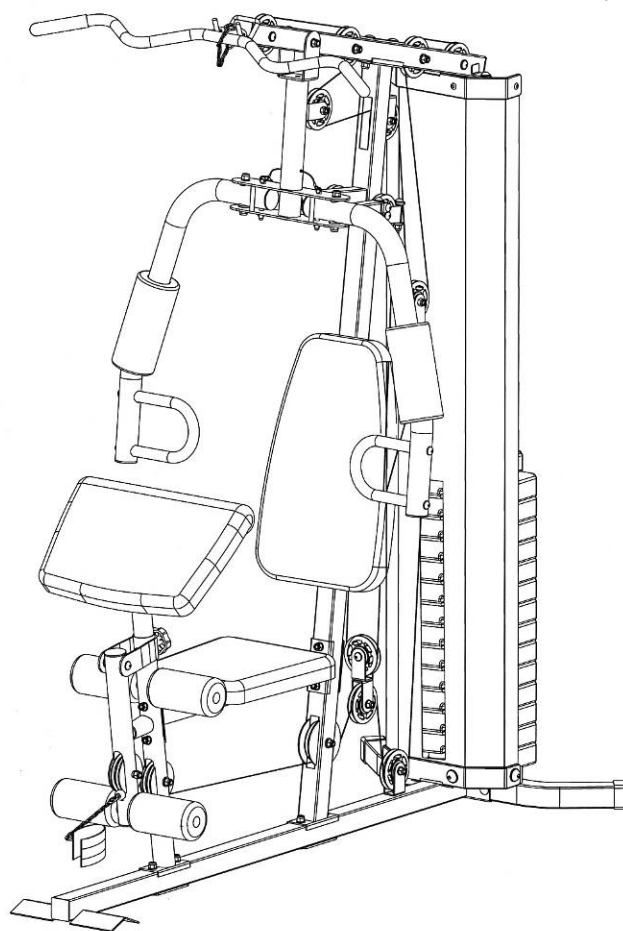


# IMPEX

F I T N E S S P R O D U C T S

## MARCY® HOME GYM

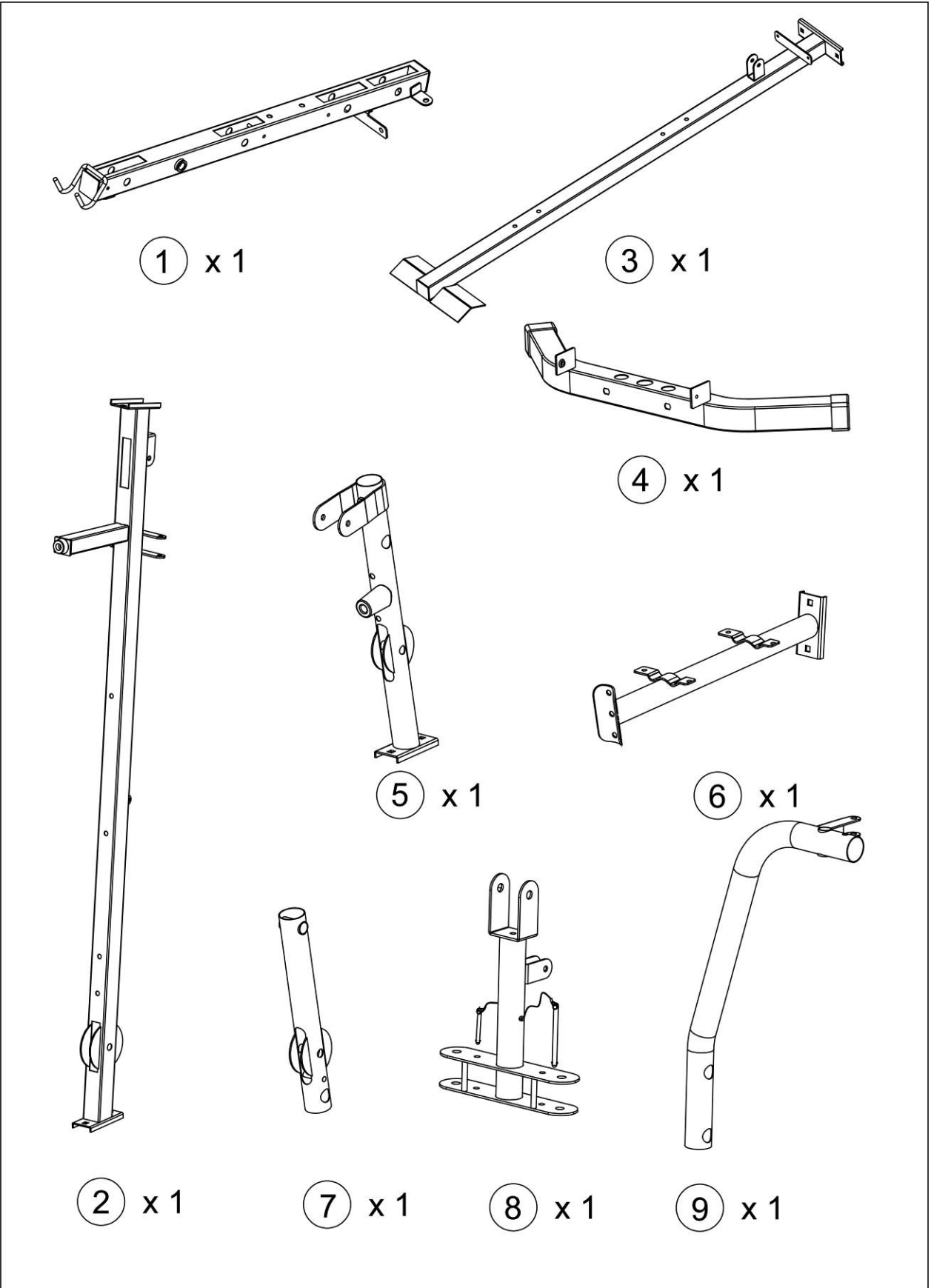
### MWM-990

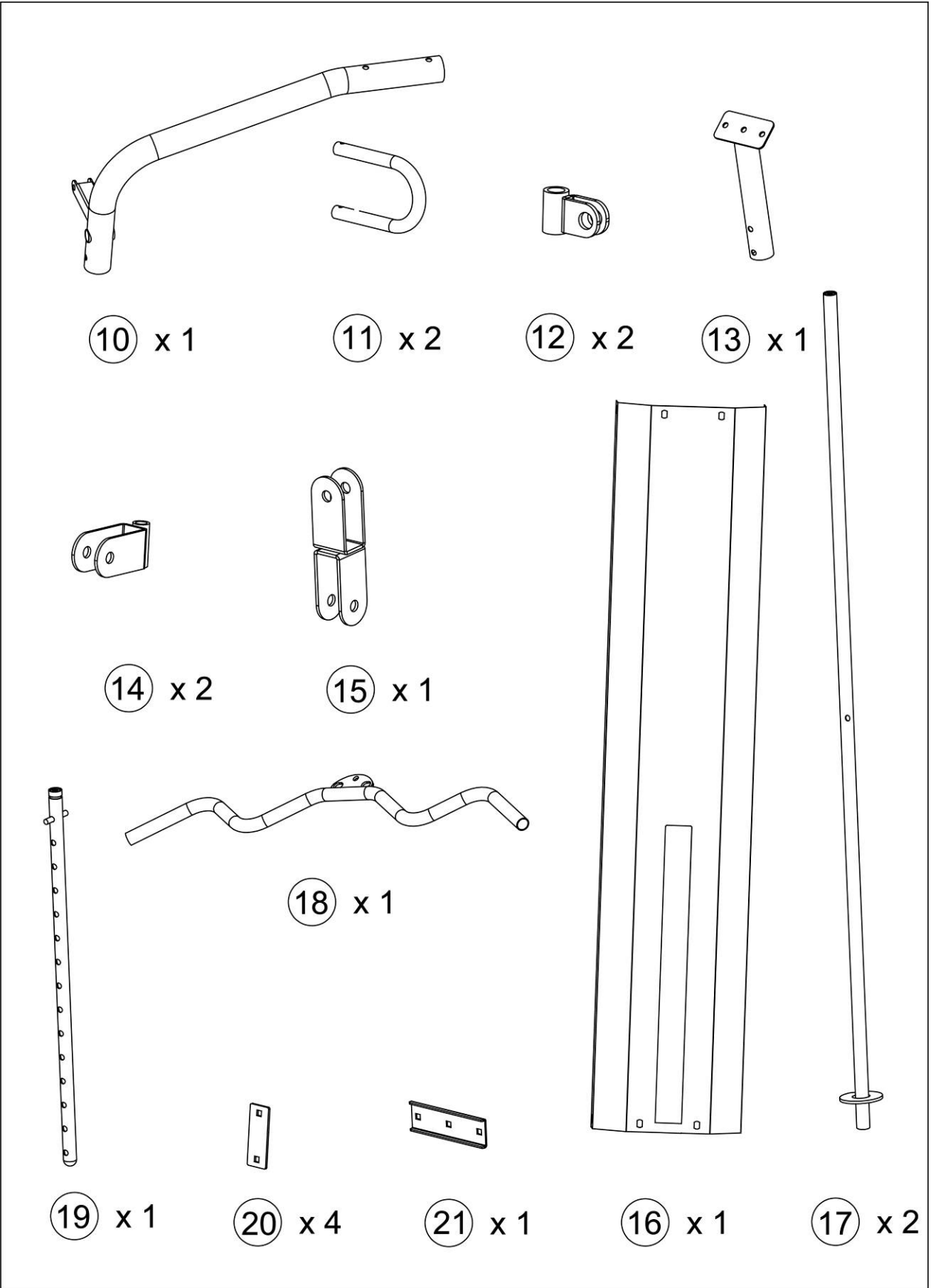


**IMPORTANT:** Please read the Important Safety Notice and Assembly Information in the Owner's manual before assembling this product.

**Assembly Manual**

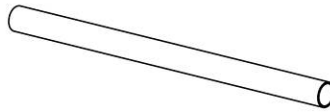
190903







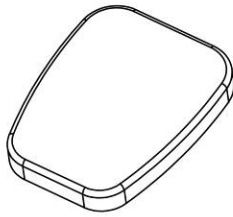
22 x 1



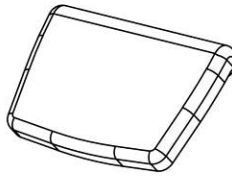
23 x 2



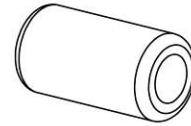
24 x 1



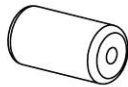
25 x 1



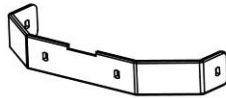
26 x 1



27 x 2



28 x 4



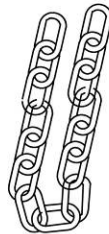
29 x 2



30 x 2



32 x 1



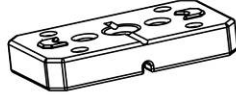
33 x 1



34 x 2



35 x 1



36 x 14



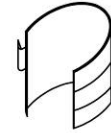
41 x 2



42 x 16



43 x 14



47 x 1



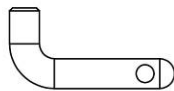
48 x 1



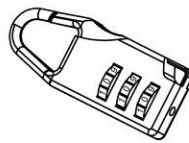
49 x 1



50 x 1



72 x 1



73 x 1



74 x 2



38 x 1



39 x 2



40 x 1



55 x 10



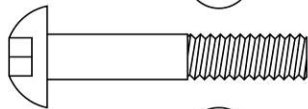
56 x 9



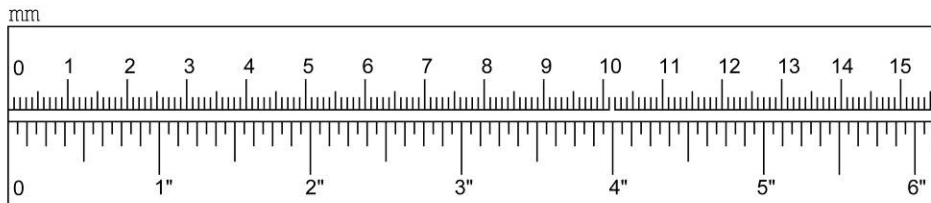
57 x 2

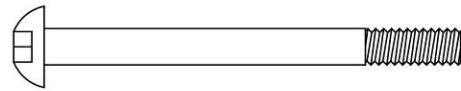


58 x 2

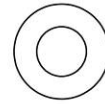


59 x 9

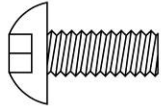




61 X 2



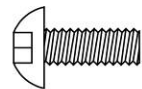
66 X 8



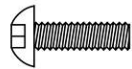
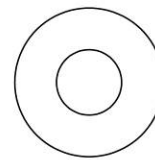
60 X 13



67 X 10

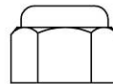
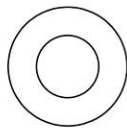


62 X 6



63 X 8

68 X 6

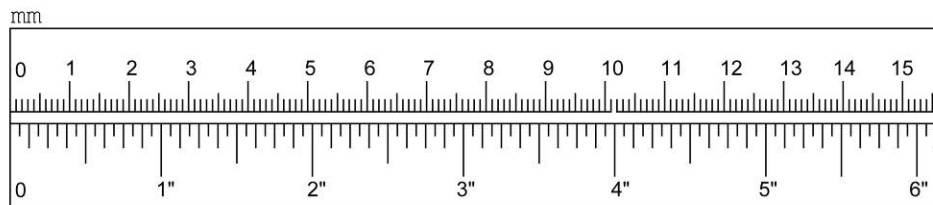
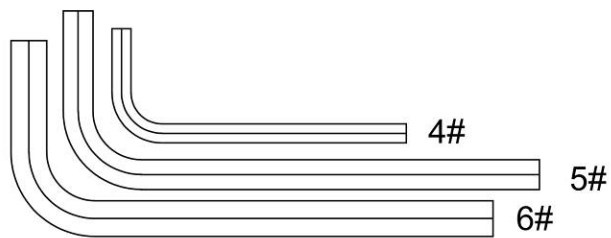


65 X 50

69 X 41



70 X 2



60 x 2



M10 x 3/4"

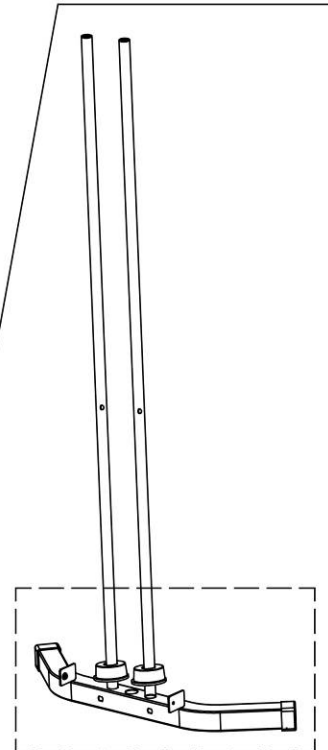
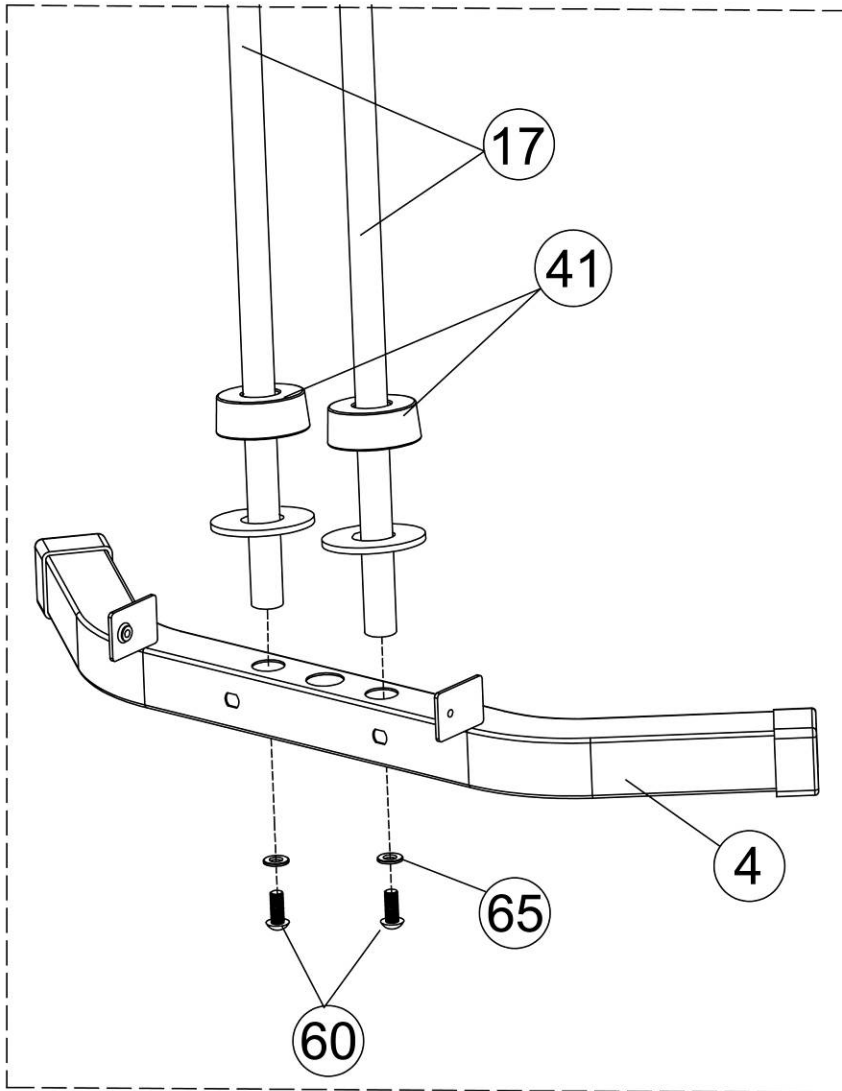
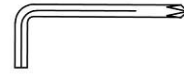
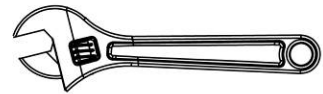
( M10 x 20 mm )

65 x 2



Ø 3/4"

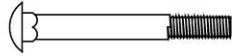
( Ø 10 mm )



**1**



55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

65 x 2



Ø 3/4"

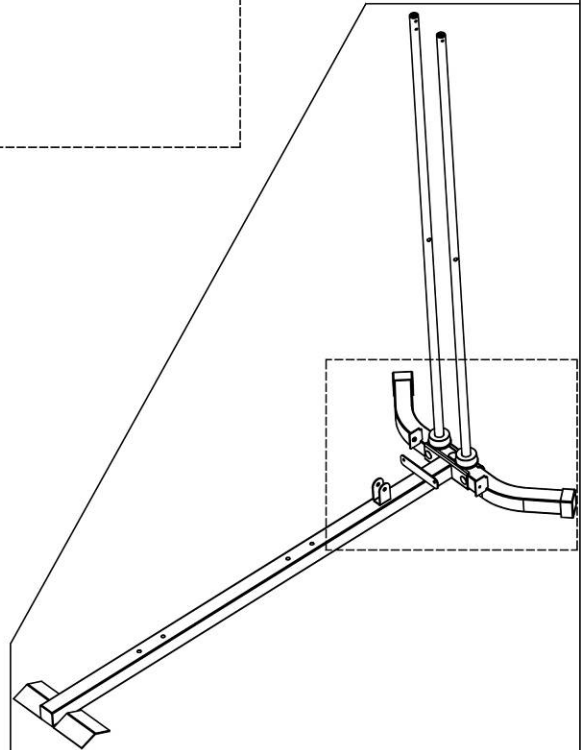
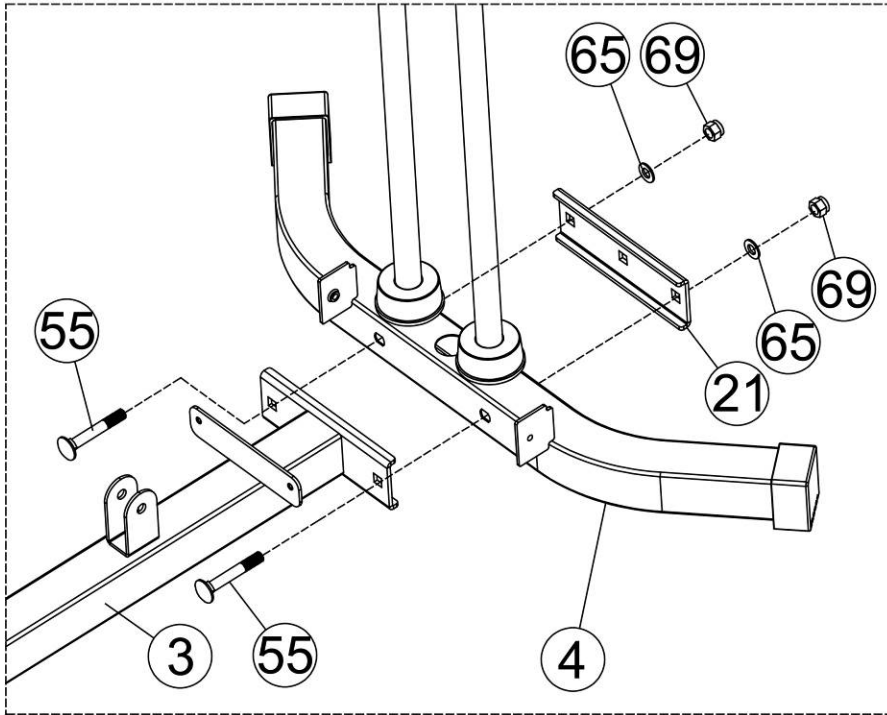
(Ø10 mm)

69 x 2



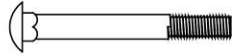
M10

(M10)



2

55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

65 x 2



Ø 3/4"

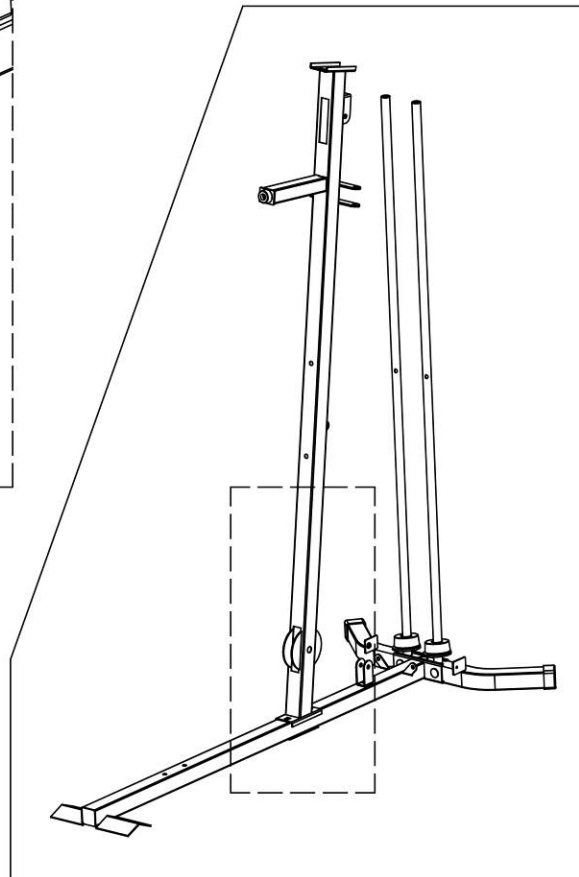
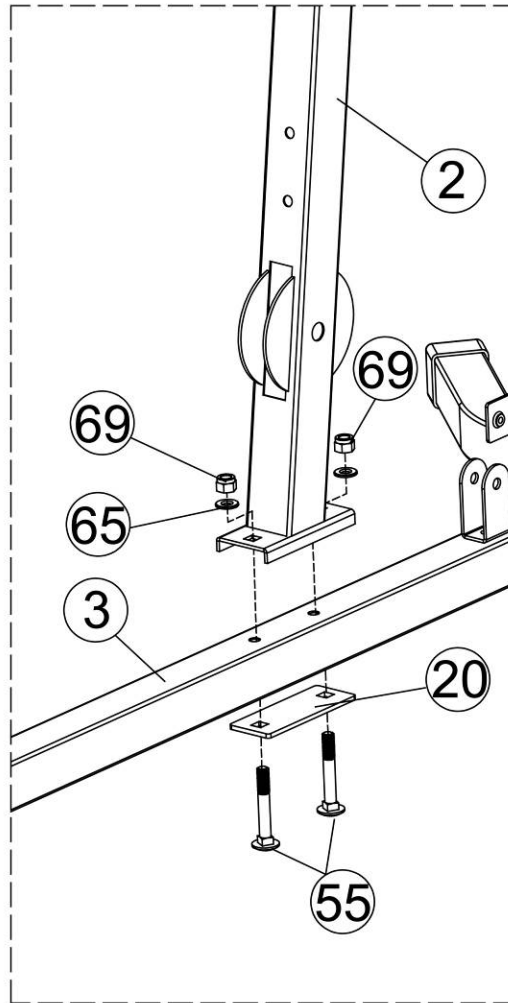
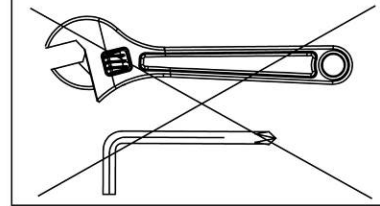
(Ø10 mm)

69 x 2



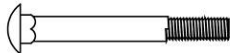
M10

(M10)



**3**

55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

65 x 2



Ø 3/4"

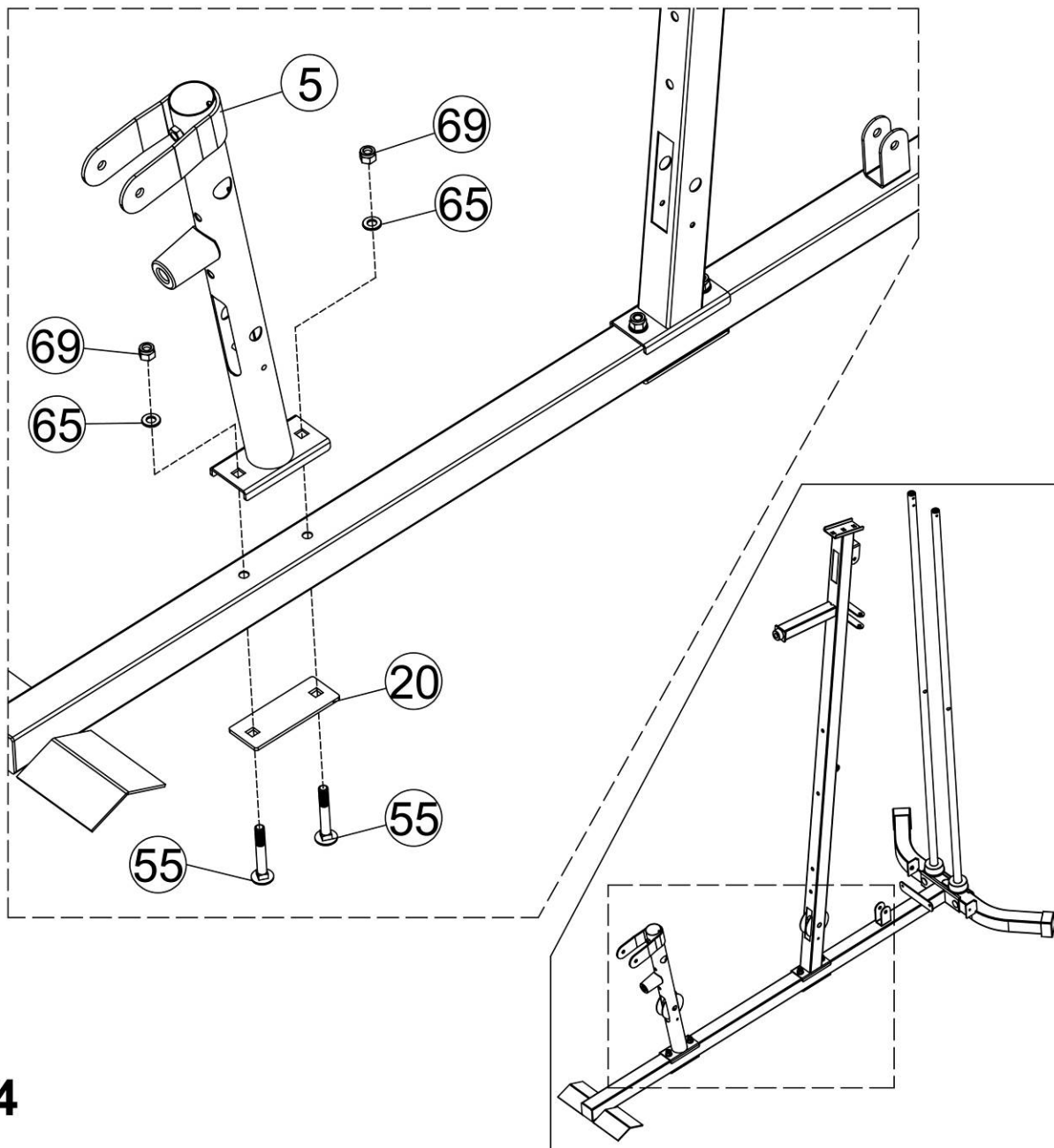
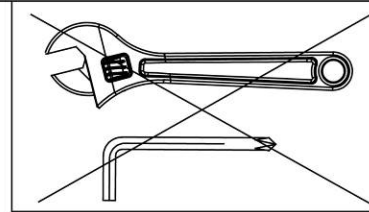
(Ø10 mm)

69 x 2



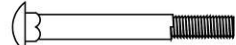
M10

(M10)



4

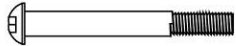
55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

56 x 2



M10 x 2 3/4"

(M10 x 70 mm)

65 x 6



Ø 3/4"

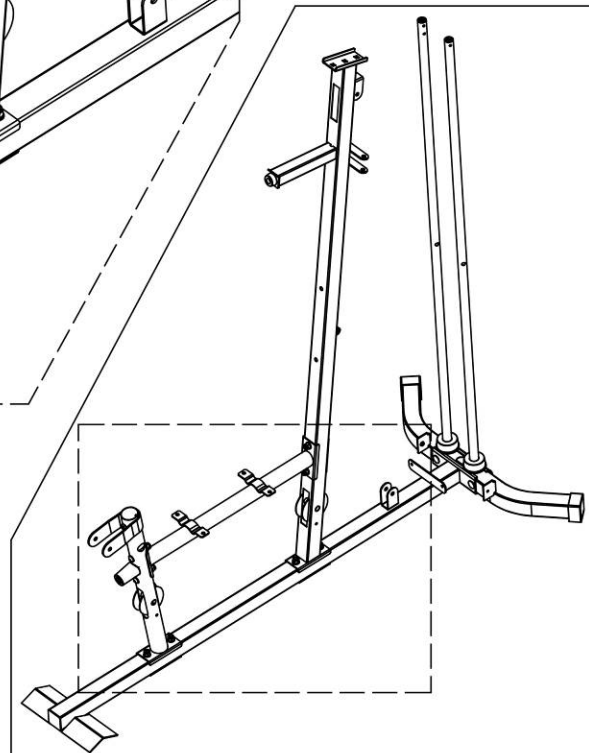
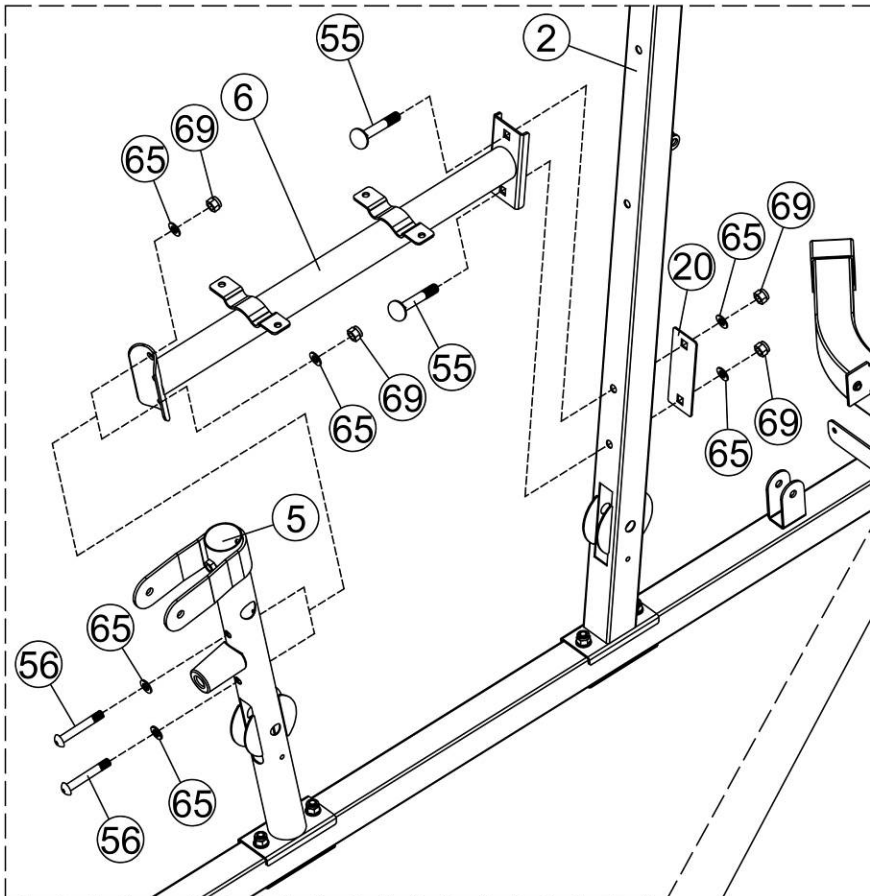
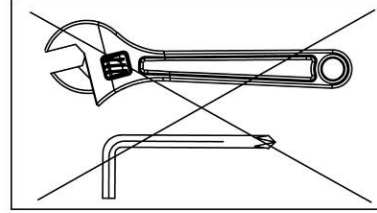
(Ø10 mm)

69 x 4

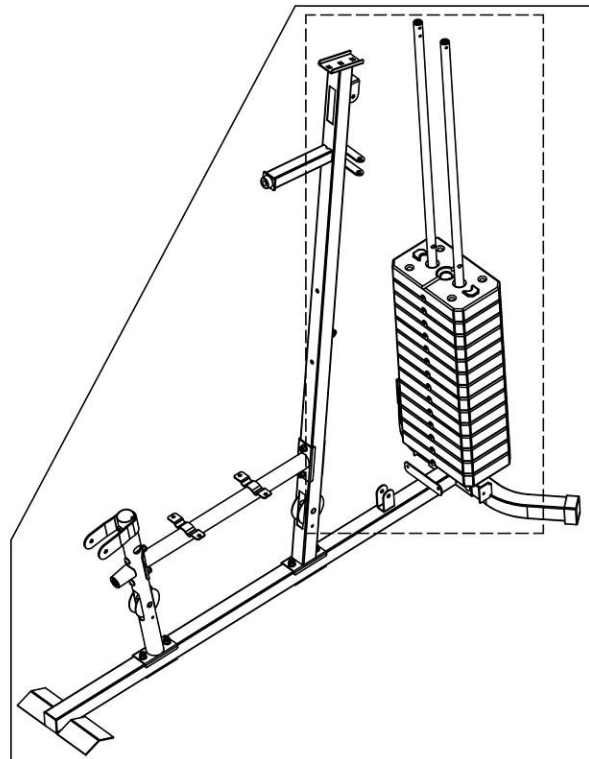
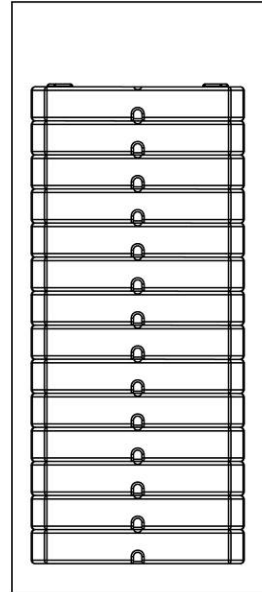
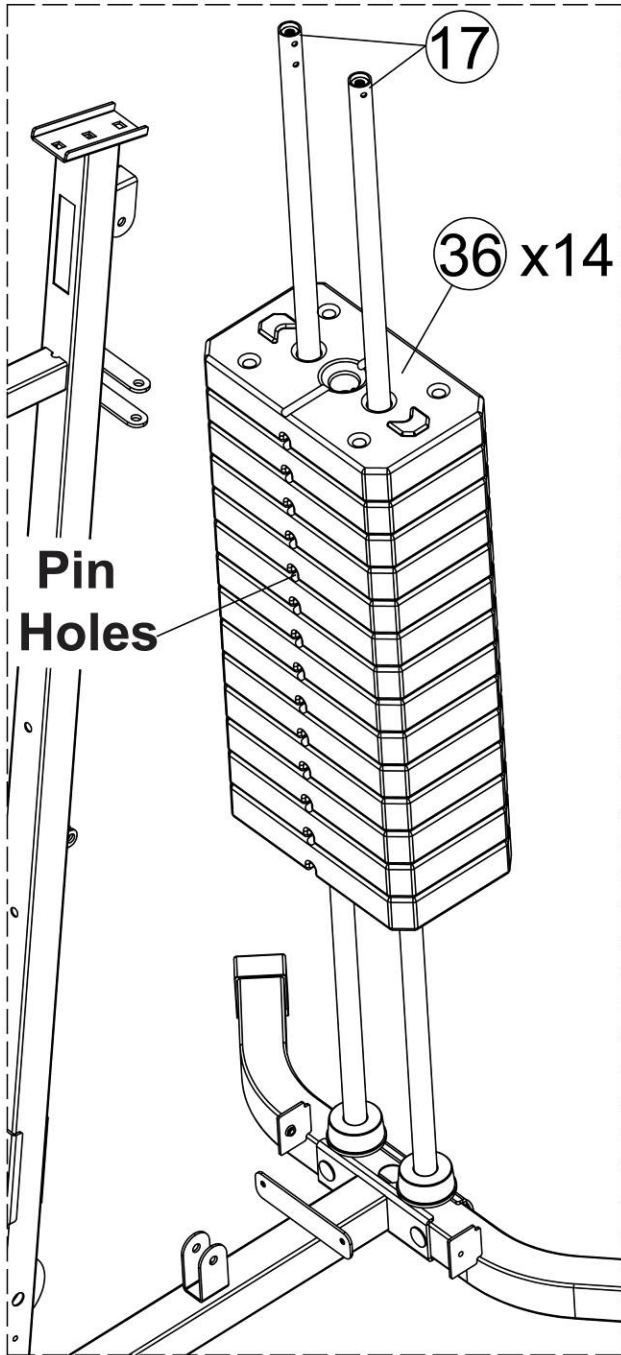
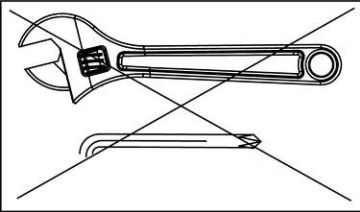


M10

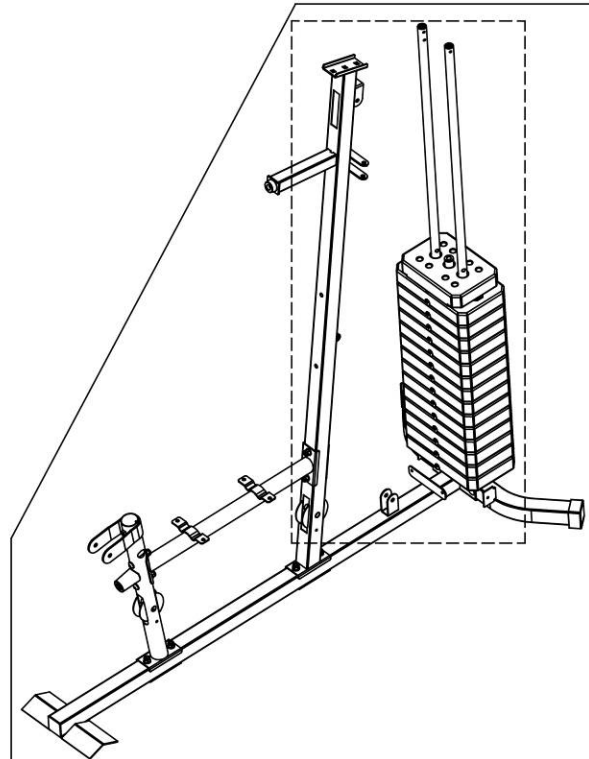
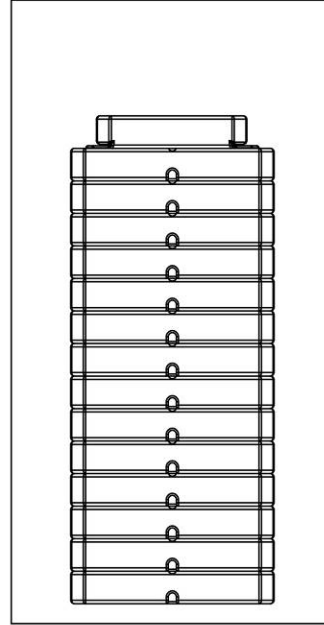
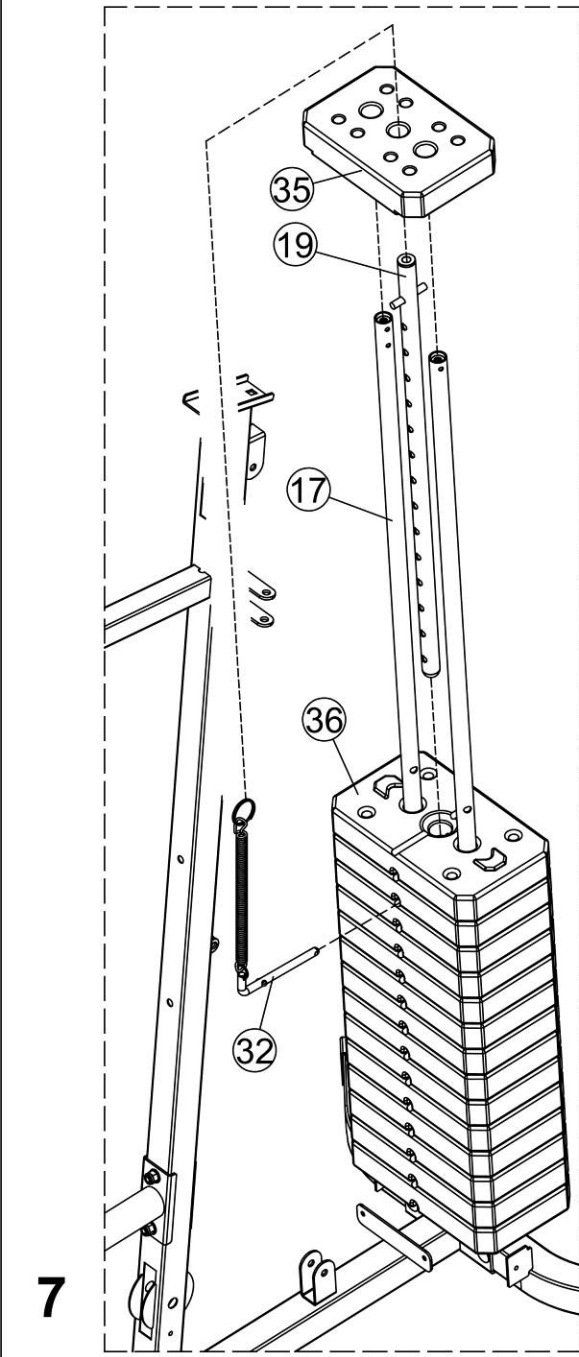
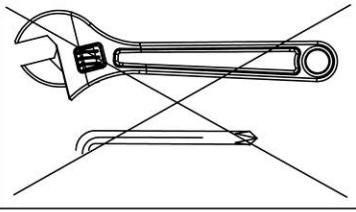
(M10)



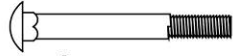
**5**



32 x 1



55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

60 x 2



M10 x 3/4"

(M10 x 20 mm)

65 x 4



Ø 3/4"

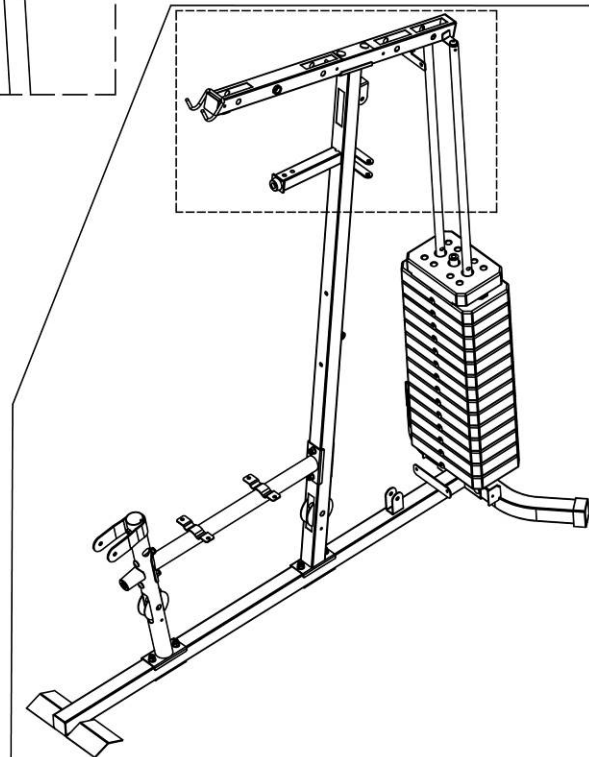
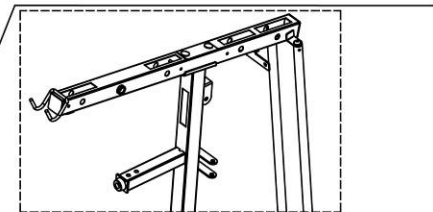
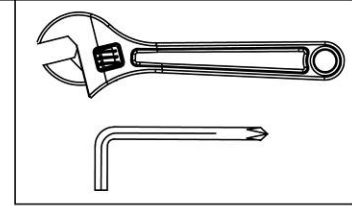
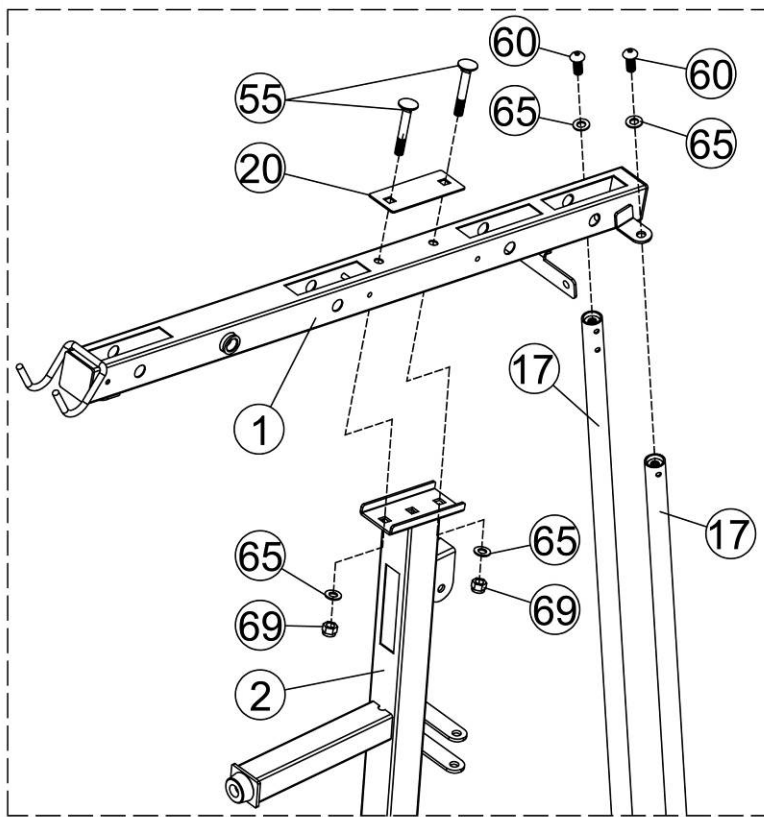
(Ø10 mm)

69 x 2






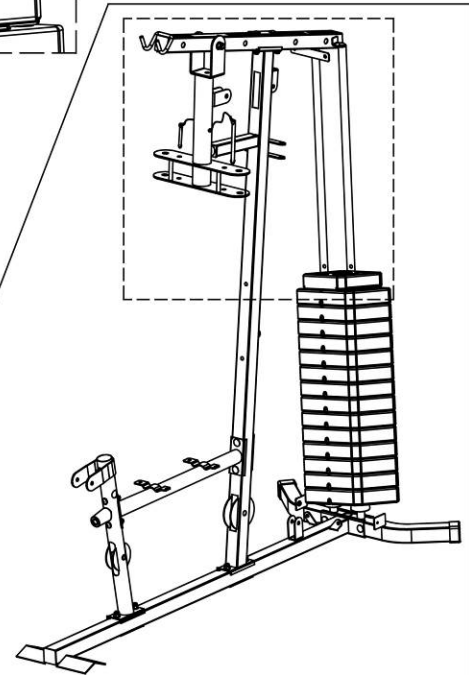
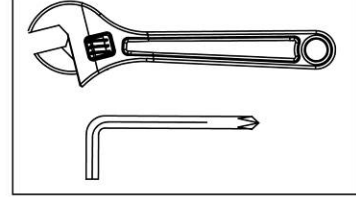
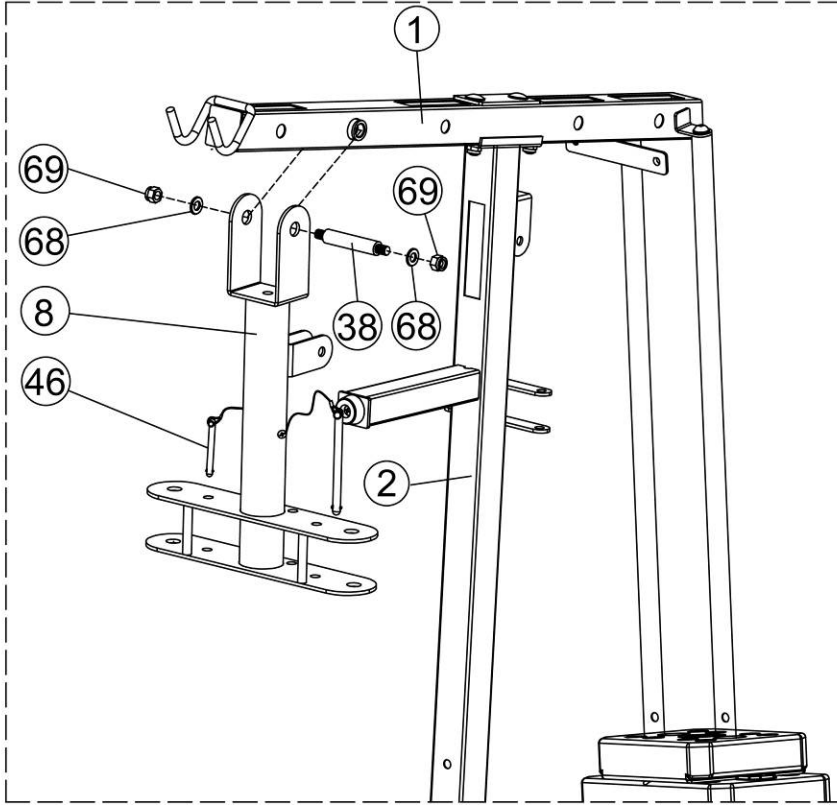
M10

(M10)



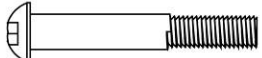



8

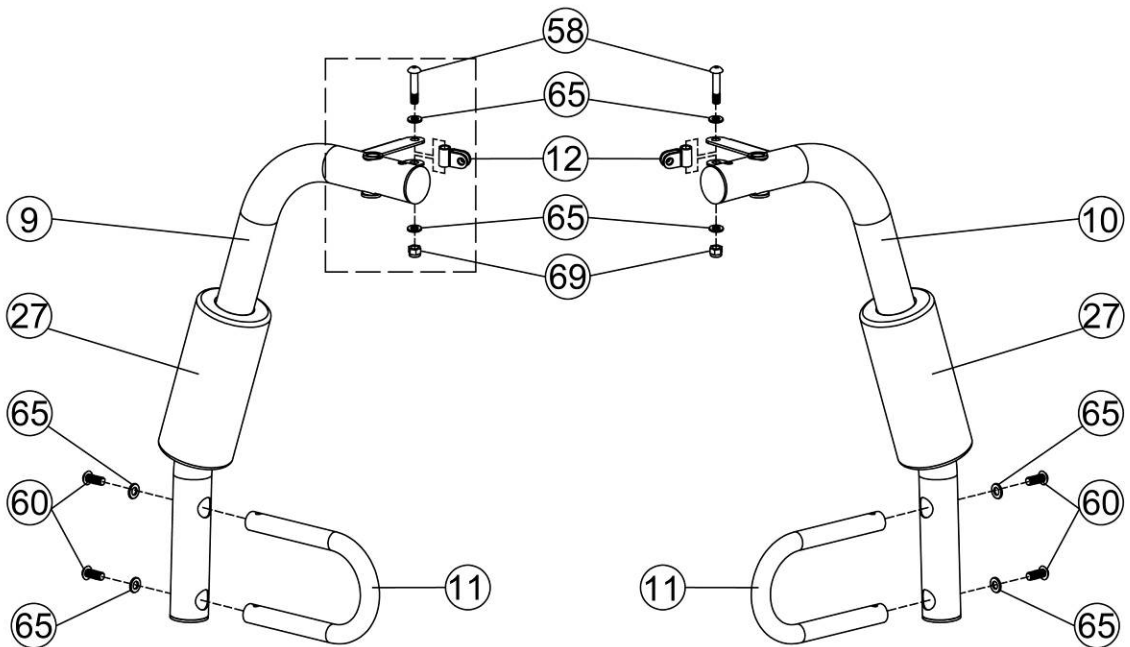
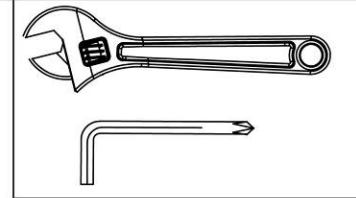
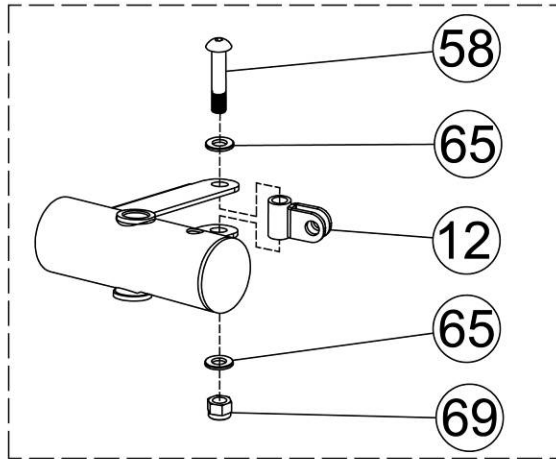
- |        |   |               |                   |
|--------|---|---------------|-------------------|
| ③⑧ x 1 |  | 3"            | (75mm)            |
| ⑥⑧ x 2 |  | Ø 1" x Ø 3/8" | (Ø25 mm x Ø11 mm) |
| ⑥⑨ x 2 |  | M10           | (M10)             |



9



⑤⑧ x 2		M10 x 2''	(M10 x 50 mm)
⑥⑦ x 4		M10 x 3/4''	(M10 x 20 mm)
⑥⑤ x 8		∅ 3/4''	(∅ 10 mm)
⑥⑨ x 2		M10	(M10 )



**10**

39 x 2



2 5/8"

(66 mm)

68 x 4



Ø 1" x Ø 3/8"

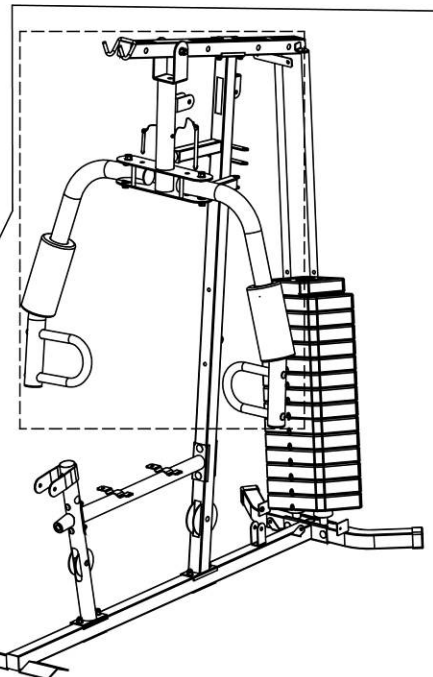
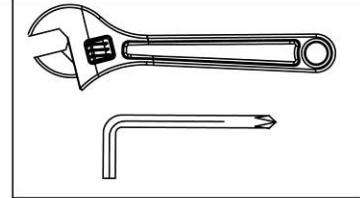
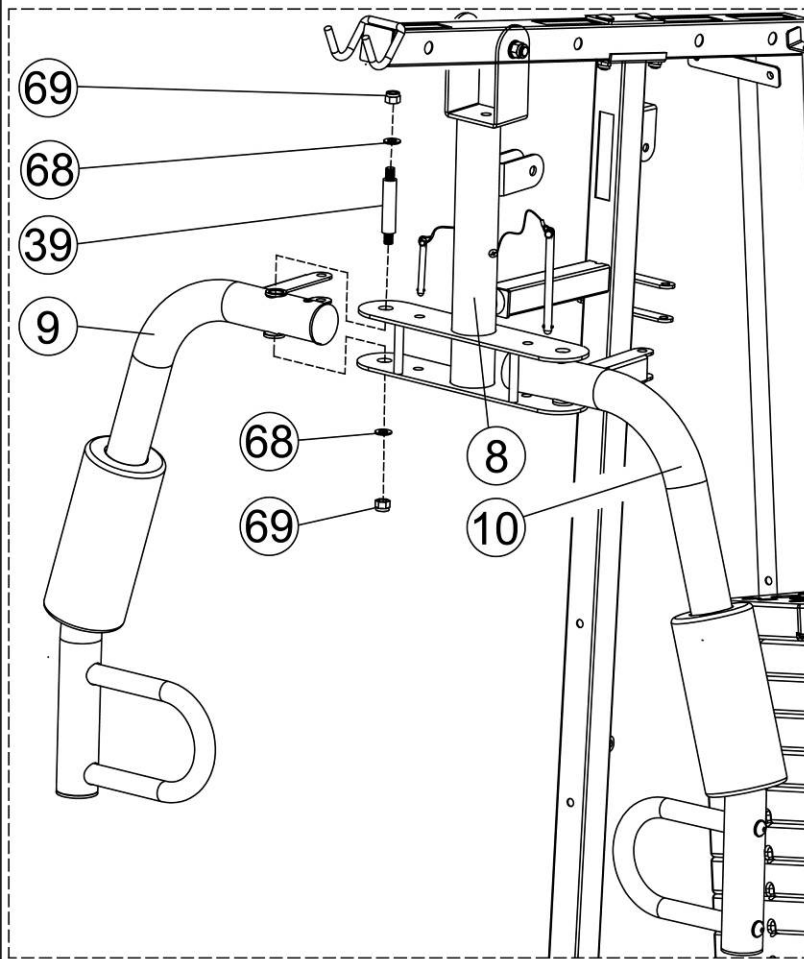
(Ø25 mm x Ø11 mm)

69 x 4



M10

(M10)



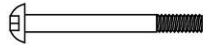
11

62 x 4



M8 x 5/8" (M8 x 16 mm)

61 x 2

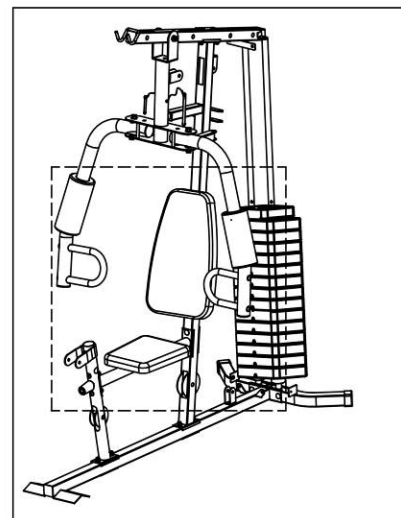
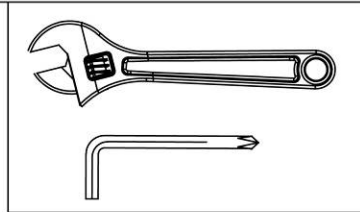
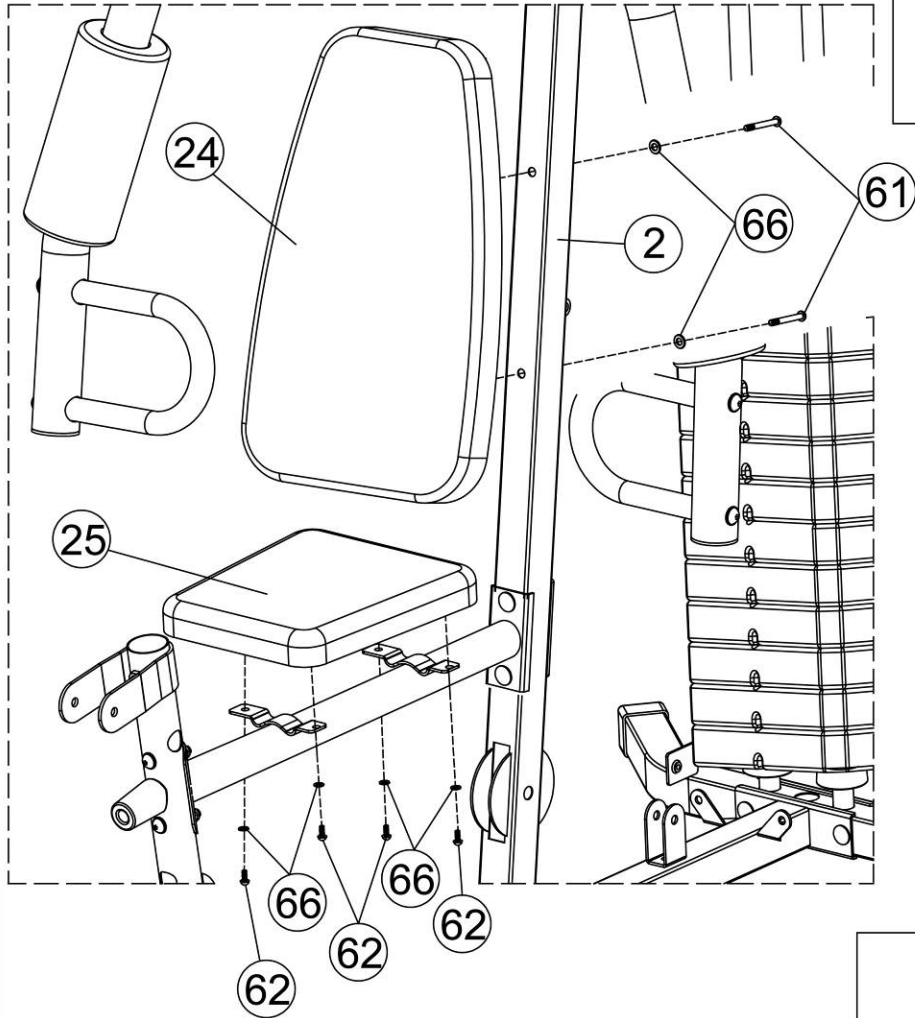


M8 x 2 3/4" (M8 x 70 mm)

66 x 6



Ø 5/8" (Ø 8 mm)



12

⑥2 x 2

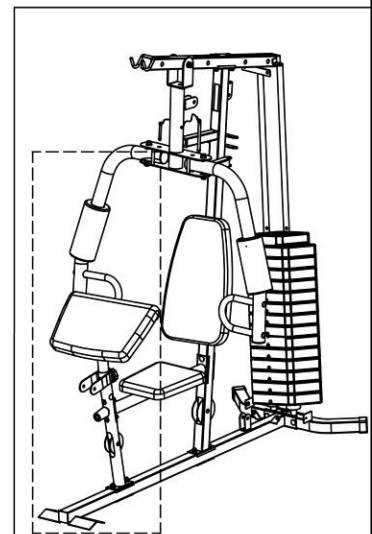
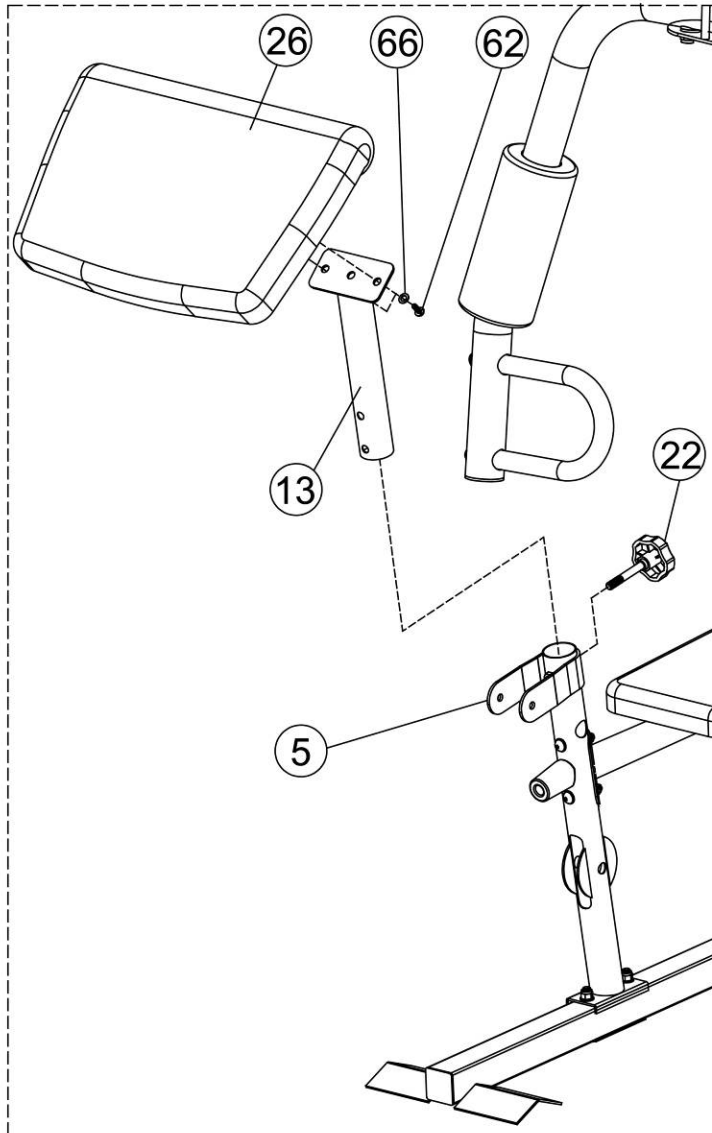
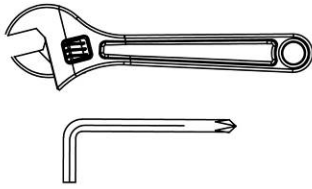


M8 x 5/8" (M8 x 16 mm)

⑥6 x 2



Ø 5/8" (Ø 8 mm)



13

④⑩ x 1



⑥⑩ x 2

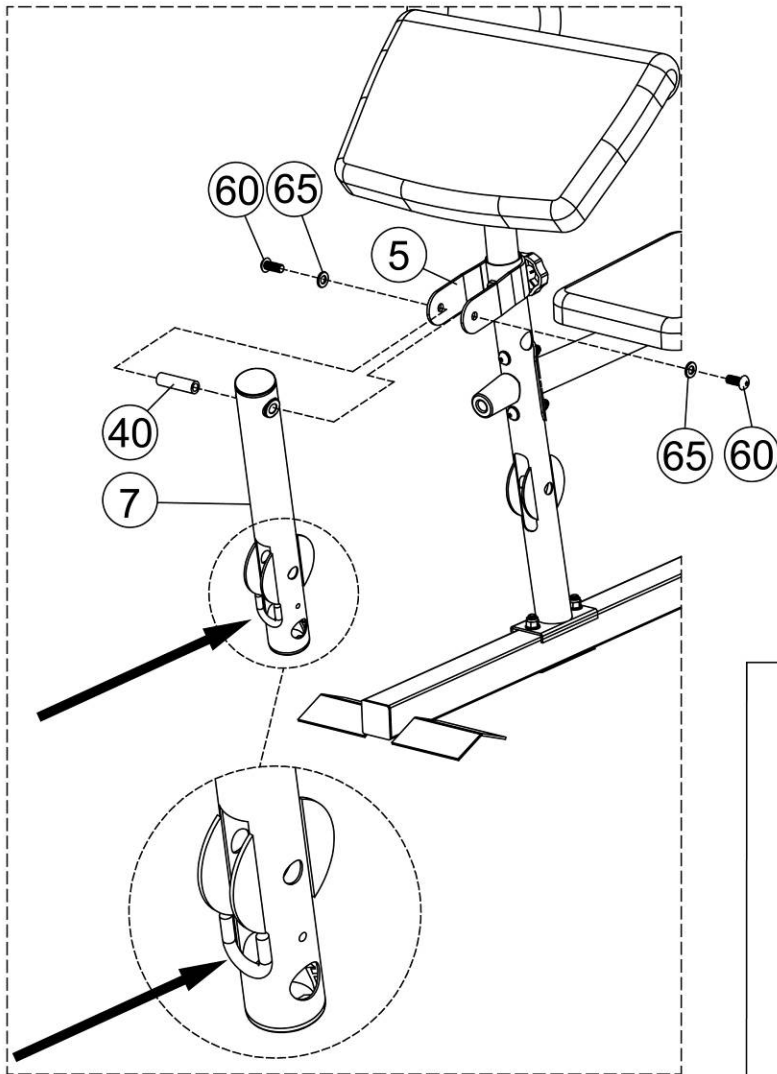
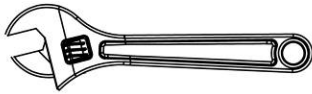


M10 x 3/4" (M10 x 20 mm)

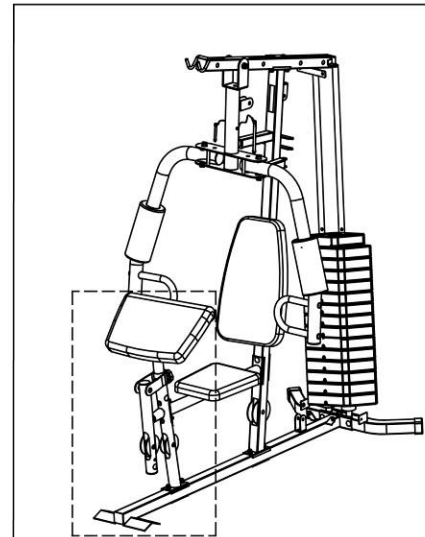
⑥⑤ x 2

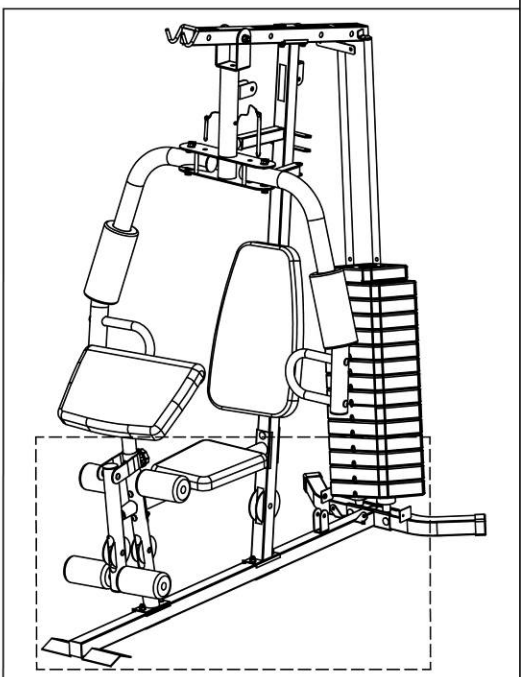
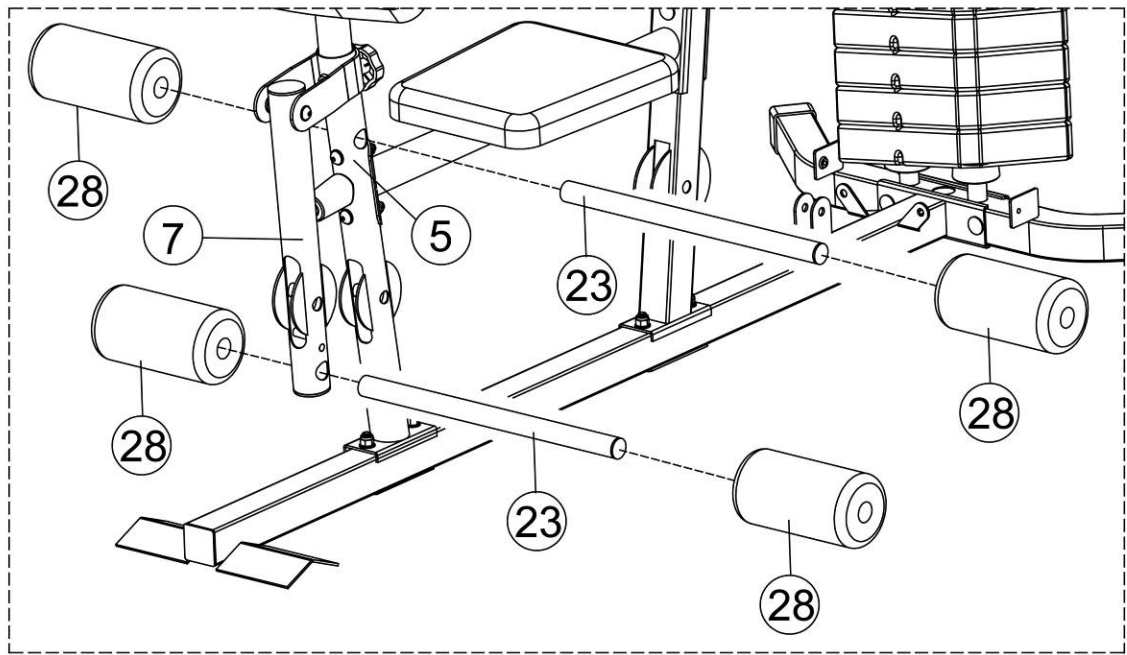
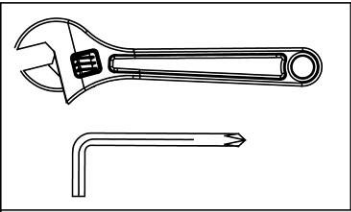


Ø 3/4" (Ø 10 mm)

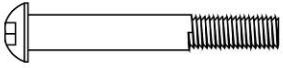


14





**15**

57 x 2 

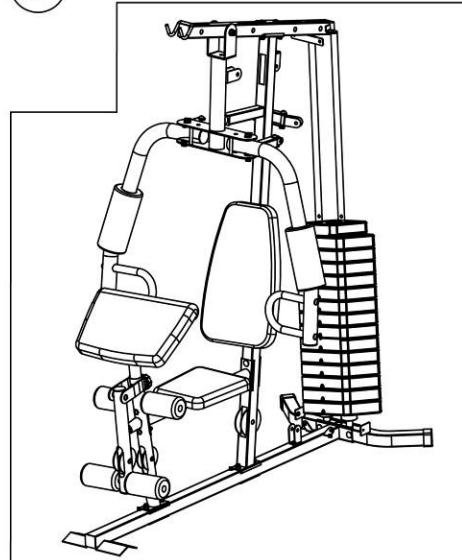
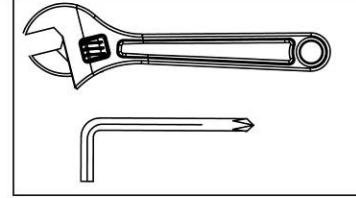
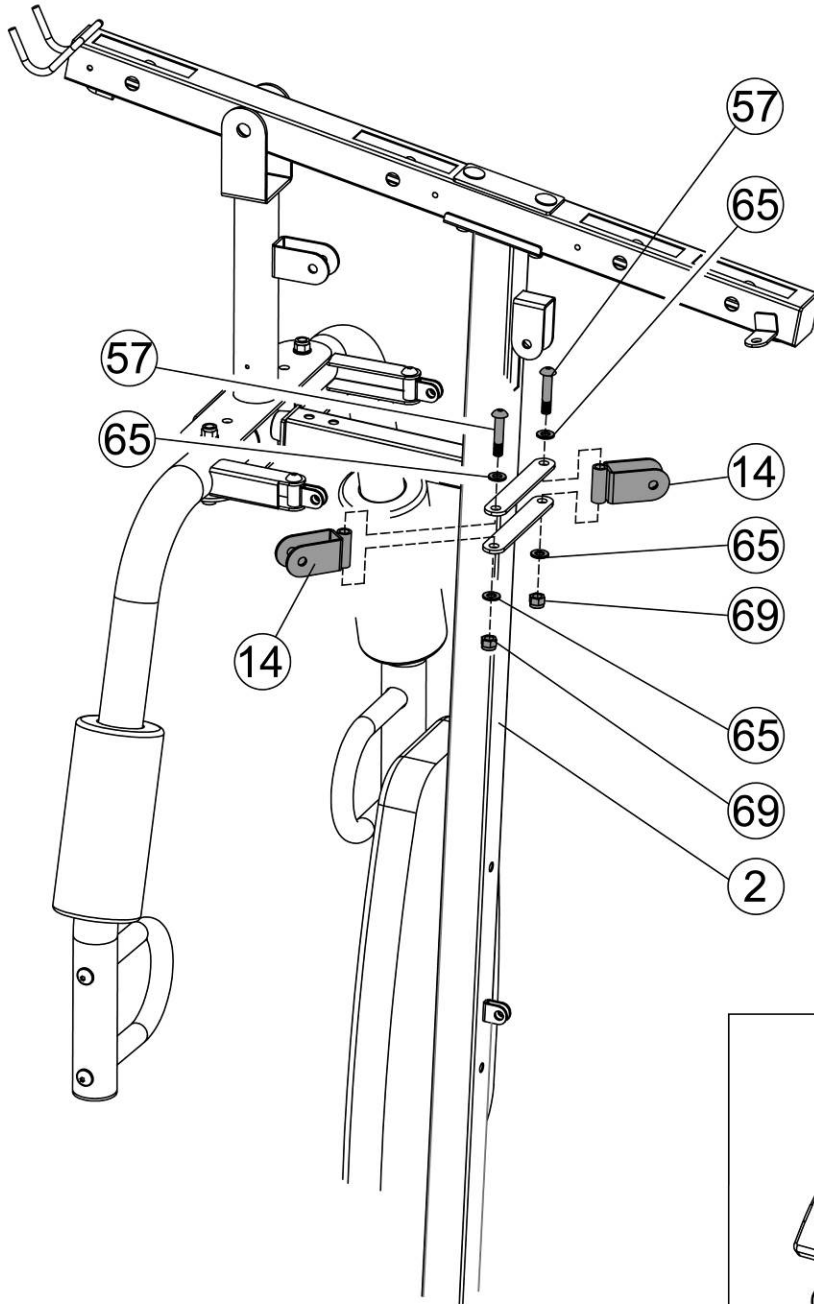
M10 x 2 1/2" (M10 x 65 mm)

65 x 4 

Ø 3/4" (Ø 10 mm)

69 x 2 

M10 (M10)



16

63 X 8



M6 x  $\frac{3}{5}$ "

(M6 x 16 mm)

67 X 10



$\varnothing \frac{1}{2}$ "

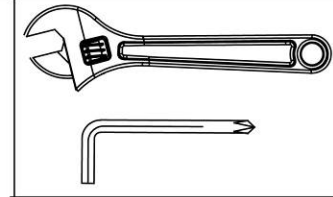
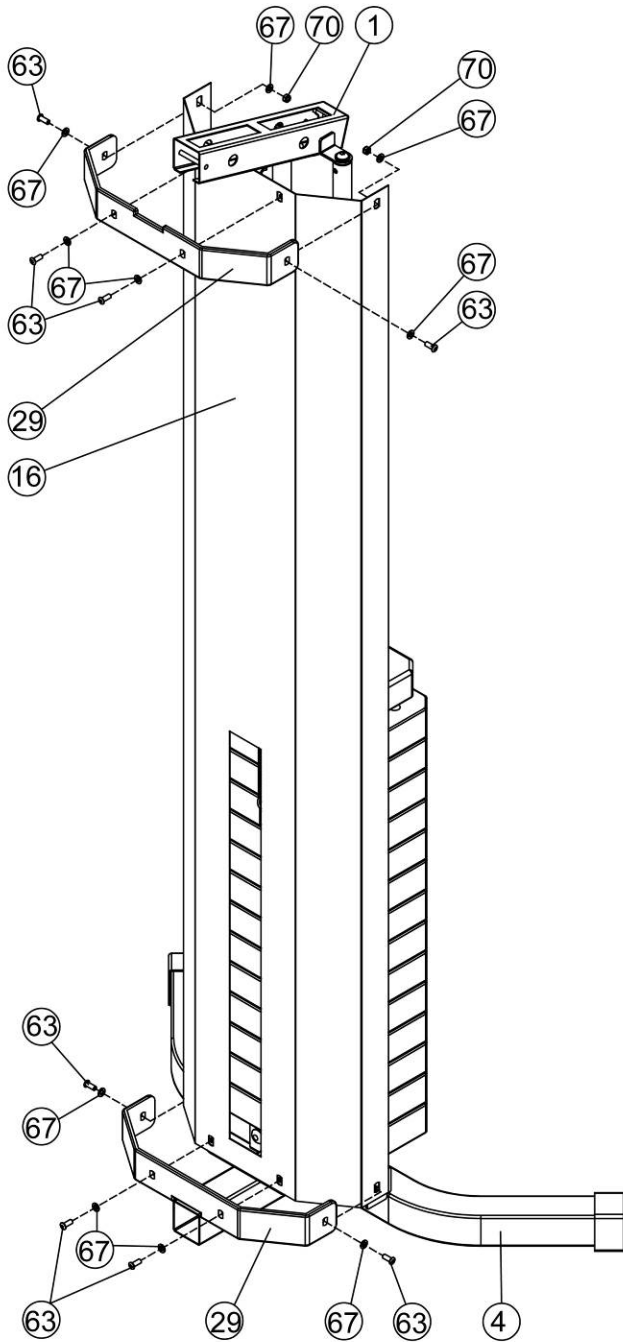
( $\varnothing$  6 mm)

70 X 2

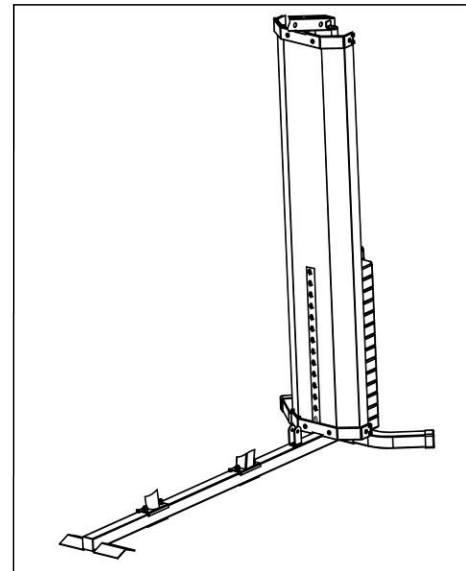


M6

(M6 )

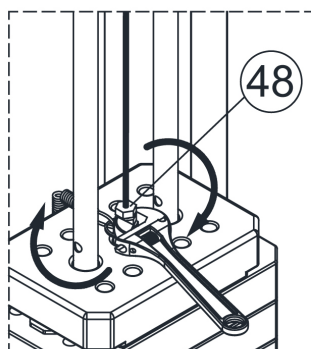
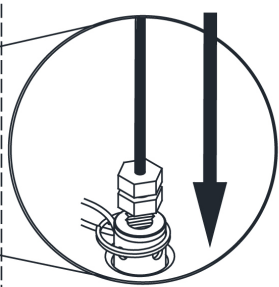
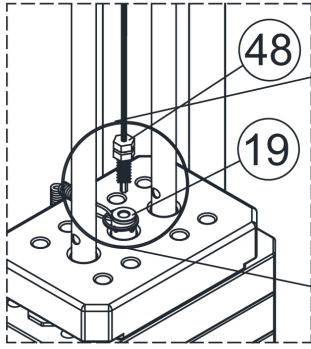
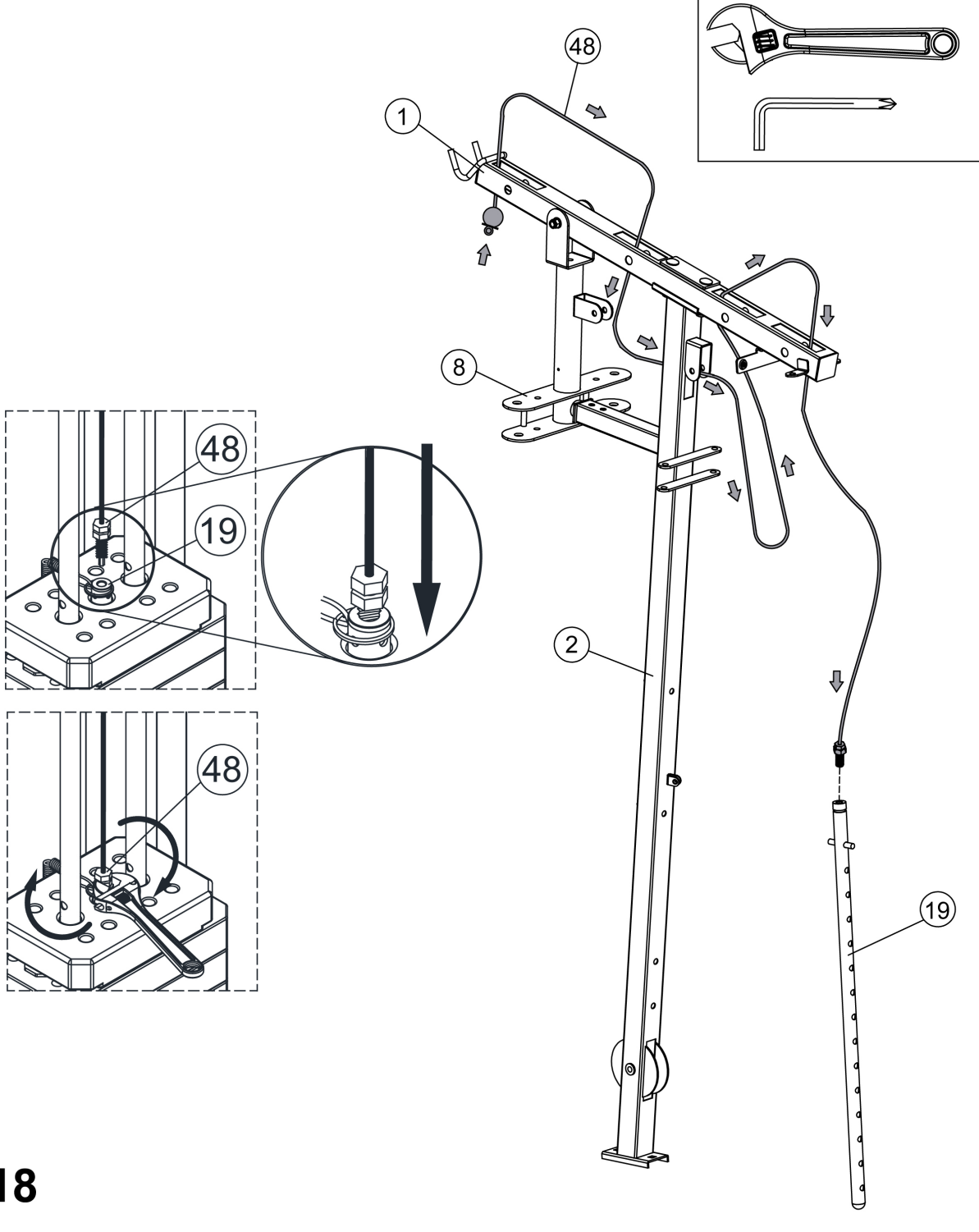
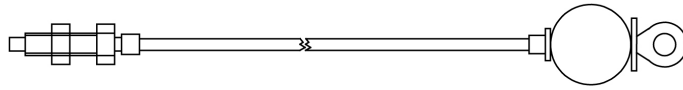


17








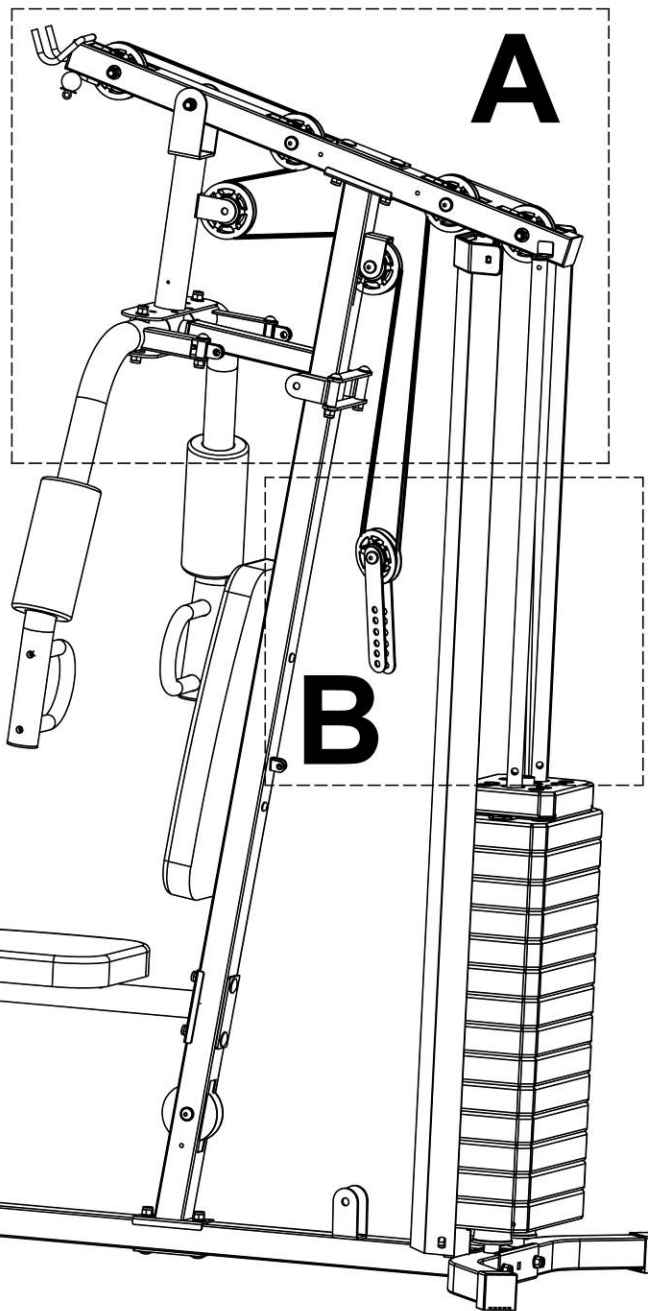
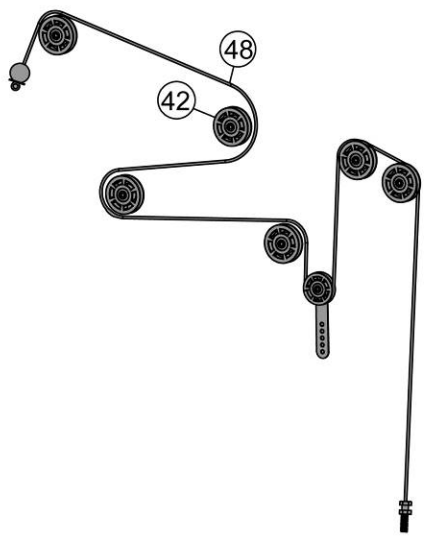
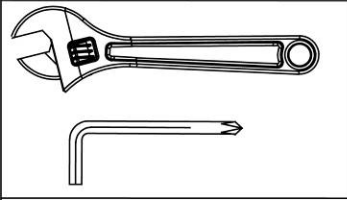


48 x 1

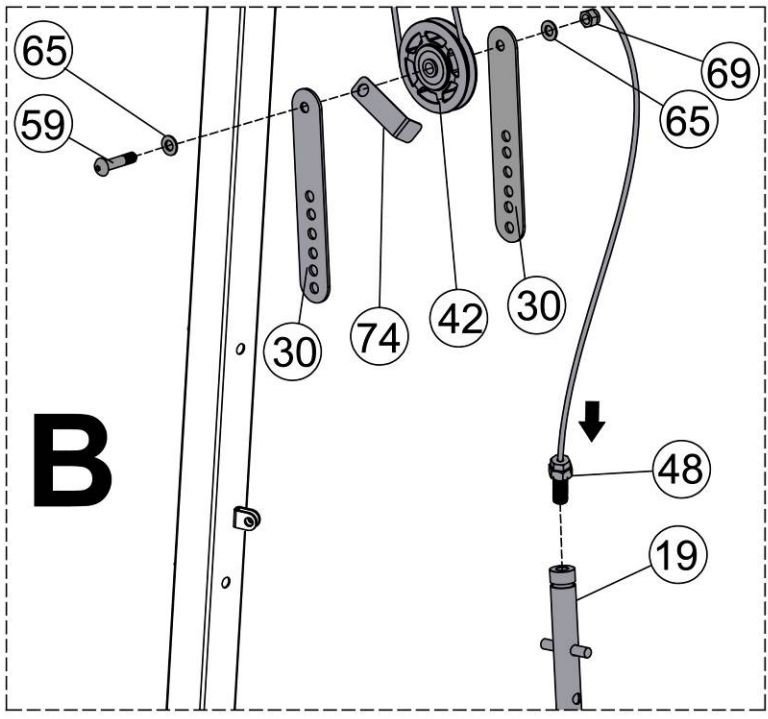
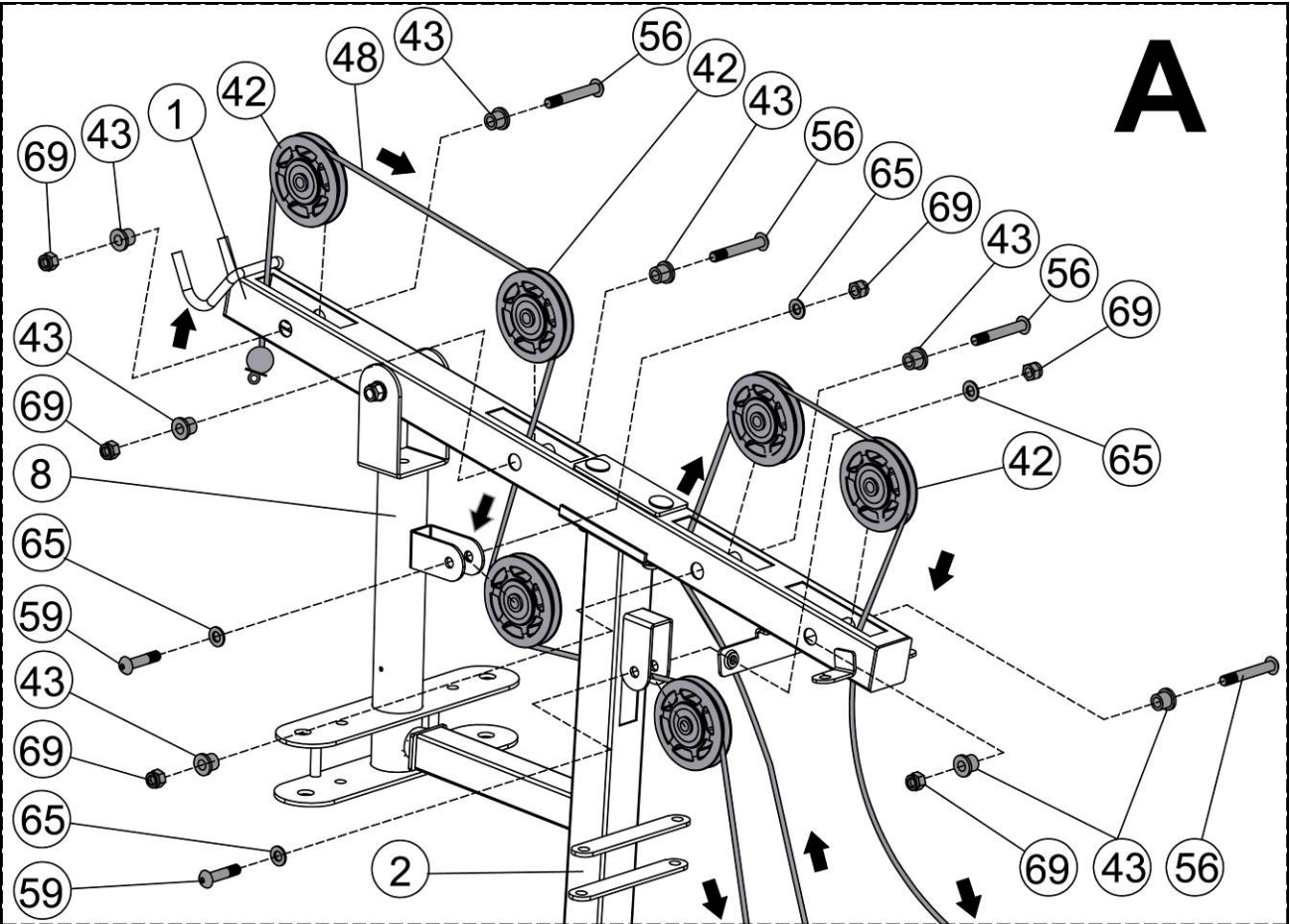


18

④3	x 8		Ø 7/8" x 1/2" (Ø22 mm x 14 mm)
⑤6	x 4		M10 x 2 3/4" (M10 x 70 mm)
⑤9	x 3		M10 x 1 3/4" (M10 x 45 mm)
⑥5	x 6		Ø 3/4" (Ø 10 mm)
⑥9	x 7		M10 (M10)

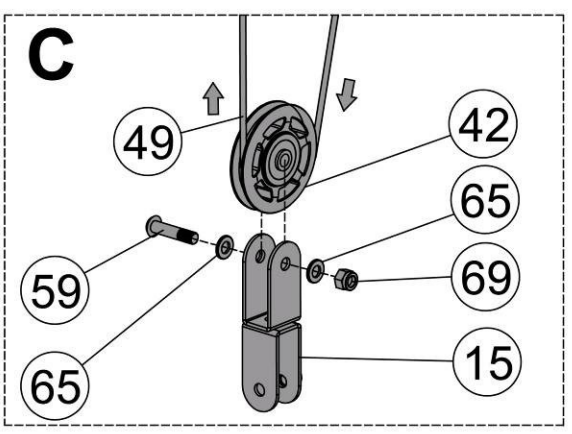
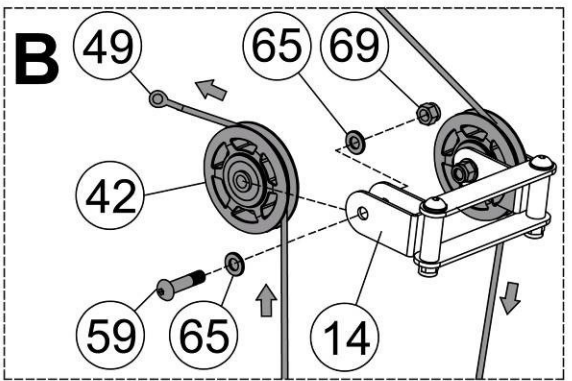
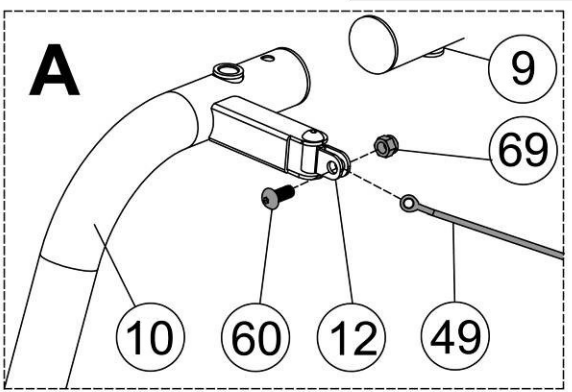
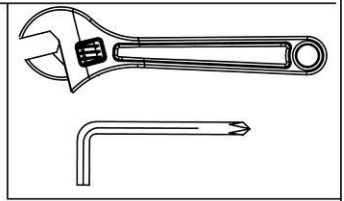
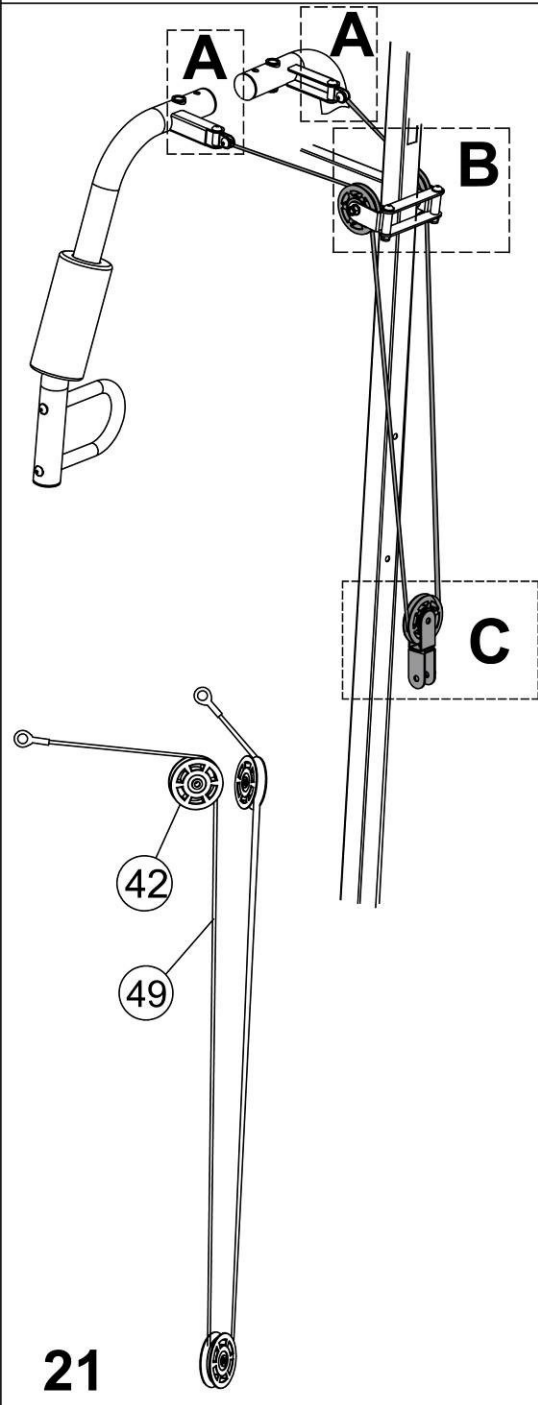


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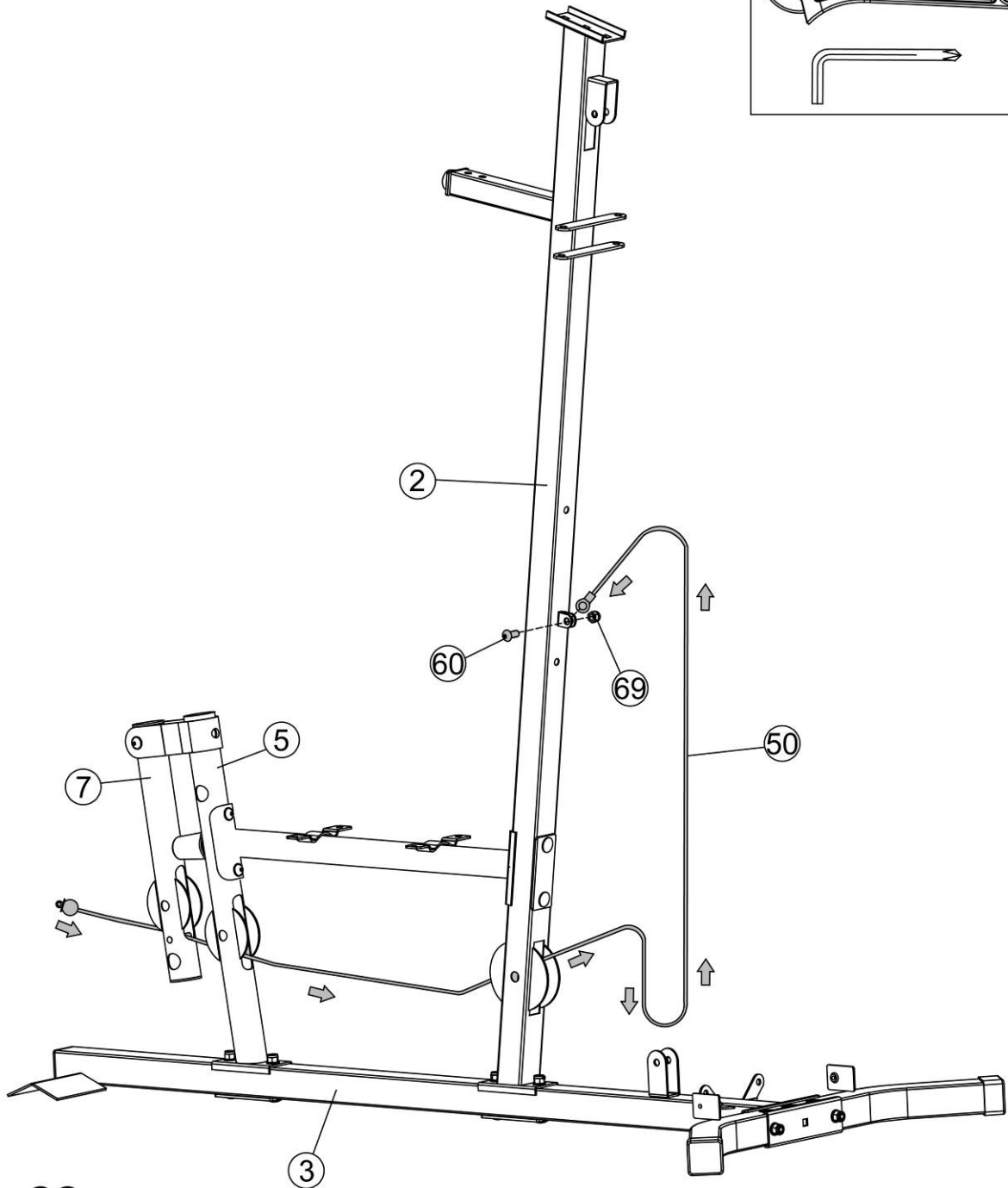
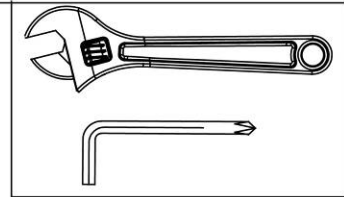
20

- |    |     |  |              |               |
|----|-----|--|--------------|---------------|
| ④9 | x 1 |  |              |               |
| ⑤9 | x 3 |  | M10 x 1 3/4" | (M10 x 45 mm) |
| ⑥0 | x 2 |  | M10 x 3/4"   | (M10 x 20 mm) |
| ⑥5 | x 6 |  | ∅ 3/4"       | (∅ 10 mm)     |
| ⑥9 | x 5 |  | M10          | (M10)         |


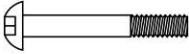
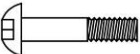




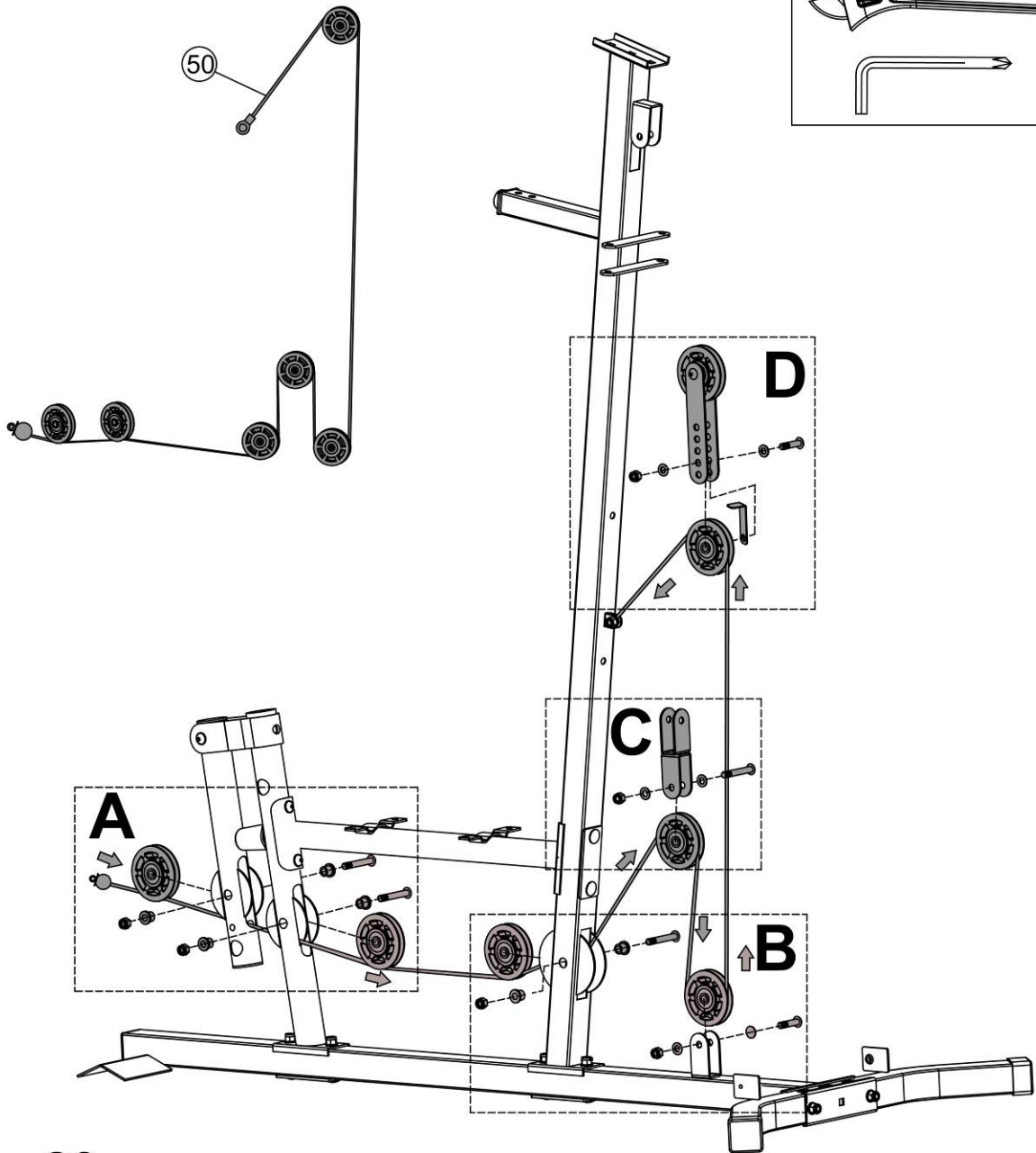
**21**

- ⑤0 x 1 
- ⑥0 x 1  M10 x  $\frac{3}{4}$ " (M10 x 20 mm)
- ⑥9 x 1  M10 (M10)



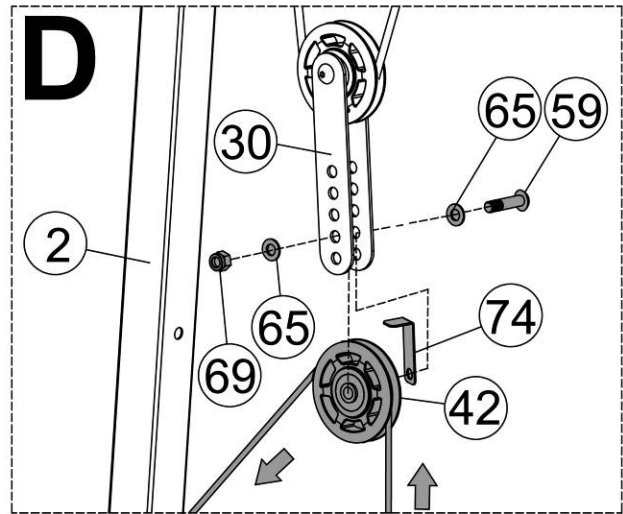
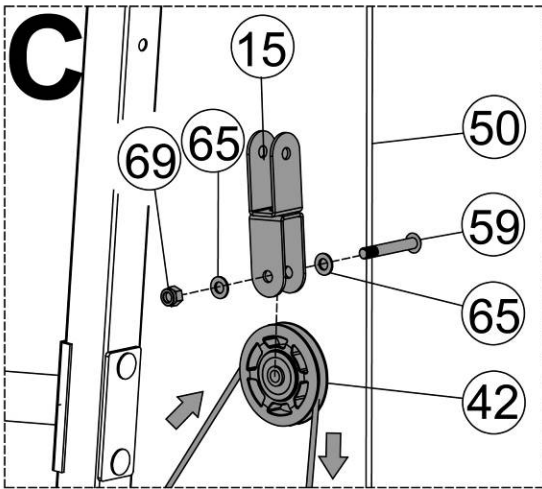
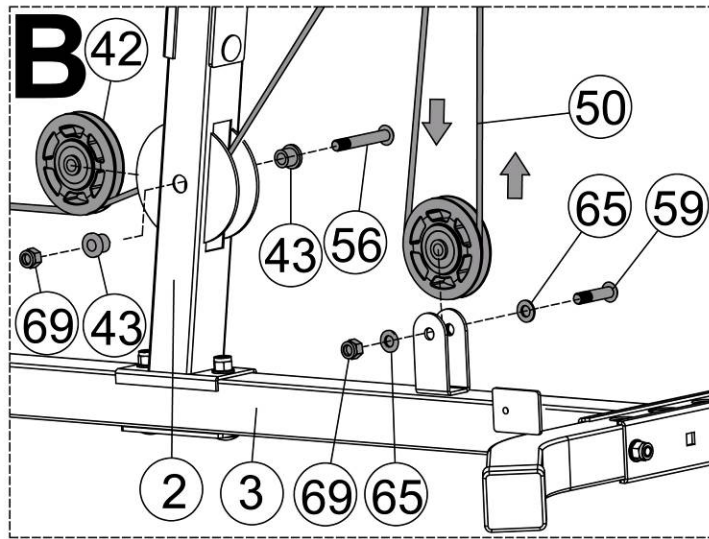
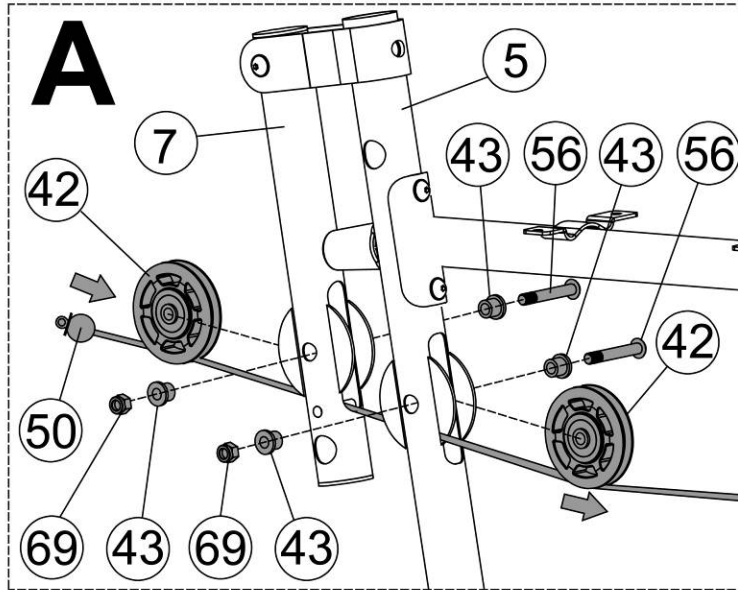
**22**

④3	x 6		$\text{Ø } \frac{7}{8}'' \times \frac{1}{2}''$	( $\text{Ø}22 \text{ mm} \times 14 \text{ mm}$ )
⑤6	x 3		M10 x 2 $\frac{3}{4}''$	(M10 x 70 mm)
⑤9	x 3		M10 x 1 $\frac{3}{4}''$	(M10 x 45 mm)
⑥5	x 6		$\text{Ø } \frac{3}{4}''$	( $\text{Ø} 10 \text{ mm}$ )
⑥9	x 6		M10	(M10)

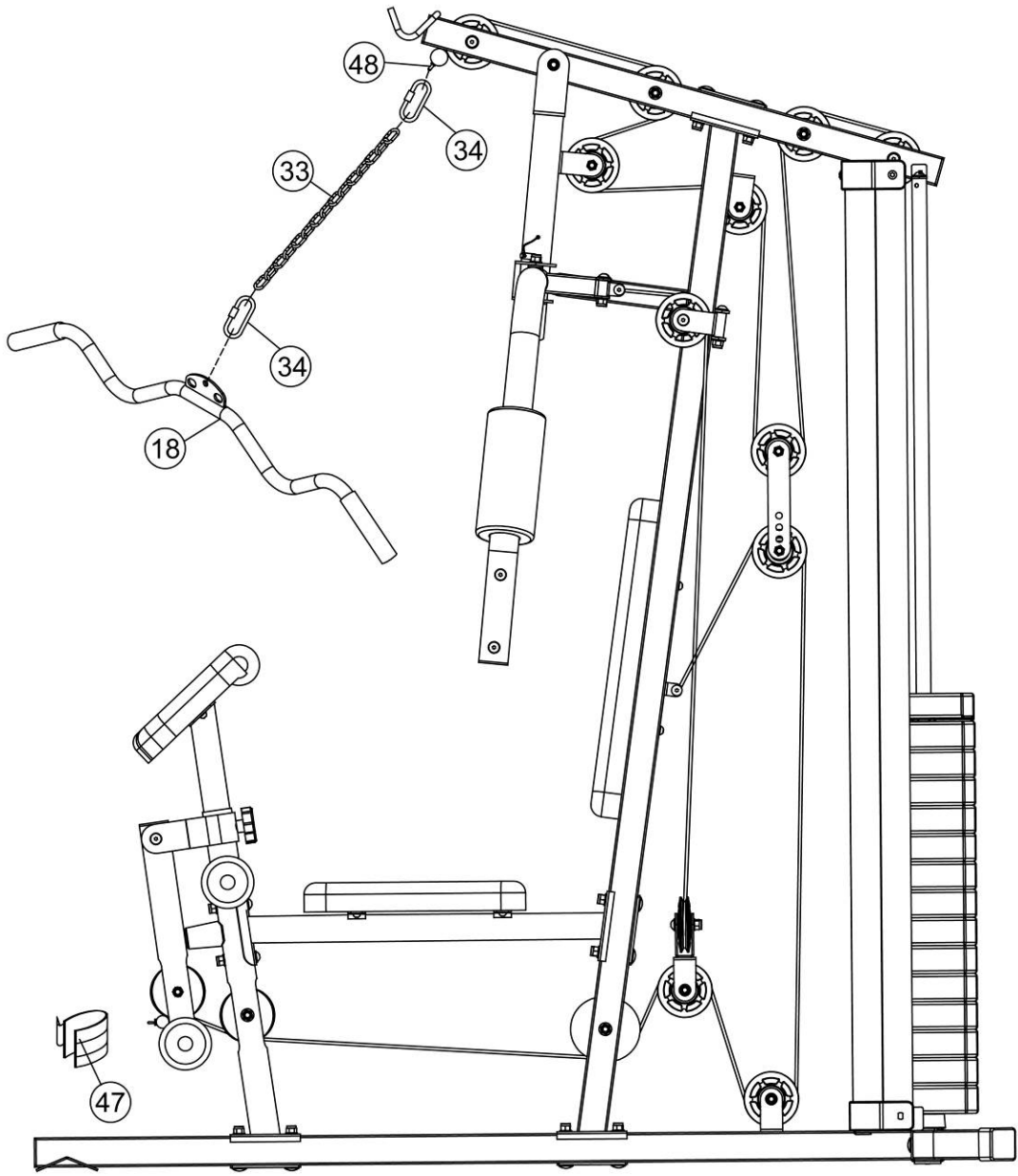


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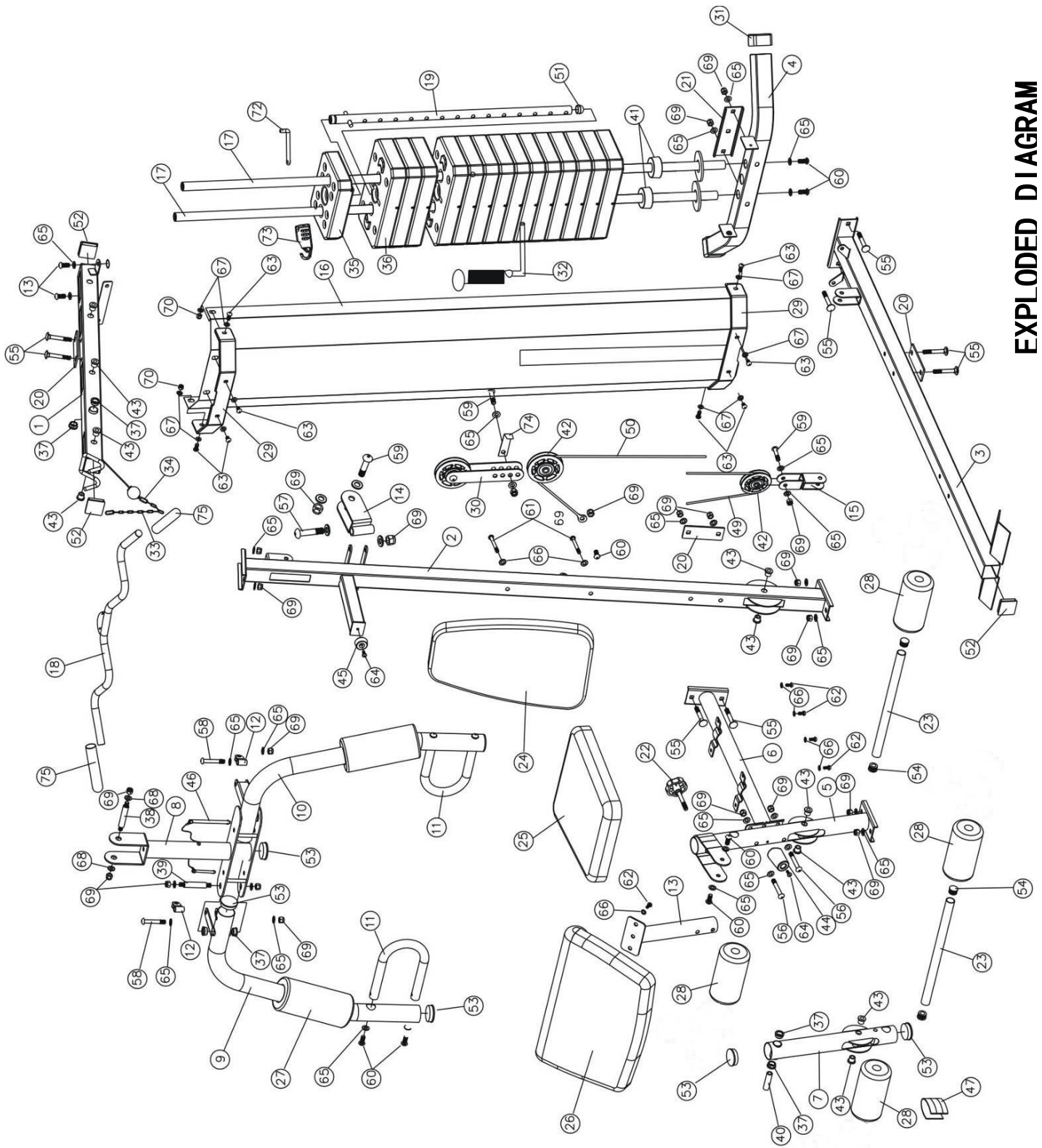


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**EXPLODED DIAGRAM**

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