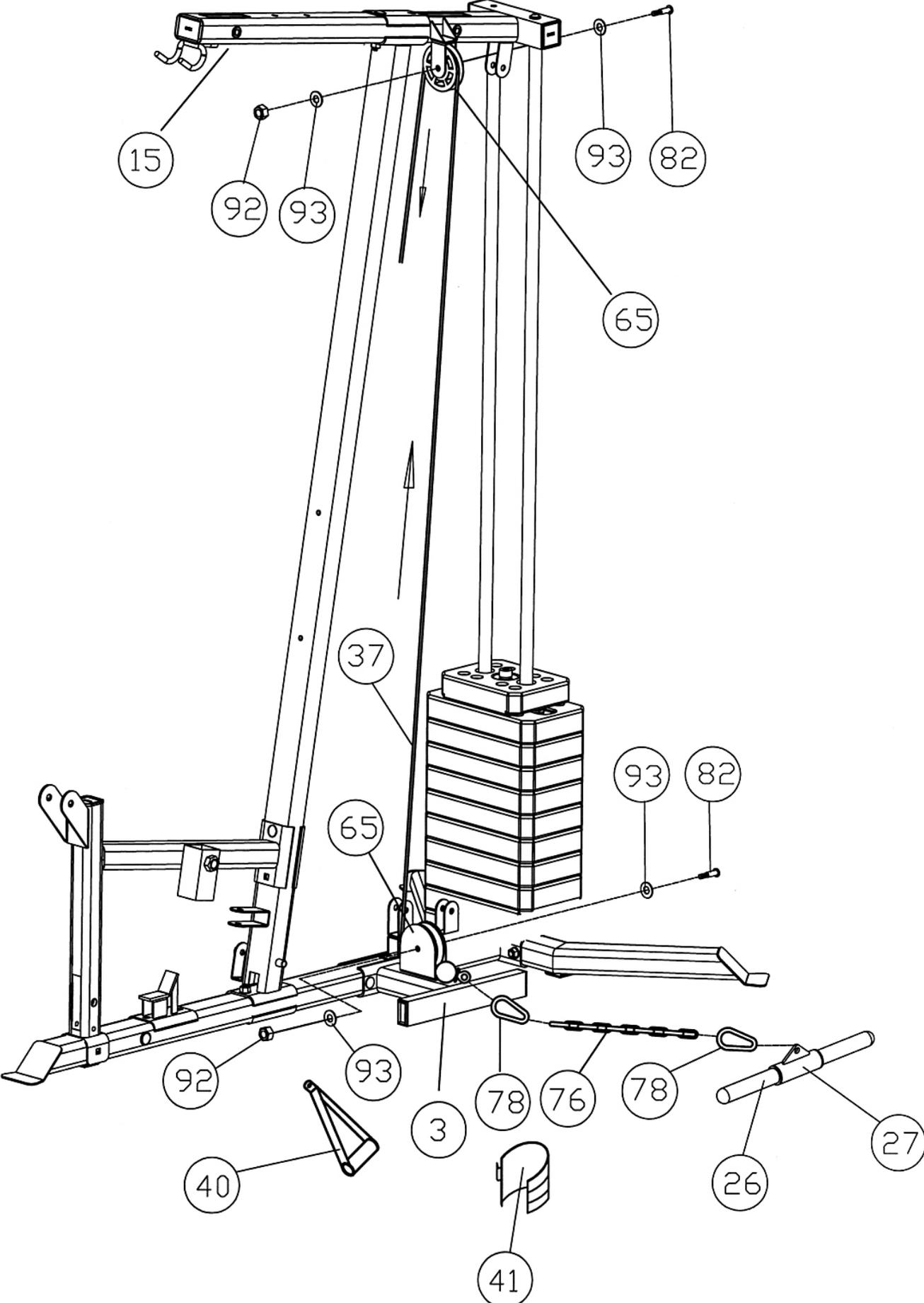
36



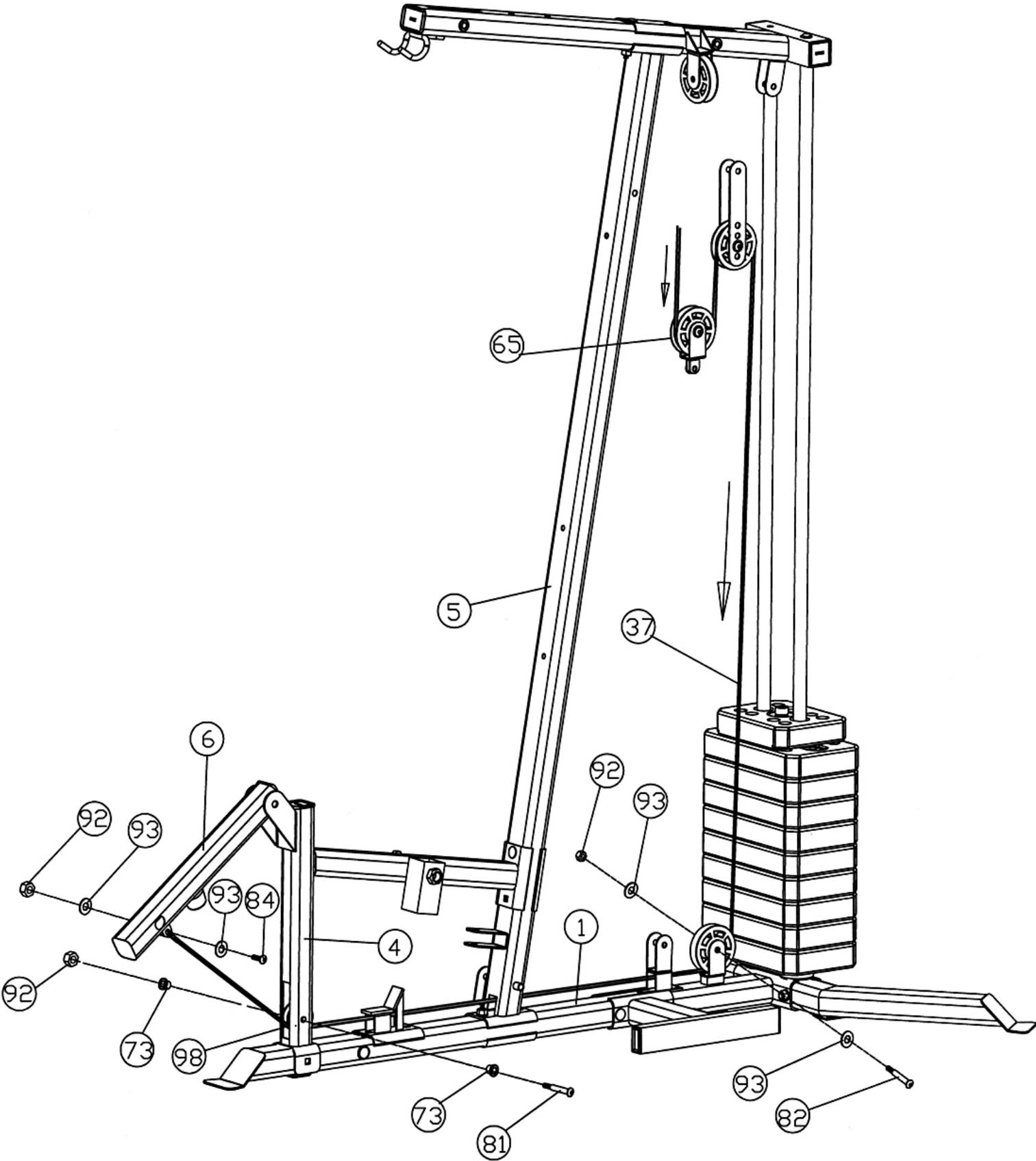
## **STEP 10 (See Diagram 10-1,10-2,10-3, & Lower Cable Loop Diagram))**

- A.) Attach the 251" Lower Cable (#37) to the open bracket on the Lower Pulley Base Frame (#3). Attach a Pulley (#65) to the bracket. (See Diagram 10-1).
- B.) Secure the Pulley with one M10 x 1 3/4" Allen Bolt (#82), two Ø 3/4" Washers (#93), and one M10 Aircraft Nut (#92).
- C.) Draw the Cable underneath the Pulley and upward to the open bracket on the Upper Frame (#15). Repeat Procedure B to install a Pulley.
- D.) Draw the Cable around the Pulley and downward. Repeat procedure B to install a Pulley to a Single Floating Pulley Bracket (#30). Draw the Cable around the Pulley. Let the Bracket hanging for now. (See Diagram 10-2).
- E.) Draw the Cable upward to the Double Floating Pulley Bracket (#21) previously installed in Step-8. Repeat Procedure B to install a Pulley.
- F.) After completing the installation of all Cables, come back to this procedure to adjust the tension of the Cable System. If the tension is too tight, move the Pulley downward on the Bracket. If the tension is too loose then move up the Pulley on the Bracket.
- G.) Draw the Cable around the Pulley and downward to the open bracket on the Main Base Frame (#1). Repeat Procedure B to install a Pulley. (See Diagram 10-3).
- H.) Draw the Cable underneath the Pulley then through the bottom opening on the Vertical Frame (#5) to the bottom opening on the Seat Support Frame (#4).
- I.) Attach a Small Pulley (#98) to the opening. Secure it with one M10 x 2 1/2" Allen Bolt (#81), two Ø 7/8" x 5/8" Pulley Bushings (#73), and one M10 Aircraft Nut (#92).
- J.) Draw the Cable underneath the Pulley then to the bracket on the Leg Developer (#6). Secure the end of Cable to the bracket with M10 x 1" Allen Bolt (#84), two Ø 3/4" Washers (#93), and one M10 Aircraft Nut (#92).
- K.) Connect the Shiver Bar (#26) to the Lower Cable with two Hooks (#78) and one Long Chain (#76).
- L.) Replace the Shiver Bar with Single Handle (#40) or Ankle Strap (#41) for different exercises.

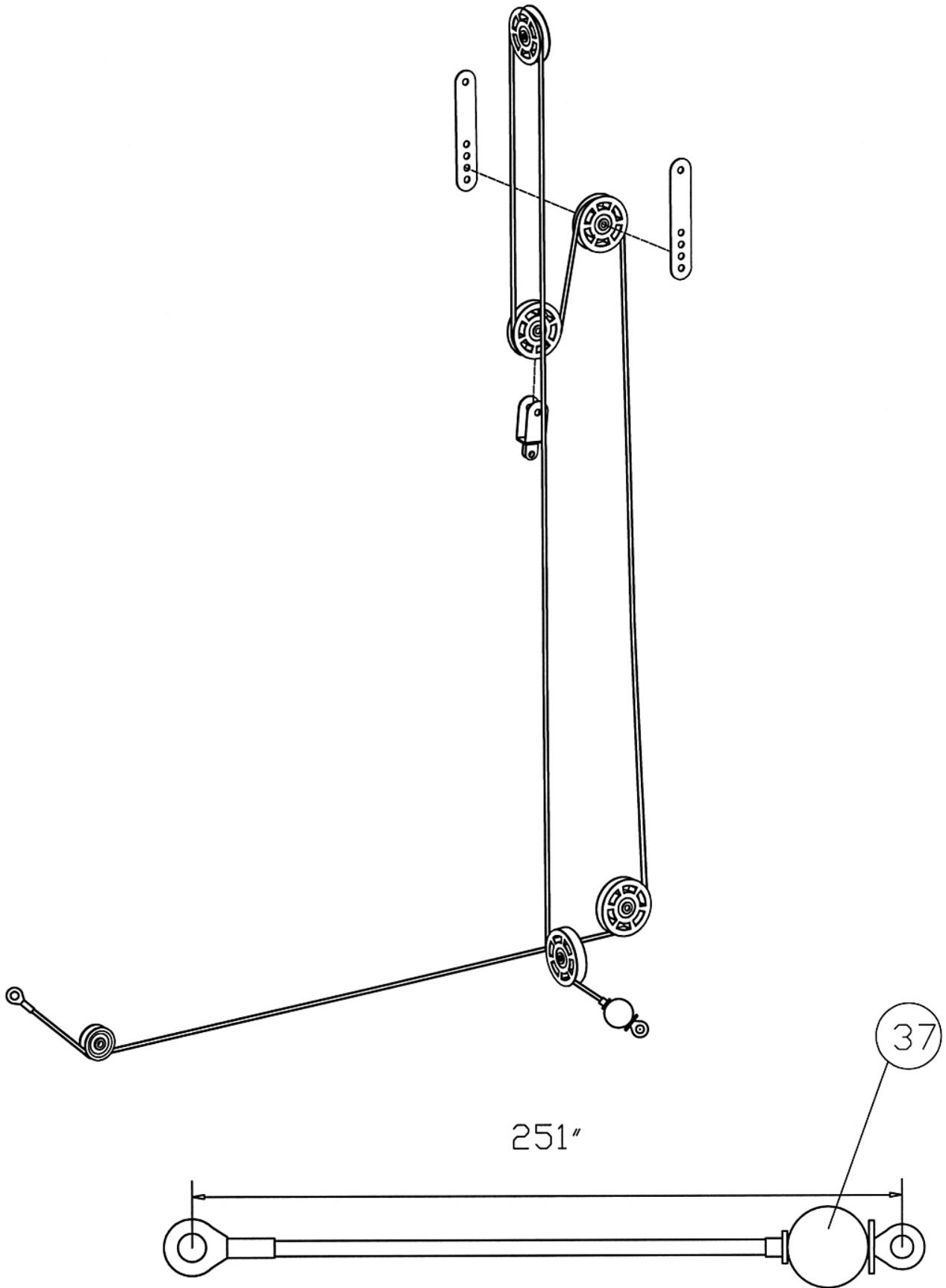
DIAGRAM 10-1







# Lower Cable Loop Diagram



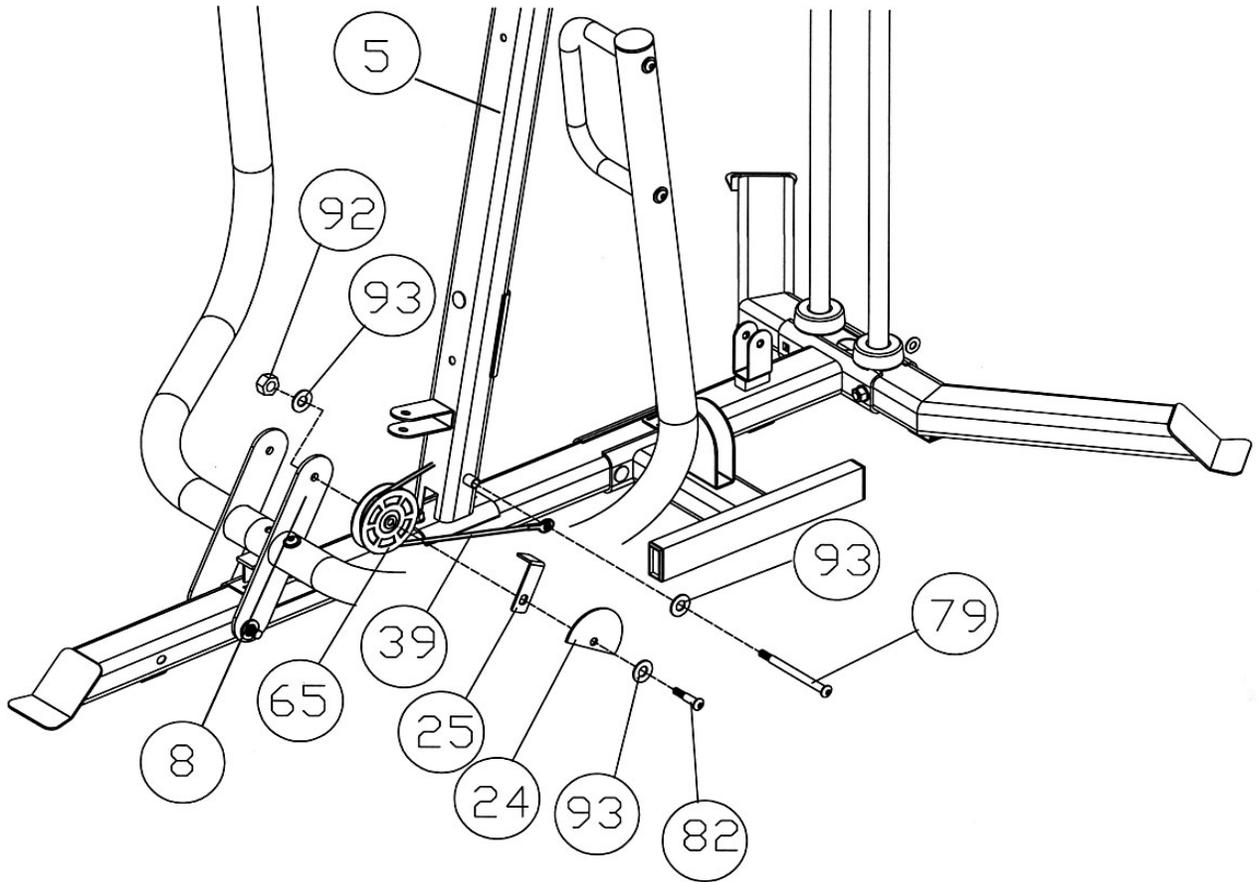
251"

37

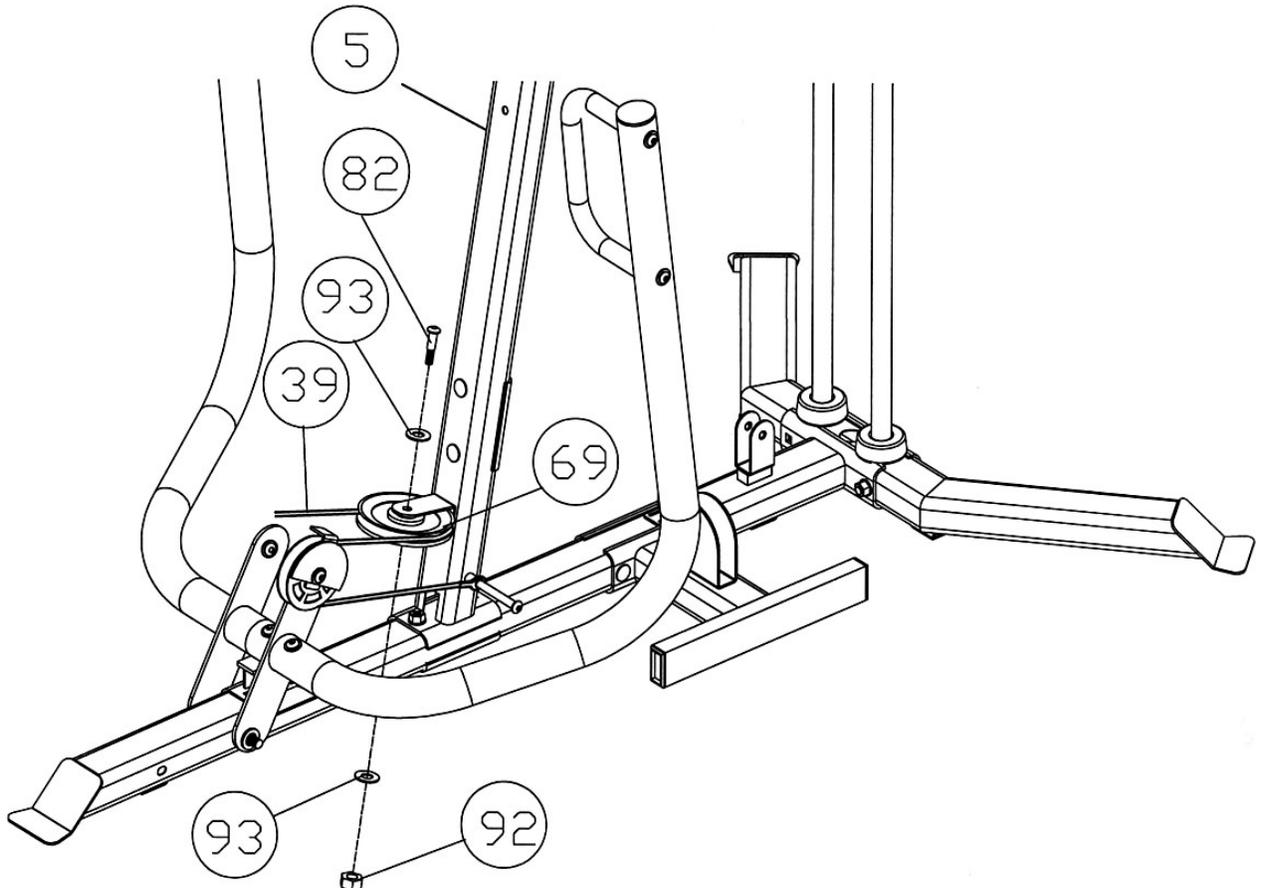
## Step 11 (See Diagram 11-1, 11-2, 11-3, 11-4, & Front Press Cable Loop Diagram)

- A.) Attach the 121" Front Press Cable (#39) to the small tube on the bottom right side of the Vertical Frame (#5). Align the holes then insert a M10 x 5 ½" Allen Bolt (#79) through a Ø ¾" Washer (#93) into the Cable head and the Vertical Frame. (See Diagram 11-1).
- B.) Draw the Cable to the Left Front Press (#8). Attach a Pulley (#65) to the Cable. Align the holes then secure the Pulley with one M10 x 1 ¾" Allen Bolt (#82), one Pulley Cover (#24), one L-shaped Cable Retainer (#25), two Ø ¾" Washers (#93), and one M10 Aircraft Nut (#92).
- C.) Draw the Cable around the Pulley to the open bracket on the Vertical Frame. Attach a Large Pulley (#69) to the bracket. (See Diagram 11-2).
- D.) Secure the Pulley to the bracket with one M10 x 1 ¾" Allen Bolt (#82), two Ø ¾" Washers (#93), and one M10 Aircraft Nut (#92).
- E.) Draw the Cable around the Pulley to the hole on the Right Front Press (#7). Repeat Procedure B above to install a Pulley. (See Diagram 11-3).
- F.) Draw the Cable around the Pulley to the open bracket on the bottom left side of Vertical Frame. Secure the Pulley to the Bolt installed in Procedure A above. Secure it with one Ø ¾" Washer (#93) and one M10 Aircraft Nut (#92). (See Diagram 11-4).
- G.) Draw the Cable underneath the Pulley and upward to the Angled Double Floating Pulley Bracket (#22) previously installed in Step-9. Repeat Procedure D to install a Pulley.
- H.) Draw the Cable around the Pulley then downward to the open bracket on the Main Base Frame (#1). Repeat Procedure D to install a Pulley.
- I.) Draw the Cable underneath the Pulley then upward to the Single Floating Pulley Bracket (#30) previously installed in Step-10. Secure the end of the Cable to the Bracket with M10 x 1" Allen Bolt (#84), two Ø ¾" Washers (#93), and one M10 Aircraft Nut (#92).

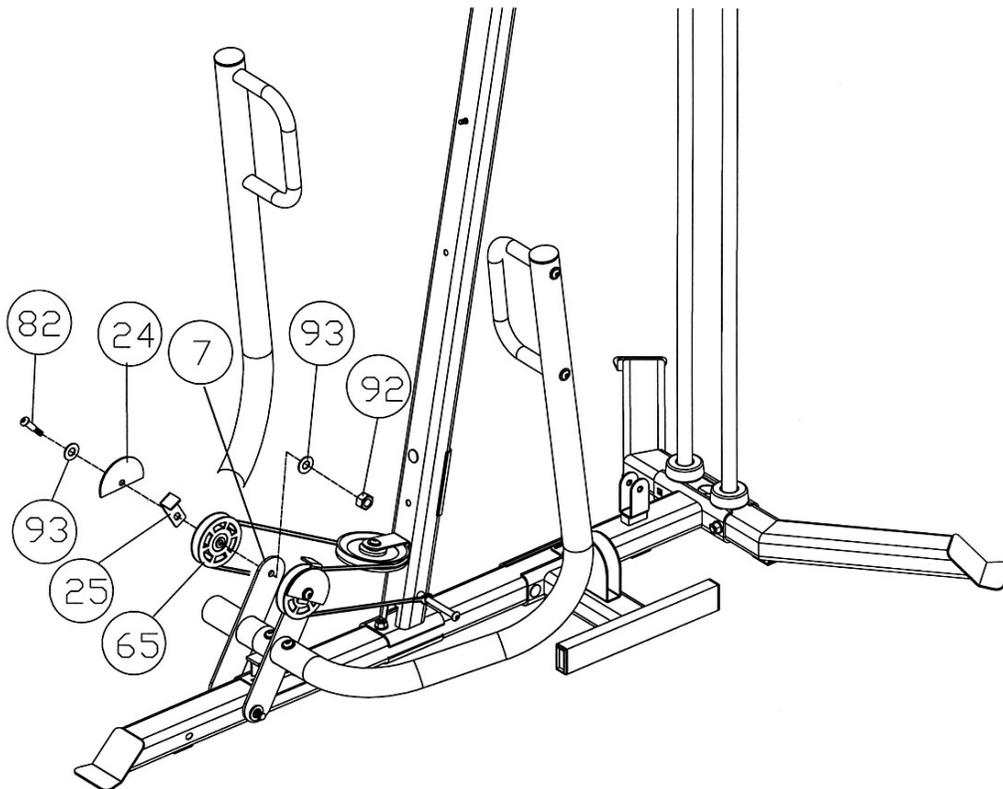
**DIAGRAM 11-1**



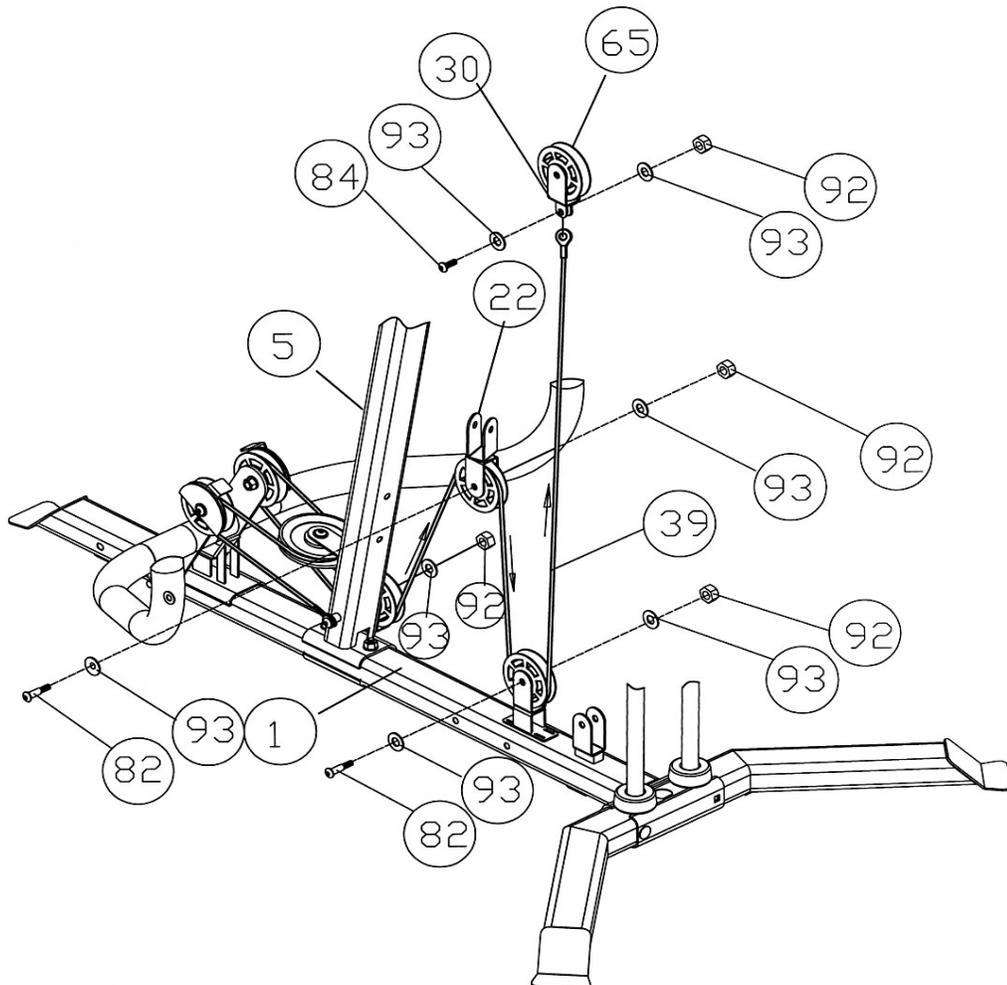
**DIAGRAM 11-2**



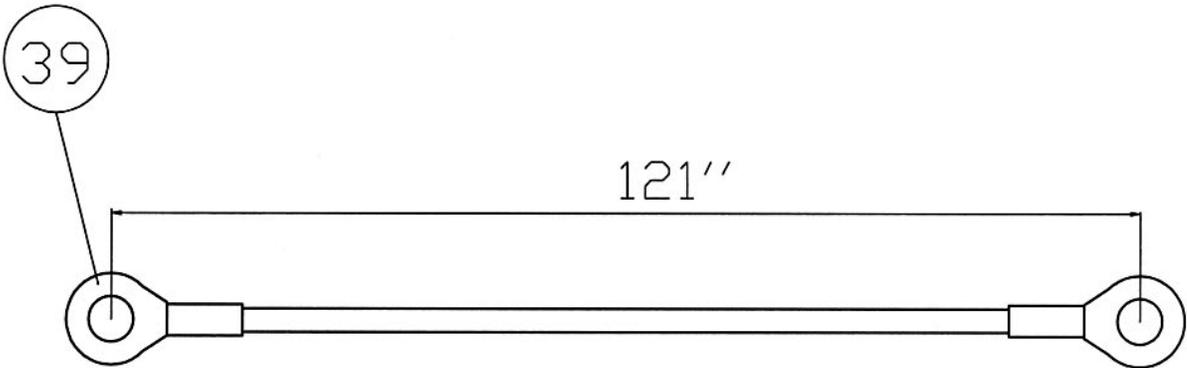
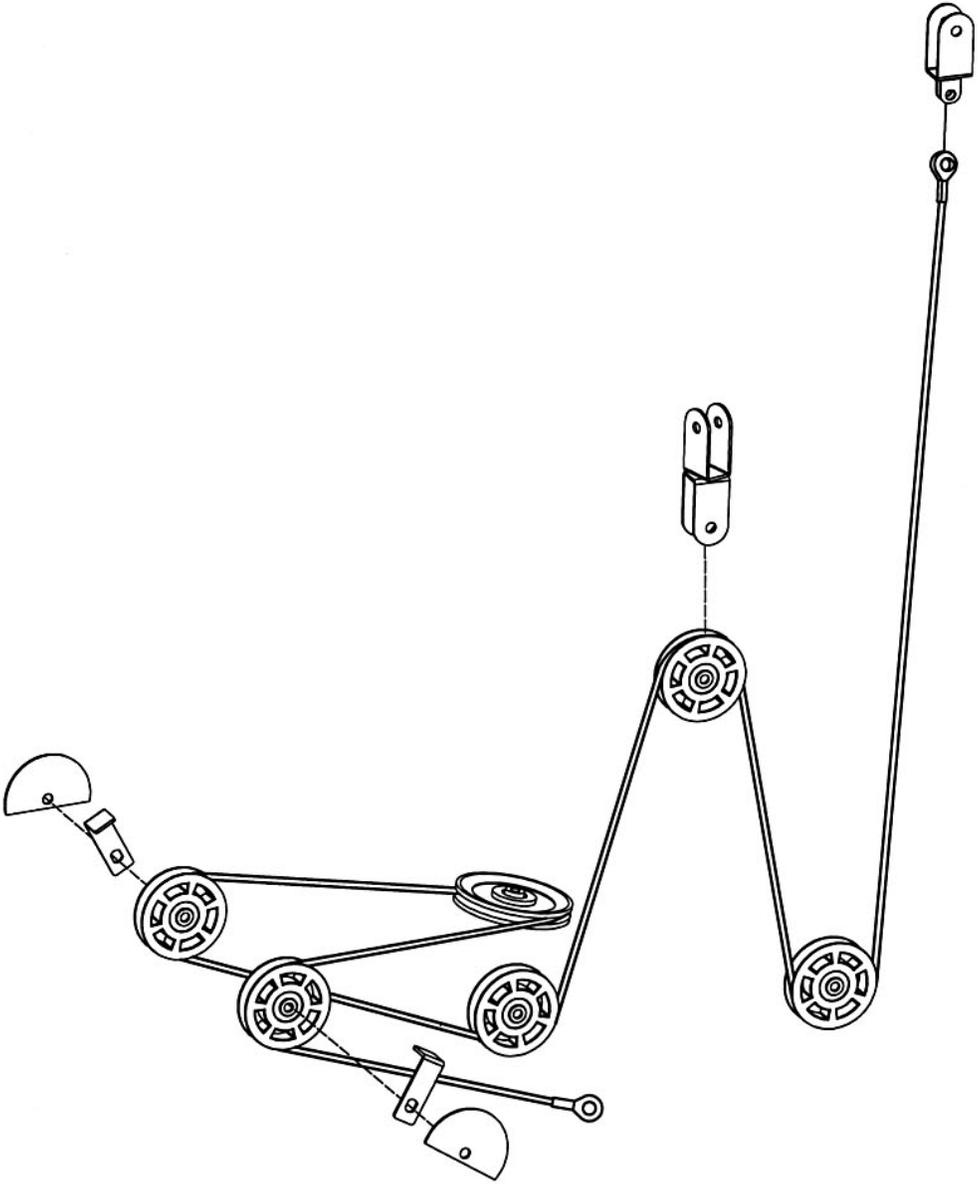
**DIAGRAM 11-3**



**DIAGRAM 11-4**



# Front Press Cable Loop Diagram



## WEIGHT RESISTANCE CHART

	WEIGHT PLATE								
Station	1	2	3	4	5	6	7	8	9
Lat Pull	30	40	50	60	70	80	90	100	110
Butterfly	30	40	50	60	70	80	90	100	110
Front Press	30	50	70	90	110	130	150	170	190
Low Pulley	30	40	50	60	70	80	90	100	110
Leg Developer	30	40	50	60	70	80	90	100	110

\*Numbers are approximate. Actual weight may vary.

\*Value for butterfly is for each arm.

# PARTS LIST

KEY NO.	DESCRIPTION	Q'ty			
1	Main Base Frame	1	51	2" x 2 3/4" End Cap	1
2	Rear Stabilizer	1	52	Ø 1" End Cap	1
3	Low Pulley Base Frame	1	53	2" End Cap	3
4	Seat Support Frame	1	54	1" x 2" End Cap	4
5	Vertical Frame	1	55	Ø 7/8" x 1" Pulley Bushing	4
6	Leg Developer	1	56	Ø 3/8" Bushing	4
7	Right Front Press	1	57	Ø 2 3/8" Rubber Bumper	2
8	Left Front Press	1	58	Leg Developer Axle	1
9	Seat Post	1	59	Ø 1 3/4" Rubber Bumper	1
10	Swivel Pulley Bracket	2	60	Ø 1 1/2" Bushing	2
11	Right Butterfly	1	61	5 3/8" Shiver Bar Handle Grip	2
12	Left Butterfly	1	62	Front Press Handle Grip	2
13	Butterfly Base	1	63	Front Press Support Panel	1
14	Stopper Frame	1	64	T-shaped Lock Pin	1
15	Upper Frame	1	65	Pulley	17
16	Lat Bar	1	66	Weight Plate	9
17	Guide Rod	2	67	Selector Stem	1
18	Selector Rod	1	68	6" Lat Bar Handle Grip	2
19	Butterfly Pulley Bracket	1	69	Large Pulley	1
20	Front Press Handle	2	70	Butterfly Foam Roll End Cap	2
21	Double Floating Pulley Bracket	2	71	2" x 6" Support Panel	3
22	Angled Double Floating Pulley Bracket	1	72	2" Square End Cap	4
23	2 3/4" x 4 3/4" Bracket	4	73	Ø 7/8" x 5/8" Pulley Bushing	2
24	Pulley Cover	2	74	Weight Plate Selector Pin	1
25	L-shaped Cable Retainer	2	75	Short Chain	1
26	Shiver Bar	1	76	Long Chain	1
27	Shiver Bar Handle Frame	1	77	Ø 3/8" Bushing	2
28	2" x 5 1/2" Bracket	1	78	Hook	4
29	2" x 7" Bracket	1	79	M10 x 5 1/2" Allen Bolt	1
30	Single Floating Pulley Bracket	1	80	M10 x 3 1/2" Allen Bolt	1
31	Front Press Axle	1	81	M10 x 2 1/2" Allen Bolt	5
32	Foam Tube	1	82	M10 x 1 3/4" Allen Bolt	15
33	Rotating Ring	1	83	M10 x 3 3/8" Allen Bolt	2
34	Plastic Ring	2	84	M10 x 1" Allen Bolt	2
35	Ø 1 1/8" x 2 3/8" Bushing	2	85	M10 x 3/4" Allen Bolt	12
36	100" Butterfly Cable	1	86	M8 x 1 5/8" Allen Bolt	2
37	251" Lower Cable	1	87	M8 x 2 1/2" Allen Bolt	2
38	108" Upper Cable	1	88	M6 x 5/8" Screw	1
39	121" Front Press Cable	1	89	M10 x 3 1/2" Carriage Bolt	6
40	Single Handle	1	90	M10 x 2 5/8" Carriage Bolt	8
41	Ankle Strap	1	91	M6 x 1 1/4" Allen Bolt	2
42	Seat Pad	1	92	M10 Aircraft Nut	40
43	Backrest Board	1	93	Ø 3/4" Washer	72
44	Lock Ring	2	94	Ø 5/8" Washer	4
45	Ø 2" End Cap	2	95	M6 Aircraft Nut	2
46	Butterfly Axle Spacer	2	96	M12 Aircraft Nut	2
47	2 3/4" x 2" Butterfly End Cap	2	97	Ø 1" Washer	2
48	Foam Roll End Cap	2	98	Small Pulley	1
49	Butterfly Large Foam Roll	2			
50	Foam Roll	2			

# IMPEX<sup>®</sup> INC.

## LIMITED WARRANTY

IMPEX Inc. ("IMPEX<sup>®</sup>") warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of two years on the Frame from the date of purchase. This warranty extends only to the original purchaser. IMPEX's obligation under this Warranty is limited to replacing or repairing, at IMPEX's option.

All returns must be pre-authorized by IMPEX. Pre-authorization may be obtained by calling IMPEX Customer Service Department at 1-800-999-8899. All freights on products returned to IMPEX must be prepaid by the customer. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an IMPEX authorized service center or for products used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by IMPEX.

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The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal right. You may also have other rights which vary from state to state. Register on-line at [www.impex-fitness.com](http://www.impex-fitness.com)

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**info@impex-fitness.com**

When ordering replacement parts, always give the following information.

1. Model
2. Description of Parts
3. Part Number
4. Date of Purchase